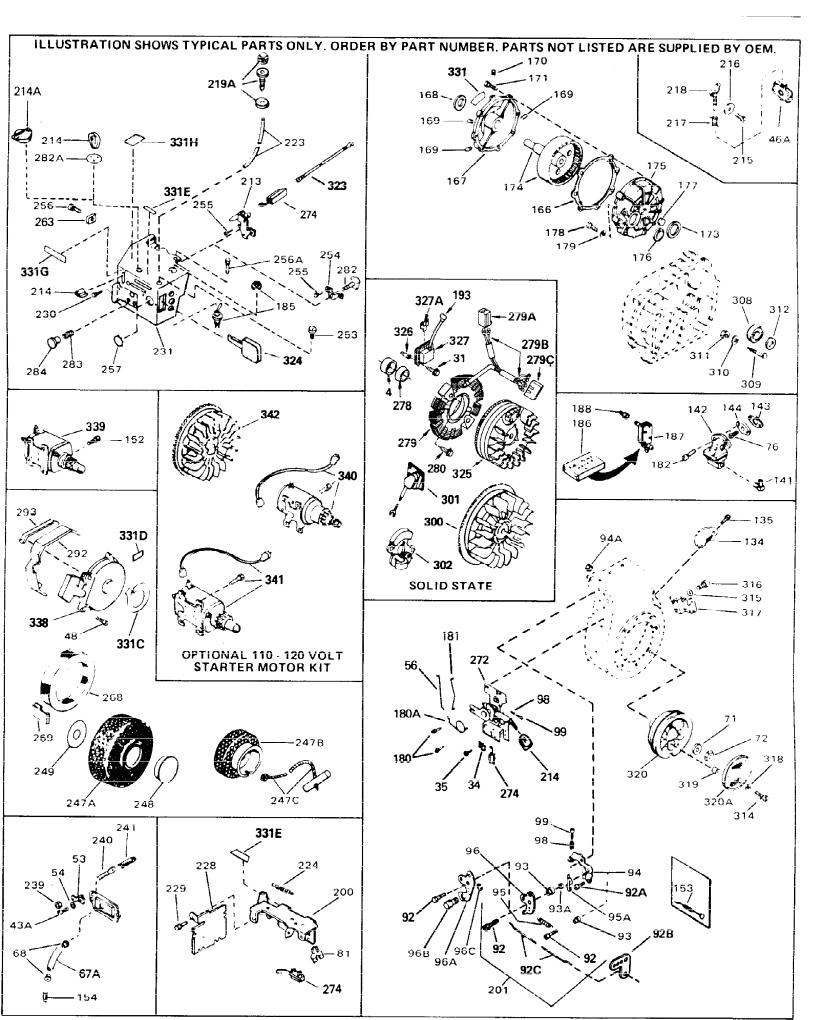


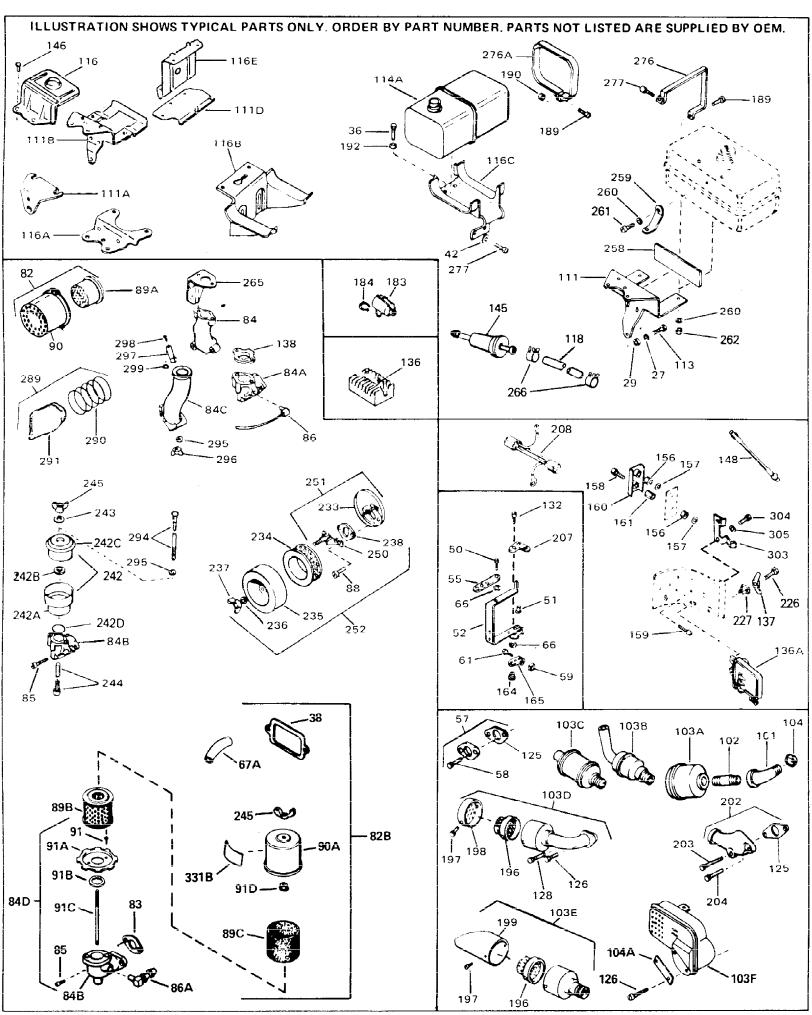
Ref #	Part Number	Qty	Description
1 2 3 4 5 5 6 6 7A 7 8A 8 9	Part Number 32586C 27652 27642 32630 32783 32784 27878A 27880A 20810 27882 27881 27881 32581 32581 34242	Qty	Description Cylinder (Incl. 2, 3, 4 & 76) (2-3/4" Bore) Pin, Dowel Plug, Oil drain Seal, Oil Intake Valve (Std.) (Incl. 9) Intake Valve (1/32" OS) (Incl. 9) Exhaust Valve (Std.) (Incl. 9) Exhaust Valve (1/32" OS) (Incl. 9) Pin, Valve spring retainer (Use as re quired) Cap, Upper valve spring Spring, Valve Spring, Valve Cap, Lower valve spring Dipper, Oil
10A	32590		Plate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.)
12	32680A 29783 27884		Crankshaft (Incl. 12 & 13) Crankshaft Gear Pin (Early production) Gear, Crankshaft (Used in early production) This gear is servicable onlywhen it is pinned to the crankshaft.
14A 14A 14 14 15 15 15 16 17 18 19 20 21 22 23 24B 24 25 26 28 30 31 32 33 34 35 36 36	32592B 32594B 34517 34518 34519 32595 32596 32597 27888 32591C 650662C 30968 30969 32115 34034 31303B 31546 28427 31297 30684 650488 29673 650489 32631A 30938A 27793 28942 650697A 650695A 650694A		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16) Piston & Pin Ass'y. (.010" OS) (Incl. 16) Piston & Pin Ass'y. (.020" OS) (Incl. 16) Piston, Pin & Ring Set (Std.) (2-3/4" Bore) Piston, Pin & Ring Set (.010" OS) Piston, Pin & Ring Set (.020" OS) Ring Set (Std.) (2-3/4" Bore) Ring Set (.010" OS) Ring Set (.020" OS) Ring, Piston pin retaining Rod Assy., Connecting (Incl. 10 & 18) Screw, Connecting rod (2 each) Nipple, Oil drain Cap, Oil drain Camshaft (MCR) Lifter, Valve Cover, Cylinder (Incl. 24, 106 & 279) Bushing, Crankshaft (Use as required) Seal, Oil Dipstick, Oil (Incl. 30) * Gasket, Cylinder cover Screw, 1/4-20 x 1-1/4" * Gasket, Oil filler Screw, 1/4-20 x 5/8" * Gasket, Cylinder head Head, Cylinder Clip, Conduit (Use as required) Screw, 5/16-18 x 2-1/2" (Use as required) Screw, 5/16-18 x 2-1/4" (Use as required) Screw, 5/16-18 x 2" (Use as required)

Ref # Part Number Oty Description 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required) 42 650690 Washer, Flat (Use as required) 43 650128 Screw, 10-24 x 1/2" 45 27915A * Gasket, Intake 46 30195A Flange, Carburetor (Incl. 79 & 80) 47 30196 Screw, 5/16-18 x 3/4" 48 29716 Screw, 1/4-28 x 7/16" 50 650548 Screw, 1/4-28 x 7/16" 52 32326A Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207) 55 30205 Bracket, Adjusting 56 30824 Link, Throttle 59 29216 Nut, Lock, 10-32 61 29826 Screw, 10-32 x 3/4" 62 29642 Rod Assy., Governor (Incl. 64 & 65) 63 30699B Governor Rod Assy. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700
