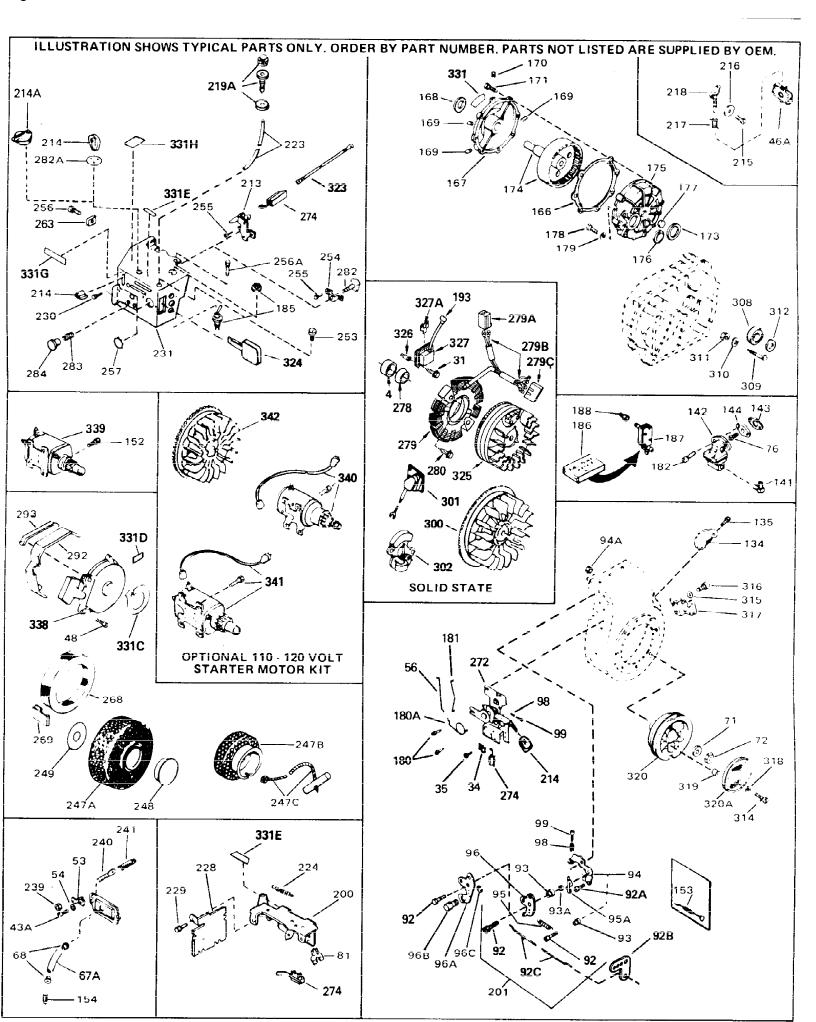


Ref # Part Number	Dof #	Part Number	Otv	Description
2 27652 Pin, Dowel 3 27642 Plug, Oil drain 4 32630 Seal, Oil 1 Intake Valve (Std.) (Incl. 9) 5 32783 Intake Valve (Std.) (Incl. 9) 6 27878A Exhaust Valve (Std.) (Incl. 9) 6 27880A Exhaust Valve (Std.) (Incl. 9) 7 27882 Cap, Upper valve spring 7 20310 Pin, Valve spring retainer (Use as re quired) 8 27881 Spring, Valve 8 27881 Spring, Valve 9 32581 Cap, Lower valve spring 10A 32590 Plate, Lock & Oil dipper (Inis plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 10 34242 Dipper, Oil 11 32880 Crankshaft (Incl. 12 & 13) 12 29783 Crankshaft (Incl. 12 & 13) 13 27884 Gear, Crankshaft (Gear Pin (Early production) 14 32593B Piston & Pin Ass'y, (Std.)(2-3/4")(In cl. 16) 14 34517 Piston & Pin Ass'y, (Std.) (2-3/4" Bore) 14 34518 Piston & Pin Ass'y, (O20" OS) (Incl. 16) 15 32595 Ring Set (O20" OS) 16 27888 Ring Set (O20" OS) 16 32597 Ring Set (O20" OS) 17 32591 Ring Set (O20" OS) 18 650662C Screw, Connecting (Incl. 10 & 18) 28 1946 Balant (Incl. 12 & 13) 29 2973 Cambala (Incl. 14 & 18) 29 2973 Ring Set (O20" OS) 20 3115 Cambala (Incl. 10 & 18) 29 31546 Balant (Incl. 12 & 16) 21 32115 Cambala (Incl. 24) 21 32115 Cambala (Incl. 24) 22 34034 Lifter, Valve (Incl. 24) 23 2631A Gear (Incl. 24) 24 28460 Seal, Oil (Incl. 24) 25 30684 Gasket, Olificial (Incl. 24) 26 50488 Screw, Connecting (Incl. 10 & 18) 27 Cambalat (Incl. 24) 28 650488 Screw, (Incl. 24) 29 650489 Screw, (Incl. 24) 20 10 10 10 10 10 10 10 10 10 10 10 10 10			Qty	
3 27642 Plug, Oil drain 4 32630 Seal, Oil 5 32783 Intake Valve (Std.) (Incl. 9) 5 32784 Intake Valve (Std.) (Incl. 9) 6 27880A Exhaust Valve (Std.) (Incl. 9) 7 27862 Cap, Upper valve spring 7 20810 Pin, Valve spring retainer (Use as re quired) 8 27881 Spring, Valve 9 32581 Cap, Lower valve spring 10 32581 Cap, Lower valve spring 10 32581 Cap, Lower valve spring 11 32580 Plate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 10 34242 Dipper, Oil 11 32880 Crankshaft (Incl. 12 & 13) 12 29783 Crankshaft (Gearly production) This gear is servicable onlywhen it is pinned to the crankshaft. 14A 32592B Piston & Pin Assy. (Std.)