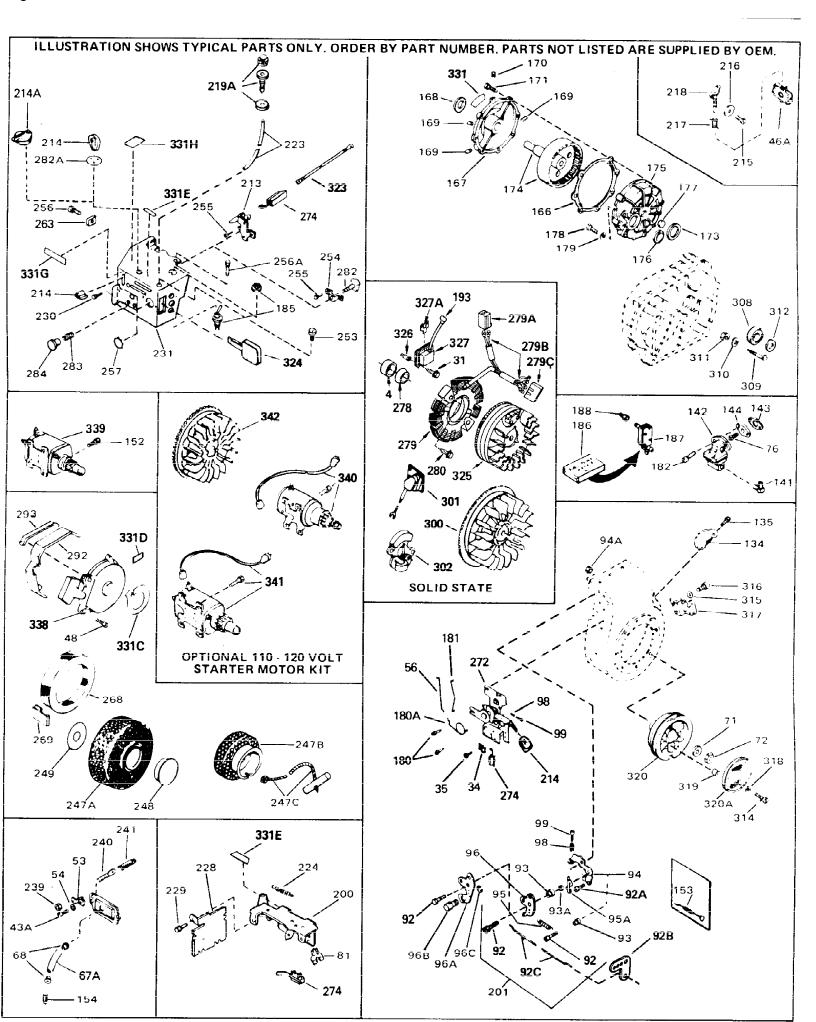


1 2 3 4 5 5 6 6 7 7A 8A 8 9	Part Number 32586C 27652 27642 32630 32783 32784 27878A 27880A 27882 20810 27881 32581 32581 32590	Qty	Description Cylinder (Incl. 2, 3, 4 & 76) (2-3/4" Bore) Pin, Dowel Plug, Oil drain Seal, Oil Intake Valve (Std.) (Incl. 9) Intake Valve (1/32" OS) (Incl. 9) Exhaust Valve (Std.) (Incl. 9) Exhaust Valve (1/32" OS) (Incl. 9) Cap, Upper valve spring Pin, Valve spring retainer (Use as re quired) Spring, Valve Spring, Valve Cap, Lower valve spring Cap, Lower valve spring Plate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.)
11 12	34242 32681A 29783 27884		Dipper, Oil Crankshaft (Incl. 12 & 13) Crankshaft Gear Pin (Early production) Gear, Crankshaft (Used in early production) This gear is servicable onlywhen it is pinned to the crankshaft.