37 34251 38 27896A 39 28423 40 28424 41 28425 42 6073 42 650691 42 650690 43 650128 45 27915A 46 30195A 47 30196 48 29716 50 303236A 48 29716 50 30324 49 29624 40 28424 41 28425 51 28266 52 32326A 45 27915A 46 30195A 47 30196 48 29716 59 365048 48 29716 50 650548 50 5794 50 30824 50 30824 50 30824 50 30896 50 30890 50 30699B 50 30699B 50 30700 60 5650494 60 29918 50 28424 50 28424 50 29642 50 30700 60 5650494 50 50704 50 50704 50 50707 50 50700 60 600494 50 50707 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 60 600497 6
38 27896A 39 28423 80dy, Breather 40 28424 Element, Breather Cover, Valve spring 42 26073 42 650691 Washer, Flat (Use as required) 43 650128 45 27915A 46 30195A 47 30196 829716 50 650548 51 32326A Ever, Governor (New lever does not need 1 of 51,66,132,164,165,207) Bracket, Adjusting 50 30824 12 29642 13 30699B * Gasket, Breather cover Body, Breather Cover, Valve spring Washer, Element, Breather Cover, Valve spring Washer (Use as required) Washer, Belleville (Use as required) Washer, Belleville (Use as required) Washer, Flat (Use as required) Washer, Hat (Use as required) Washer, Hat (Use as required) Washer, Hat (Use as required) Washer, Use as required Washer, Hat (Use as required) Washer, Use as required Washer, Hat (Use as required) Washer, Hat (Use as required) Washer, Hat (Use as required) Washer, Use as required Washer, Use as required Washer, Use as required Washer, Use as required Washer, Hat (Use as required) Washer, Use as required Washer, Element, Beleville Lock (10-24 & 5/16" Lock (10-2
39 28423 Body, Breather
40 28424 41 28425 42 26073 42 650691 43 650690 43 650128 45 27915A 46 30195A 47 30196 48 29716 50 650548 5
40 28424 41 28425 42 26073 42 26073 43 Washer (Use as required) 44 650691 42 650690 43 650128 45 27915A 46 30195A 47 30196 48 29716 50 650548 51 52 32326A 55 30205 56 30824 51 29826 51 29826 52 29642 63 30699B 64 30700 65 650494 66 29918 65 650591 65 650494 66 29918 Flement, Breather Cover, Jalve spring Washer, Clarker Washer, Flat (Use as required) Washer, Belleville (Use as required) Washer, Belleville (Use as required) Washer, Flat (Use as required) Washer, Beleville (Use as required) Washer, Beleville (Use as required) Washer, Flat (Use as required) Washer, Beleville (Use