(2-3/4*)(Incl. 16) 14A 32593B Piston & Pin Assy. (O10* OS) (Incl. 16) 14 34517 Piston & Pin Assy. (100* OS) (Incl. 16) 14 34519 Piston & Pin Assy. (100* OS) 15 32595 Ring Set (1010* OS) 15 32596 Ring Set (1010* OS) 16 27888 Piston Pin & Ring Set (1020* OS) 17 32591 Ring Set (1020* OS) 18 32591 Ring Set (1020* OS) 19 2315 215 22595 Ring Set (1010* OS) 21 32115 Carshaft (Use as required) 22 31451 Cipper of (Incl. 24, 106, 309, 31 0 & 311) 24B 31546 Bushing, Crankshaft (Use as required) 25 31297 Dispick, Oil (Incl. 30) 26673 Goston Assertation Server, 14-20 x 1-1/4* 26 3664 Goston Assertation Server, 14-20 x 1-1/4* 27 36650697 Screw, 16-10-32 x 3/8* (Use as required) 28 6506984 Screw, 5/16-18 x 2* 1/4* (Use as required) 28 6506984 Screw, 5/16-18 x 2* 1/4* (Use as required) 38 6506994 Screw, 5/16-18 x 2* 1/4* (Use as required) 39 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as required) 30 6606994 Screw, 5/16-18 x 2* 1/4* (Use as requ				
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31 34251 Resistor Spark Plug				,
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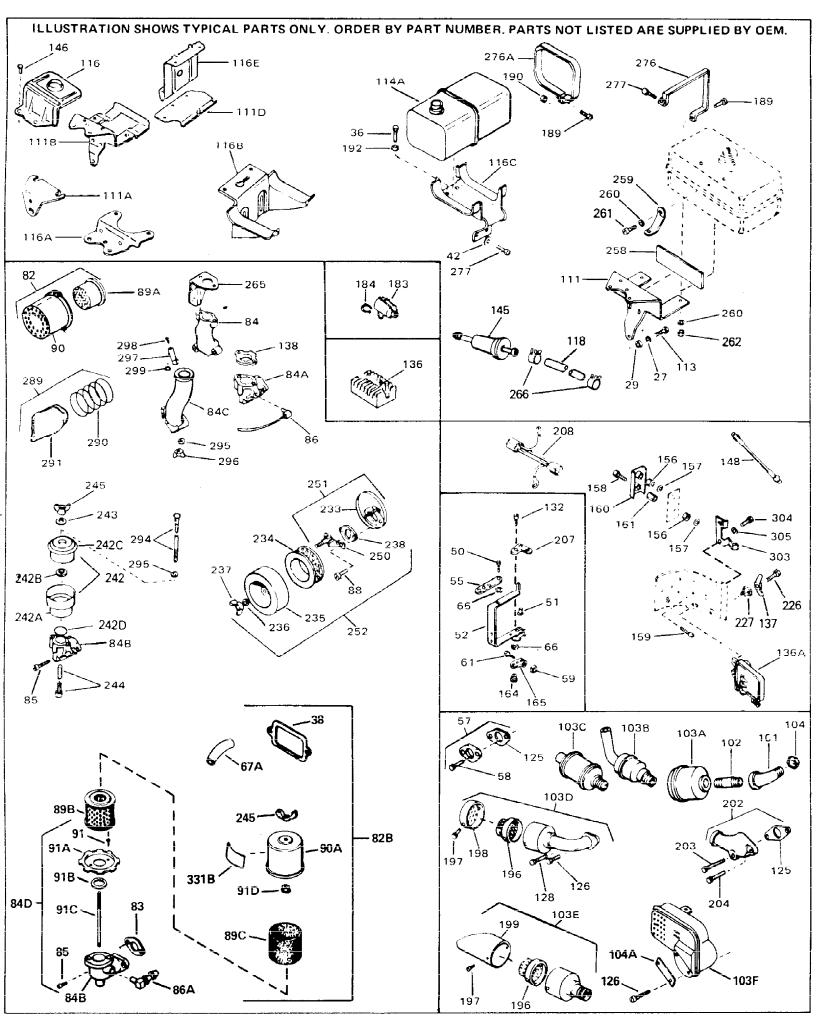
38 39	Part Number 27896A 28423 28424	Qty	Description * Gasket, Breather cover Body, Breather Element, Breather
	28425		Cover, Valve spring
	26073		Washer (Use as required)
42	650691		Washer, Flat (Use as required)
42A	650690		Washer, Belleville (Use as required)
43	650128		Screw, 10-24 x 1/2"
	27915A		* Gasket, Intake
	30195A		Flange, Carburetor (Incl. 79 & 80)
	30196		Screw, 5/16-18 x 3/4"
	29716		Screw, 1/4-28 x 7/16"
	650548		Screw, 8-32 x 5/16"
32	32326A		Lever, Governor (New lever does not need 1 of
			51,66,132,164,165,207)
55	30205		Bracket, Adjusting
	31710		Link, Throttle
	29216		Nut, Lock, 10-32
	650152		Screw, 8-32 x 3/8"
	29826		Screw, 10-32 x 3/4"
	29642		
			Ring, Retaining
03	30699B		Governor Rod Ass'y. (This one-piece governor rodis
			no longer used. It is replaced by 30699C ass'y.,Ref.
			no. 63A)
63A	30699C		Rod Assy., Governor (Incl. 64 & 65)
	30700		Yoke, Governor
	650494		Screw, 6-40 x 5/16"
	29918		Lockwasher, #8 E.T.
	35350		Tube, Breather
	29747B		Screw, 5/16-24 x 21/32"
	32158E		Blower Housing (For elec.star.)(Incl. 134,135)
	650815		Washer, Belleville
	8116		Nut, Hex
/3	29536		Blower Housing Baffle (without electric starter
			knock-out) (Use as required)
73	35256A		Blower Housing Baffle (with electric starter
70	0020071		knock-out) (Use as required) (Point Ignition)
	650561		Screw, 1/4-20 x 5/8"
75	31688A		* Gasket, Carburetor
79	29752		Nut & Lockwasher Assy., 1/4-28
80	650572		Screw, 1/4-28 x 1-1/8"