14A 14A 14 14 15 15 15 16 17 18 21 22 23 24 24B 25 26 28 30 31 32 33 34 35 36 36 37	32592B 32594B 34517 34518 34519 32595 32596 32597 27888 32591C 650662C 32115 34034 31303B 28427 31546 31297 30684 650488 29673 650516 32631A 30938A 27793 28942 650695A 650694A 33636 34251		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16) Piston & Pin Ass'y. (.010" OS) (Incl. 16) Piston & Pin Ass'y. (.020" OS) (Incl. 16) Piston, Pin & Ring Set (Std.) (2-3/4" Bore) Piston, Pin & Ring Set (.010" OS) Piston, Pin & Ring Set (.020" OS) Ring Set (Std.) (2-3/4" Bore) Ring Set (.010" OS) Ring Set (.020" OS) Ring, Piston pin retaining Rod Assy., Connecting (Incl. 10 & 18) Screw, Connecting rod (2 each) Camshaft (MCR) Lifter, Valve Cover, Cylinder (Incl. 24, 106 & 279) Seal, Oil Bushing, Crankshaft (Use as required) Dipstick, Oil (Incl. 30) * Gasket, Cylinder cover Screw, 1/4-20 x 1-1/4" * Gasket, Oil filler Screw, 1/4-20 x 1-1/8" * Gasket, Cylinder head Head, Cylinder Clip, Conduit (Use as required) Screw, 5/16-18 x 2-1/2" (Use as required) Screw, 5/16-18 x 2-1/4" (Use as required) Screw, 5/16-18 x 2" (Use as required) Resistor Spark Plug (RJ-8C) Resistor Spark Plug

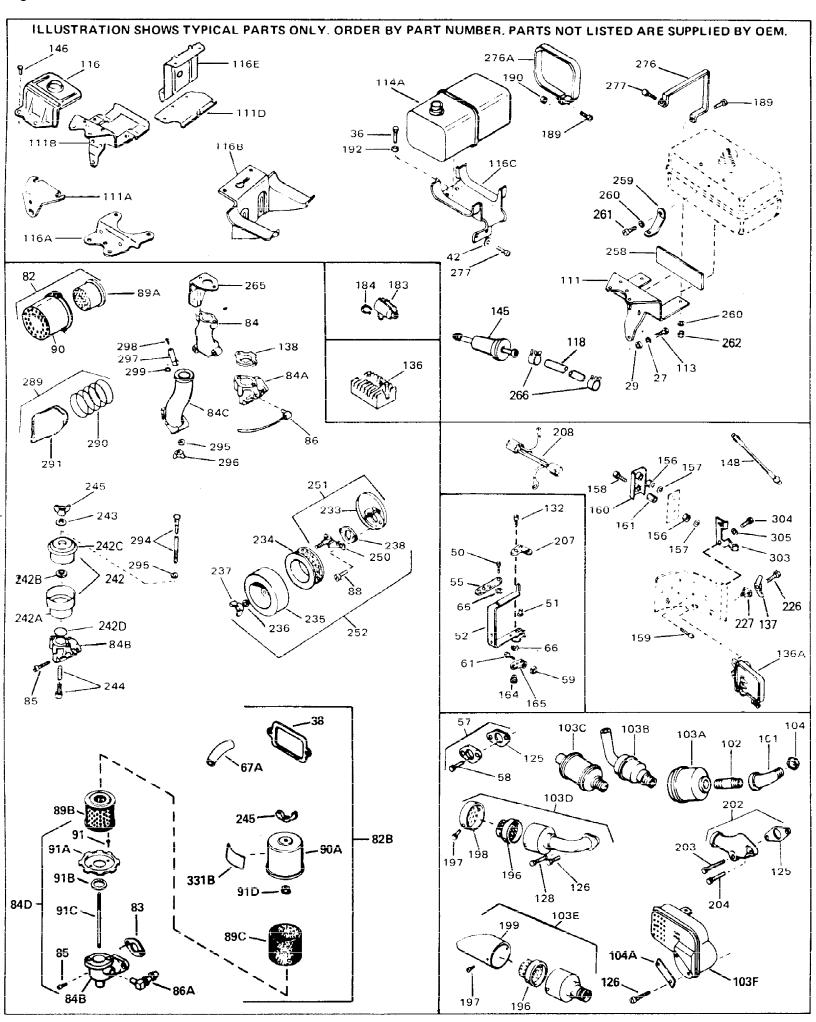
Ref # Part Number				
Body, Breather	Ref #	Part Number	Qty	Description
39 28423 Body, Breather	38	27896A	•	* Gasket, Breather cover
40	39	28423		
41 28425 42 26073 42 650691 42 650691 42 650691 42 650690 43 650128 45 27915A 46 30195A 47 30196 56 30205 56 30205 56 31710 57 30205 61 28826 62 29642 63 30699B 63 30699B 64 30700 65 65044 65 30700 65 65044 66 3099B 66 30700 67 47 30700 68 56044 68 3089B 69 56 30700 69 56 30700 69 56 30700 60 57 30700 60				•
42 260631 42 650691 42 650691 42 650691 42 650691 42 650690 43 650128 43 650128 45 27915A 46 30195A 47 30196 50 650548 51 650 650548 52 32326A 52 650548 52 32326A 53 650548 52 32326A 54 70 55 650548 55 30205 55 30205 56 31710 57 30205 58 306052 60 650152 61 29826 62 29642 63 30699B 63 30699B 64 30700 65 650494 66 29918 66 29918 67 35350 68 29747B 79 32158E 79 35368 79 29752 79 31716 79 31914 79 30831 79 30831 79 30831 79 30831 79 30831 79 30831 79 30820 70 30700 70 40700 70 40700 70 407000 70 407000 70 407000 70 4070000 70 4070000000000				
42 650691 42A 650690 42A 650690 42A 650690 Washer, Belleville (Use as required) 43 650128 45 27915A 46 30195A 47 30196 5050548 50798, 716-24 x 21/32* 50 32326A 50 5050548 50 5050548 50 5050548 50 5050548 50 5050548 50 5050548 50 5050548 50 5050548 50 500055 50 30700 50 50 500055 60 500152 50 500055 61 29826 62 29642 63A 30699C 63 30699B 60 500056 60				, , , , , , , , , , , , , , , , , , , ,
42A 650680 43 650128 45 27915A 46 30195A 47 30196 47 30196 50 650548 50 850548 51 30205 56 31710 57 30205 61 29826 61 29826 62 29842 63 30699B 64 30700 65 650494 66 29918 67 35350 68 650494 68 30700 69 327478 69 299178 60 30700 61 50818 61 30700 62 650494 63 30700 64 30700 65 650494 66 29918 67 35350 68 31688 69 2997478 69 2997478 69 2997478 69 2997478 69 2997478 60 29956 60 29956 60 29956 60 29956 60 29956 60 29956 60 29957 60 299				• ,