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42 26073 42 650691 Washer, Flat (Use as required) Washer, Flat (Use as required) Washer, Flat (Use as required) Washer, Belleville (Use as required) Washer, Flat (Use as replead) Washer,
42 650691 42A 650690 42A 650690 Washer, Flat (Use as required) Washer, Belleville (Use as required) Washer, Belleville (Use as required) Screw, 10-24 x 1/2" 45 27915A 46 30195A Flange, Carburetor (Incl. 79 & 80) Screw, 5/16-18 x 3/4" Screw, 1/4-28 x 7/16" Screw, 1/4-28 x 7/16" Screw, 8-32 x 5/16" Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207) Bracket, Adjusting Savet Link, Throttle Nut, Lock, 10-32 Screw, 10-32 x 3/4" Ring, Retaining Rod Assy., Governor (Incl. 64 & 65) Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 7 yoke, Governor Screw, 6-40 x 5/16" Lockwasher, #8 E.T.
42A 650690 Washer, Belleville (Use as required) 43 650128 Screw, 10-24 x 1/2" 45 27915A * Gasket, Intake 46 30195A Flange, Carburetor (Incl. 79 & 80) 47 30196 Screw, 5/16-18 x 3/4" 48 29716 Screw, 1/4-28 x 7/16" 50 650548 Screw, 8-32 x 5/16" 52 32326A Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207) 55 30205 Bracket, Adjusting 56 30824 Link, Throttle 59 29216 Nut, Lock, 10-32 61 29826 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining 63A 30699C Rod Assy., Governor (Incl. 64 & 65) 63 Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T.
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56 30824 Link, Throttle 59 29216 Nut, Lock, 10-32 61 29826 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining 63A 30699C Rod Assy., Governor (Incl. 64 & 65) 63 Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T.
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59 29216 61 29826 62 29642 63 30699C 63 30699B 64 30700 65 650494 66 29918 Nut, Lock, 10-32 Screw, 10-32 x 3/4" Ring, Retaining Rod Assy., Governor (Incl. 64 & 65) Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) Yoke, Governor Screw, 6-40 x 5/16" Lockwasher, #8 E.T.
61 29826 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining 63A 30699C Rod Assy., Governor (Incl. 64 & 65) 63 30699B Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T.