82A	730164		Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A &
			331B) (Use as required)
00	070704		
	27272A		* Gasket, Air cleaner
87	31691		Bracket, Air cleaner NOTE: 130010 thru 10C & 11
			used in early production only.
88	28820		Screw, 10-32 x 1/2"
	30727		Element, Air cleaner
	31715		Body, Air cleaner
	29538		Base, Engine mounting
	32401		Muffler
	31845		
106	310 4 3		Shaft, Mechanical governor

Ref #	Part Number	Qty	Description
107	30591	-	Gear Assy., Governor (Incl. 109)
108	30588A		Spool, Governor
109	30590A		Washer, Flat
	29193		Ring, Retaining
	650561		Screw, 1/4-20 x 5/8"
	33350		Fuel Tank (Incl. 115 & 117A)
	410144B		Fuel Cap (White Plastic)(Std)(As regu ired)
	33032		Fuel Cap (Charcoal Plastic) (Spurt resistant, Low
110	33032		profile) (Use as required)
			profile) (Ose as required)
115	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile)
			(Use as required)
115	25255		Fuel Cap (Llee or required)
	35355		Fuel Cap (Use as required)
	33395		Fitting, Fuel strainer & elbow (Incl. 119)
	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
	33679		Bushing, Fuel fitting
120	650128		Screw, 10-24 x 1/2" (Use as required)
121	30622A		Extension, Blower housing
124	650542		Screw, 5/16-18 x 3/4"
125	27930A		Gasket, Exhaust
126	30196		Screw, 5/16-18 x 3/4"
127	26073		Washer (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	32589		Key, Flywheel
	31843A		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	650493		Screw, 1/4-20 x 1-3/4"
	30747		,
			Clip, Shorting Lockwasher
	650890		
	610118		Cover, Spark plug (Use as required)
	650561		Screw, 1/4-20 x 5/8" (Use as required)
	30939A		Cover, Cylinder head
	32125		Cup, Starter
	590417		Screen, Starter cup
	26460		Clamp, Fuel line
	31461		Bushing, Crankshaft (Use as required)
	610973		Terminal Ass'y. (As req. on late prod uction)
	27275		Clip, Hi-tension wire (Use as require d)
	34246		Clip, Ground wire (Use as required)
331B	31752		Decal, Air cleaner
331A	34346		Decal, Instruction
332	30547A		Contact Assy., Breaker
	30548B		Condenser
	631021		Inlet Needle, Seat & Clip Assy.
	631453		Carburetor (Incl. 75) (Refer to Division 5, Section A,
			page 100 for breakdown)
	0400004		,
337	610689A		Magneto NOTE: The complete magneto is not
			available as an assembly. The magneto number is
			shown for reference purposes only. Order
			component parts individually, as show in parts list.