Screw, 10-24 x 1/2"				
45 27915A 46 30195A 47 30196 47 30196 50 650548 50 650548 51 232326A 52 32326A 53 30205 53 30205 54 31710 55 30205 56 31710 57 30205 58 31710 59 29216 59 29216 50 650152 50 250242 61 29826 62 29642 63 30699B 64 30700 65 650494 66 29918 66 29918 67 35350 68 250494 69 299178 69 299178 60 29918 61 30700 62 650494 63 30699B 63 30699B 64 30700 65 650494 66 29918 66 29918 67 35350 68 31700 69 299178 69 299179 70 32158E 71 650815 72 8116 73 35256A 73 35256A 81 810888A 79 29752 80 650572 80 72 80 80 80 80 80 80 80 80 80 80 80 80 80				
## 46 30195A Flange, Carburetor (Incl. 79 & 80) ## 30196 Screw, 5/16-18 x 3/4" 50 650548 Screw, 8-32 x 5/16" 52 32326A Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207) 55 30205 Bracket, Adjusting Link, Throttle 59 29216 Nut, Lock, 10-32 60 650152 Screw, 8-32 x 3/8" 61 29826 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining 63 30699B Governor (Incl. 64 & 65) 63 30699B Governor Rod Assy., Governor (Incl. 64 & 65) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T. 67 35350 Tube, Breather 69 29747B Screw, 5/16-24 x 21/32" 70 32158E Blower Housing (For elec.star.)(Incl. 134,135) 71 650815 Washer, Belleville 72 8116 Nut, Hex 73 29536 Blower Housing Baffle (without electric starter knock-out) (Use as required) 74 650561 Screw, 1/4-20 x 5/8" 75 31688A Gasket, Carburetor 74 650562 Screw, 1/4-20 x 5/8" 75 31688A Gasket, Carburetor 76 31724 Gasket, Adjusting 77 31724 Gasket, Adjusting 78 31914 Bracket, Ari cleaner 88 28820 Screw, 1/4-32 x 1/8" 89 30727 Element, Air cleaner 80 30728 Screw, 10-32 x 1/2" 80 30727 Element, Air cleaner 80 30728 Screw, 10-32 x 1/2" 80 30727 Element, Air cleaner 80 30727 Element, Air cleaner 90 92500 Screw, 8-32 x 3/4"				
A7 30196 Screw, 5/16-18 x 3/4*				
Sociation Screw, 8-32 x 5/16" Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207)				· · · · · · · · · · · · · · · · · · ·
Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207)				
51,66,132,164,165,207) 55 30205 56 31710 Link, Throttle Nut, Lock, 10-32 60 650152 Screw, 8-32 x 3/8" 62 29642 Ring, Retaining 63A 30699C 63 30699B Covernor Rod Assy., Governor (Incl. 64 & 65) 63 30699B Covernor Rod Assy., (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 65 650494 Screw, 6-40 x \$/16" 66 29918 Lockwasher, #8 E.T. 70 32158E 81 Blower Housing (For elec.star.)(Incl. 134,135) 71 650815 72 8116 Nut, Lex Blower Housing Baffle (without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (with electric starter knock-out) (Use as required) 74 650561 Screw, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" Screw, 1/4-28 x 1-1/8" Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required) 83 27272A Basket, Air cleaner Bracket, Air cleaner Bracket, Air cleaner Brow, Air Cleaner Bracket, Air C	50	650548		Screw, 8-32 x 5/16"
