

Ref #	Part Number	Qty	Description
1	36591	1	Cylinder (Incl. 2,20,72 & 125)
2	26727	2	Dowel Pin
14	28277	1	Washer
15	31334	1	Governor Rod
16	31336	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	651018	1	Screw, Torx T-15, 8-32 x 19/64"
19	34593	1	Extension Spring
20	32600	1	Oil Seal
25A	35883	1	Baffle Extension
25	36552	1	Blower Housing Baffle (Incl. 262)
26	650802	2	Screw, 1/4-20 x 5/8"
26A	650926	1	Screw, 8-32 x 21/64"
30	34709	1	Crankshaft
40	34514	1	Piston, Pin & Ring Set (Std.)
40	34515	1	Piston, Pin & Ring Set (.010" OS)
40	34516	1	Piston, Pin & Ring Set (.020" OS)
41	32538B	1	Piston & Pin Ass'y (Std.) (Incl. 43)
41	32548B	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
41	32549B	1	Piston & Pin Ass'y (.020" OS) (Incl. 43)
42	28986	1	Ring Set (Std.)
42	28987	1	Ring Set (.010" OS)
42	28988	1	Ring Set (.020" OS)
43	20381	2	Piston Pin Retaining Ring
45	30963B	1	Connecting Rod Ass'y (Incl. 46 & 49)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
49	28594	1	Oil Dipper
50	33149A	1	Camshaft (BCR)
60	29745	1	Blower Housing Extension
65	650128	1	Screw, 10-24 x 1/2"
69	27677A	1	* Cylinder Cover Gasket
70	34683B	1	Cylinder Cover (Incl. 75 thru 83,311)
72	27642	2	Oil Drain Plug
75	26208	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y (Incl. 81)
83	30588A	1	Governor Spool
86	650488	7	Screw, 1/4-20 x 1-1/4"
89	610961	1	Flywheel Key
90	611195	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	35182	1	Ground Wire
119	36437	1	* Cylinder Head Gasket
120	36438	1	Cylinder Head (Incl. 130)
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B	1	Intake Valve (Std.) (Incl. 151)
126	29315C	1	Intake Valve (1/32" OS) (Incl. 151)

Ref #	Part Number	Qty	Description
127	650691	1	Washer
130A	6021A	1	Screw, 5/16-18 x 1-1/2"
130	650694A	7	Screw, 5/16-18 x 2"
130B	650865	1	Screw, 5/16-18 x 2"
132	650708	1	Washer
135	33636	1	Resistor Spark Plug (RJ17LM)
150	31672	2	Valve Spring
151	31673	2	Valve Spring Cap
169	27234A	2	* Valve Cover Gasket
170	27666	1	Breather Body
171	31410	1	Breather Element
172	34146	1	Valve Cover
173	35350	1	Breather Tube
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
179	30593	1	Retainer Clip
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	36703	1	Intake Pipe (Incl. 182,184,224)
186	31341	1	Governor Link
200	36677	1	Control Bracket (Incl. 203 thru 209B & 212 thru 217)
203	31342	1	Compression Spring
204	651029	1	Screw, 5-40 x 7/16"
206	610973	1	Terminal
209A	30322	2	Lock Nut, 8-32
209	650139	2	Screw, 8-32 x 1/2"
215	32410	1	Control Knob
223	650451	2	Screw, 1/4-20 x 1"
224	26754A	1	* Intake Pipe Gasket
238	650152	2	Screw, 8-32 x 3/8"
239	27272A	1	* Air Cleaner Gasket
242	31914	1	Air Cleaner Base
243	28820	2	Screw, 10-32 x 1/2"
245	30727	1	Air Cleaner Filter
250	31715	1	Air Cleaner Cover
260	35585	1	Blower Housing
262	650737	2	Screw, 1/4-20 x 1/2"
275	36493	1	Muffler (Incl. 277)
277	650988	2	Screw, 1/4-20 x 2-5/16"
285	36467A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	29774	1	Fuel Line
292	26460	2	Fuel Line Clamp
298	650665	2	Screw, 1/4-15 x 7/8"
300	35591	1	Fuel Tank (Incl. 292 & 301)
301	36246	1	Fuel Cap
305	35560	1	Oil Fill Tube
307	35499	1	"O"-Ring
308	35539	1	Fill Tube Clip
310	35561	1	Dipstick
313	34080	1	Spacer
339	28212	2	Spacer
340	35926	1	Fuel Tank Bracket
342	650751	1	Screw, 1/4-20 x 7/16"
345	32664	1	Baffle Heat

Ref #	Part Number	Qty	Description
370K	36695	1	Starter Decal
370B	35703	1	Control Decal
370A	36261	1	Lubrication Decal
370	34686	1	Name Decal
380	632589	1	Carburetor (Incl. 184)
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).
400	36439	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 26754A (1), 26756 (1), 27234A (2), 27272A (1), 27677A (1), 29673 (2), 30081A (1), 31688A (2), 36437 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 2 OF 2



OPTIONAL 110 - 120 VOLT
STARTER MOTOR KIT



396

Ref #	Part Number	Qty	Description
16	31336	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	651018	1	Screw, Torx T-15, 8-32 x 19/64"
178	29752	2	Nut & Lock Washer, 1/4-28
200	36677	1	Control Bracket (Incl. 203 thru 209B & 212 thru 217)
203	31342	1	Compression Spring
204	651029	1	Screw, 5-40 x 7/16"
206	610973	1	Terminal
209B	36691	1	Lock Nut
209A	30322	2	Lock Nut, 8-32
209	650139	2	Screw, 8-32 x 1/2"
212	36689	1	Speed Control Lever Bushing
212C	650953	1	Screw, 10-32 x 1/2"
212A	36688	1	Bearing Plate
216	36690	1	R.P.M. Adjusting Lever
217	36687	1	Speed Control Lever
238	650152	2	Screw, 8-32 x 3/8"
242	31914	1	Air Cleaner Base
245	30727	1	Air Cleaner Filter
250	31715	1	Air Cleaner Cover
275	36493	1	Muffler (Incl. 277)
277	650988	2	Screw, 1/4-20 x 2-5/16"
370A	36261	1	Lubrication Decal
380	632589	1	Carburetor (Incl. 184)