			(Refer to Division 5, Section B, page 24 for
			breakdown)
			•

Ref #	Part Number	Qty	Description
338	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
343	33239A		Gasket Set (Incl. items marked*)



	Part Number	Qty	Description
	650489		Screw, 1/4-20 x 5/8"
	27793		Clip, Conduit (Use as required)
	28942		Screw, 10-32 x 3/8" (Use as required)
	650597		Screw, 10-24 x 5/8"
48	29716		Screw, 1/4-28 x 7/16"
53	32328		Bracket, Speed adjusting (Incl. 239)
54	8269		Washer, Lock (Can be purchased locall y)
56	31710		Link, Throttle
71	650815		Washer, Belleville
72	8116		Nut, Hex
193	610118		Cover, Spark plug (Use as required)
239	33450		Nut, Lock
240	30845A		Bolt, Governor adjusting
241	30886A		Spring, Governor bolt
263	650764		Nut, "U" Type (Use as required)
274	610973		Terminal Ass'y. (As req. on late prod uction)
308	31793		Bearing, Ball
309	31855		Retainer, Bearing
310	650778		Washer, Lock
311	650580		Nut, Lock
312	31792		Washer, Thrust
338	590420		Rewind Starter (Refer to Division 5, Section C, page
			25 for breakdown)
340	33328D		Starter Motor Kit (110-120 Volt) This 110-120 volt
			starter motor kit may have been added to this engine.
			It can be added only if cylinder hasdrilled and tapped
			starter mounting bosses and a ring gear flywheel
			(see#342). Refer to service number stamped on end
			cap of motor, or on decal, for identifica
342	30811A		Flywheel (Ring gear flywheel requiredon engines
			using 110-120 volt starter kits listed above)
342	611042		Flywheel (Used on Type letters H and above) (Std.
			Point ignition) (Ring gear flywheel required on
			engines using 110-120 volt starter kits listed above)
342	611085		Flywheel (Minimum ring gear flywheel required on
			engines using 110-120 volt starter kits listed above)
			(Use withSolid State ignition)



Ref #	Part Number	Qtv	Description
	27513	-c.y	Lockwasher, 1/4" (Use as required)
			Scrow 5/16-18 v 2-1/2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
38	27896A		* Gasket, Breather cover
42	26073		Washer (Use as required)
42	650691		Washer, Flat (Use as required)
	650548		Screw, 8-32 x 5/16"
	30319		Rivet, Split (Used in early productio n)
	32326A		Lever, Governor (New lever does not need 1 of
32	32320A		
			51,66,132,164,165,207)
55	30205		Bracket, Adjusting
	730130		Exh.Adap.Kit (Incl. 58 & 125) (Use as req.)
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	29216		Nut, Lock, 10-32
			· · · · · · · · · · · · · · · · · · ·
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
82B	730561		Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C,
			90A, 91, 91A, 91B, 91C, 91D, 245 & 331B) (Use only
			on engines with an externally vented fully adjustable
			carburetor)
22	700407		,
82	730127		Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238
			& 331B) (Use as required)
83	27272A		* Gasket, Air cleaner
	34819		, , , , , , , , , , , , , , , , , , ,
04D	J+U 3		Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B &
			91C) (Use in 730561 assembly only)
88	28820		Screw, 10-32 x 1/2"
	31715		Body, Air cleaner
	391026		Opt. Spark Arrest Muffler (Incl.196,1 97,199)
	33353		Bracket, Lower fuel tank
			•
	650561		Screw, 1/4-20 x 5/8"
	33352A		Plate, Upper fuel tank mounting
	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
125	27930A		Gasket, Exhaust
126	30196		Screw, 5/16-18 x 3/4"
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650548		Screw, 8-32 x 5/16" (Early production)
	650139		Screw, 8-32 x 1/2"
	792020		Screw, 1/4-20 x 2-1/4"
	34067		Wire Assy., Alternator adapter (4-1/4 ")
	34069		Wire Assy., Alternator adapter (6-3/4")
	31288		Exh. Adaptor Kit (Incl.125,203,204) (As req.)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as requi red)
207	31725A		Extension, Governor lever
266	26460		Clamp, Fuel line
	31697		Strap, Fuel tank
	31752		Decal, Air cleaner
0010	31.02		200ai, Air oloarioi