55 30205 56 31710 59 29216 Nut, Lock, 10-32 60 650152 Screw, 8-32 x 3/8" 61 29826 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining 63A 30699C Rod Assy., Governor (Incl. 64 & 65) Governor Rod Assy. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y., Ref. no. 63A) 64 30700 For an including screw, 6-40 x 5/16" For an including screw, 5/16-24 x 21/32" For an including screw, 5/16-24 x 21/32" For an including screw, 6-40 x 5/16" For an including screw, 8-32 x 3/4" For an includin	52	32326A		Lever, Governor (New lever does not need 1 of
56 31710 59 29216 Nut, Lock, 10-32 60 650152 Screw, 8-32 x 3/8" 61 29826 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining Rod Assy., Governor (Incl. 64 & 65) Governor Rod Assy., (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y., Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" Lockwasher, #8 E.T. Tube, Breather 70 32158E Blower Housing (For elec.star.)(Incl. 134,135) Washer, Belleville 71 650815 Washer, Belleville 72 8116 Nut, Hex 73 29536 Blower Housing Baffle (without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (with electric starter knock-out) (Use as required) Plant of Socrew, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" Screw, 1/4-28 x 1-1/8" 82A 730164 Screw, 1/4-28 x 1-1/8" 82A 730164 Screw, 1/4-28 x 1-1/8" Screw, 1/4				51,66,132,164,165,207)
56 31710 59 29216 Nut, Lock, 10-32 60 650152 Screw, 8-32 x 3/8" 61 29826 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining Rod Assy., Governor (Incl. 64 & 65) Governor Rod Assy., (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y., Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" Lockwasher, #8 E.T. Tube, Breather 70 32158E Blower Housing (For elec.star.)(Incl. 134,135) Washer, Belleville 71 650815 Washer, Belleville 72 8116 Nut, Hex 73 29536 Blower Housing Baffle (without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (with electric starter knock-out) (Use as required) Plant of Socrew, 1/4-20 x 5/8" Screw, 1/4-20 x 5/8" Screw, 1/4-28 x 1-1/8" 82A 730164 Screw, 1/4-28 x 1-1/8" 82A 730164 Screw, 1/4-28 x 1-1/8" Screw, 1/4	EE	20205		Drag alcat Adjusting
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60 650152				
61 29826 62 29642 Ring, Retaining 63A 30699B Rod Assy, Governor (Incl. 64 & 65) Governor Rod Assy. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16* 66 29918 Lockwasher, #8 E.T. Tube, Breather 69 29747B Screw, 5/16-24 x 21/32* 70 32158E Blower Housing (For elec.star.)(Incl. 134,135) Washer, Belleville Nut, Hex 73 29536 Blower Housing Baffle (without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (with electric starter knock-out) (Use as required) 74 650561 Screw, 1/4-20 x 5/8* 79 29752 Nut & Lockwasher Assy., 1/4-28 Screw,				• •
62 29642 Ring, Retaining 63 30699B Rod Assy., Governor (Incl. 64 & 65) 63 30699B Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y., Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T. 73 35350 Tube, Breather 69 29747B Screw, 5/16-24 x 21/32" 70 32158E Blower Housing (For elec. star.) (Incl. 134,135) 71 650815 Washer, Belleville 73 29536 Blower Housing Baffle (without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition) 74 650561 Screw, 1/4-20 x 5/8" 75 31688A " Gasket, Carburetor 79 29752 Nut & Lockwasher Assy., 1/4-28 80 650572 Screw, 1/4-28 x 1-1/8" 82 27272A * Gasket, Air cleaner 83 27272A * Gasket, Air cleaner 87 31914 Bracket, Air c				
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no. 63Å) 64 30700 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T. 73 35350 Tube, Breather 80 29747B Screw, 5/16-24 x 21/32" 81 8 Blower Housing (For elec.star.)(Incl. 134,135) 81 8 Washer, Belleville 81 8 Washer, Belleville 82 8116 83 35256A Blower Housing Baffle (without electric starter knock-out) (Use as required) 81 8 16 Screw, 1/4-20 x 5/8" 82 8 16 Screw, 1/4-20 x 5/8" 82 8 16 Screw, 1/4-28 x 1-1/8" 82 8 17 30164 83 27272A 84 8 28820 85 25 25 25 25 25 25 25 25 25 25 25 25 25				·
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71 650815 Washer, Belleville 72 8116 Nut, Hex 73 29536 Blower Housing Baffle (without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition) 74 650561 Screw, 1/4-20 x 5/8" 75 31688A * Gasket, Carburetor 79 29752 Nut & Lockwasher Assy., 1/4-28 80 650572 Screw, 1/4-28 x 1-1/8" 82A 730164 Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required) 83 27272A * Gasket, Air cleaner 87 31914 Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only. 88 28820 Screw, 10-32 x 1/2" 89 30727 Element, Air cleaner 90 31715 Body, Air cleaner 97 30831 Ground Wire (Incl. 137) 98 28569 Spring, Compression 99 29500 Screw, 8-32 x 3/4"	70	32158E		Blower Housing (For elec.star.)(Incl. 134,135)
72 8116 73 29536 Blower Housing Baffle (without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition) 74 650561 Screw, 1/4-20 x 5/8" 75 31688A * Gasket, Carburetor 79 29752 Nut & Lockwasher Assy., 1/4-28 80 650572 Screw, 1/4-28 x 1-1/8" 82A 730164 Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required) 83 27272A * Gasket, Air cleaner 87 31914 Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only. 88 28820 Screw, 10-32 x 1/2" 89 30727 Element, Air cleaner 90 31715 Body, Air cleaner 97 30831 Ground Wire (Incl. 137) 98 28569 Spring, Compression 99 29500 Screw, 8-32 x 3/4"	71	650815		<u> </u>
Blower Housing Baffle (without electric starter knock-out) (Use as required)	72	8116		Nut. Hex
knock-out) (Use as required) Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition) 74 650561				
Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition)	. •			
knock-out) (Use as required) (Point Ignition) 74 650561 Screw, 1/4-20 x 5/8" 75 31688A * Gasket, Carburetor 79 29752 Nut & Lockwasher Assy., 1/4-28 80 650572 Screw, 1/4-28 x 1-1/8" 82A 730164 Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required) 83 27272A * Gasket, Air cleaner 87 31914 Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only. 88 28820 Screw, 10-32 x 1/2" 89 30727 Element, Air cleaner 90 31715 Body, Air cleaner 97 30831 Ground Wire (Incl. 137) 98 28569 Spring, Compression 99 29500 Screw, 8-32 x 3/4"				
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Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required) * Gasket, Air cleaner * Gasket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only. * Screw, 10-32 x 1/2" * Sorew, 10-32 x 1/2" * Belement, Air cleaner * Body, Air cleaner * Gosket, Air cleaner * Gasket, Air cleaner * Gasket, Air cleaner * Gasket, Air cleaner * Ground Wire (Incl. 137) * Gasket, Air cleaner * Gasket, Air cleaner * Ground Wire (Incl. 137) * Gasket, Air cleaner * Gasket, Air cle				
331B) (Use as required) * Gasket, Air cleaner 87 31914 * Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only. 88 28820 \$ Screw, 10-32 x 1/2" 89 30727 89 30727 Element, Air cleaner 90 31715 Body, Air cleaner 97 30831 Ground Wire (Incl. 137) 98 28569 99 29500 Screw, 8-32 x 3/4"				
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87 31914 Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only. 88 28820 89 30727 89 31715 90 31715 97 30831 98 28569 99 29500 Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only. Screw, 10-32 x 1/2" Element, Air cleaner Body, Air cleaner Ground Wire (Incl. 137) Spring, Compression Screw, 8-32 x 3/4"	83	27272A		* Gasket Air cleaner
used in early production only. 88 28820 Screw, 10-32 x 1/2" 89 30727 Element, Air cleaner 90 31715 Body, Air cleaner 97 30831 Ground Wire (Incl. 137) 98 28569 Spring, Compression 99 29500 Screw, 8-32 x 3/4"				·
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90 31715 Body, Air cleaner 97 30831 Ground Wire (Incl. 137) 98 28569 Spring, Compression 99 29500 Screw, 8-32 x 3/4"				
97 30831 Ground Wire (Incl. 137) 98 28569 Spring, Compression 99 29500 Screw, 8-32 x 3/4"				•
98 28569 Spring, Compression 99 29500 Screw, 8-32 x 3/4"				
99 29500 Screw, 8-32 x 3/4"				
TOO 29000 Dase, Engine mounting				
	100	23000		Dase, Engine mounting

	Part Number	Qty	Description
103	32401		Muffler
106	31845		Shaft, Mechanical governor
107	30591		Gear Assy., Governor (Incl. 109)
108	30588A		Spool, Governor
109	30590A		Washer, Flat
	29193		Ring, Retaining
	650561		Screw, 1/4-20 x 5/8"
	410144B		Fuel Cap (White Plastic)(Std)(As required)
	33032		Fuel Cap (Charcoal Plastic) (Spurt resistant, Low
110	00002		profile) (Use as required)
			promer (ose as required)
115	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile)
			(Use as required)
115	35355		Fuel Cap (Use as required)
	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
			, , , , , , , , , , , , , , , , , , , ,
	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
	650128		Screw, 10-24 x 1/2" (Use as required)
	30622A		Extension, Blower housing
	650542		Screw, 5/16-18 x 3/4"
	27930A		Gasket, Exhaust
	30196		Screw, 5/16-18 x 3/4"
	26073		Washer (Use as required)
128	650694A		Screw, 5/16-18 x 2" (Use as required)
129	32589		Key, Flywheel
130	31843A		Bracket, Governor gear
131	650836		Screw, 10-24 x 1/2"
133	650493		Screw, 1/4-20 x 1-3/4"
149	30747		Clip, Shorting
193	610118		Cover, Spark plug (Use as required)
205	650561		Screw, 1/4-20 x 5/8" (Use as required)
209	30939A		Cover, Cylinder head
	650760		Screw, 8-32 x 3/8"
	28545		Grommet
	32125		Cup, Starter
	590417		Screen, Starter cup
	26460		Clamp, Fuel line
	31461		Bushing, Crankshaft (Use as required)
	31711B		Copntrol Bracket (Incl. 98, 99 & 274)
	610973		Terminal Ass'y. (As req. on late prod uction)
	34043		Spring, Control lever
	27275		Clip, Hi-tension wire (Use as require d)
	34246		• • • • • • • • • • • • • • • • • • • •
	550223		Clip, Ground wire (Use as required)
			Decal Instruction
	34346		Decal, Instruction
	31752		Decal, Air cleaner
	32434		Contact Assy., Breaker
	610767A		Condenser
	631021		Inlet Needle, Seat & Clip Assy.
336	631453		Carburetor (Incl. 75) (Refer to Division 5, Section A,
			page 100 for breakdown)

Ref #	Part Number	Qty	Description
337	610766	•	Magneto (w/ring gear) (12 Volt) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 26 for breakdown)
338	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
343	33239A		Gasket Set (Incl. items marked*)



Ref #	Part Number	Qty	Description
31	650516		Screw, 1/4-20 x 1-1/8"
34	27793		Clip, Conduit (Use as required)
35	28942		Screw, 10-32 x 3/8" (Use as required)
43A	650128		Screw, 10-24 x 1/2"
56	31710		Link, Throttle
71	650815		Washer, Belleville
72	8116		Nut, Hex
98	28569		Spring, Compression
99	29500		Screw, 8-32 x 3/4"
152	30063		Screw, 1/4-20 x 1/2"
193	610118		Cover, Spark plug (Use as required)
263	650764		Nut, "U" Type (Use as required)
274	610973		Terminal Ass'y. (As req. on late prod uction)
331	550223		Decal, Name
338	590420		Rewind Starter (Refer to Division 5, Section C, page
			25 for breakdown)
339	35765A		Electric Starter Motor (12 Volt) NOTE: The 29965, 32468, 32468B, 33606, 35765 and 35765A startermotors are used interchangeably on these models. Refer to service number stamped on end cap of motor, or on decal, for identification. Refer to Division 5, Section D for breakdown.
340	33328D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#342). Refer to service number stamped on end cap of motor, or on decal, for identifica
342	30811A		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above)
342	611042		Flywheel (Used on Type letters H and above) (Std. Point ignition) (Ring gear flywheel required on engines using 110-120 volt starter kits listed above)
342	611085		Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter kits listed above) (Use withSolid State ignition)



	Part Number	Qty	Description
	27513		Lockwasher, 1/4" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
38	27896A		* Gasket, Breather cover
42	26073		Washer (Use as required)
	650691		Washer, Flat (Use as required)
	650548		Screw, 8-32 x 5/16"
51	30319		Rivet, Split (Used in early productio n)
52	32326A		Lever, Governor (New lever does not need 1 of
			51,66,132,164,165,207)
55	30205		Bracket, Adjusting
	730130		Exh.Adap.Kit (Incl. 58 & 125) (Use as req.)
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	29216		Nut, Lock, 10-32
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
	730561		Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C,
5			90A, 91, 91A, 91B, 91C, 91D, 245 & 331B) (Use only
			on engines with an externally vented fully adjustable
			carburetor)
•			,
82	730127		Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238
			& 331B) (Use as required)
83	27272A		* Gasket, Air cleaner
84D	34819		Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B &
			91C) (Use in 730561 assembly only)
88	28820		Screw, 10-32 x 1/2"
	31715		Body, Air cleaner
	391026		Opt. Spark Arrest Muffler (Incl.196,1 97,199)
	650561		Screw, 1/4-20 x 5/8"
	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
	27930A		Gasket, Exhaust
	30196		Screw, 5/16-18 x 3/4"
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650548		Screw, 8-32 x 5/16" (Early production)
	610749		Regulator, Rectifier (10 Amp)
137	33356		Terminal
148	34067		Wire Assy., Alternator adapter (4-1/4 ")
148	34069		Wire Assy., Alternator adapter (6-3/4 ")
	31288		Exh. Adaptor Kit (Incl.125,203,204) (As req.)
203	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
204	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
226	650760		Screw, 8-32 x 3/8"
	28545		Grommet
	32380		Bracket, Air cleaner (Early Prod. Onl y)
	30804		Air Cleaner Element (Early Prod. Only)
	30805		Air Cleaner Cover (Early Prod. Only)
	31481		Washer, Fiber (Early Production Only)
	650513		Nut, Wing (Early Production Only)
	30767		Spacer, Air cleaner
250	32376		Air Cleaner Bracket (Early Production Only)

Ref #	Part Number	Qty	Description
251	30803		Air Cleaner Bracket Kit (Incl. 88, 233, 238 & 250) (Early Production Only)
252	730128		Air Cleaner Ass'y. (Incl. 83, 88, 233, 234, 235, 237, 238, 250 & 321B) (Early Production Only)
	26460 31752		Clamp, Fuel line Decal, Air cleaner