62 29642 Ring, Retaining 63A 30699C Rod Assy., Governor (Incl. 64 & 65) 63 30699B Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T.
63A 30699C 63 30699B 63 A 30699B 64 30700 65 650494 66 29918 65 Rod Assy., Governor (Incl. 64 & 65) Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) Yoke, Governor Screw, 6-40 x 5/16" Lockwasher, #8 E.T.
63 30699B Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T.
no longer used. It is replaced by 30699C ass'y.,Ref. no. 63A) 64 30700 Yoke, Governor 55 650494 Screw, 6-40 x 5/16" Lockwasher, #8 E.T.
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64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T.
65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T.
66 29918 Lockwasher, #8 E.T.
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67 35350 Tube, Breather
69 29747B Screw, 5/16-24 x 21/32"
70 32158E Blower Housing (For elec.star.)(Incl. 134,135)
71 650815 Washer, Belleville
72 8116 Nut, Hex
73 29536 Blower Housing Baffle (without electric starter
knock-out) (Use as required)
73 35256A Blower Housing Baffle (with electric starter
knock-out) (Use as required) (Point Ignition)
, , , , , , , , , , , , , , , , , , , ,
74 650561 Screw, 1/4-20 x 5/8"
75 31688A * Gasket, Carburetor
79 29752 Nut & Lockwasher Assy., 1/4-28
80 650572 Screw, 1/4-28 x 1-1/8"
82A 730164 Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A &
331B) (Use as required)
83 27272A * Gasket, Air cleaner
87 31691 Bracket, Air cleaner NOTE: 130010 thru 10C & 11
used in early production only.
97 35349 Ground Wire
, g
103 32401 Muffler
106 31845 Shaft, Mechanical governor
107 30591 Gear Assy., Governor (Incl. 109)

		Qty	Description
109 110 113 114	30588A 30590A 29193 650561 31301		Spool, Governor Washer, Flat Ring, Retaining Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 115)
	410144B 33032		Fuel Cap (White Plastic)(Std)(As requ ired) Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile) (Use as required)
115	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)
117A 118 118 118 120 121 124 125 126 127 128 129 130 131 133 149 193 205 209 246 247 266 270 274 287 287 331A 332	35355 29683 29774 30705 30962 650128 30622A 650542 27930A 30196 26073 650694A 32589 31843A 650836 650493 30747 610118 650561 30939A 32125 590417 26460 31461 610973 27275 34246 34346 30547A 30548B		Fuel Cap (Use as required) Valve, Fuel shut-off Fuel Line (Braided 8-1/4" 21 cm) (Use as req.) Fuel Line (Braided 16") (41 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Screw, 10-24 x 1/2" (Use as required) Extension, Blower housing Screw, 5/16-18 x 3/4" Gasket, Exhaust Screw, 5/16-18 x 3/4" Washer (Use as required) Screw, 5/16-18 x 2" (Use as required) Key, Flywheel Bracket, Governor gear Screw, 10-24 x 1/2" Screw, 1/4-20 x 1-3/4" Clip, Shorting Cover, Spark plug (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Cover, Cylinder head Cup, Starter Screen, Starter cup Clamp, Fuel line Bushing, Crankshaft (Use as required) Terminal Ass'y. (As req. on late prod uction) Clip, Hi-tension wire (Use as required) Decal, Instruction Contact Assy., Breaker Condenser
	631021 631440		Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 75) (Refer to Division 5, Section A, page 78 for breakdown)
	610694A		Magneto (w/ring gear for 110 volt sta rter) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 24 for breakdown)
338	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
343	33239A		Gasket Set (Incl. items marked*)



Ref #	Part Number Qt	/ Description
31	650489	Screw, 1/4-20 x 5/8"
34	27793	Clip, Conduit (Use as required)
35	28942	Screw, 10-32 x 3/8" (Use as required)
43A	650128	Screw, 10-24 x 1/2"
48	29716	Screw, 1/4-28 x 7/16"
56	30824	Link, Throttle
71	650815	Washer, Belleville
72	8116	Nut, Hex
134	33013	Cover, Bubble
135	650736	Screw, 10-16 x 3/8"
193	610118	Cover, Spark plug (Use as required)
200	33108A	Control Bracket (Incl. 224 & 274)
224	30826	Spring, Extension
230	650257	Screw, 8-32 x 5/16"
231	32395	Cover, Carburetor
254	32398	Bracket, Choke
255	28820	Screw, 10-32 x 1/2"
256	650760	Screw, 8-32 x 3/8"
256A	650765	Screw, 10-32 x 1/2"
257	31291	Plug, Cover
263	650764	Nut, "U" Type (Use as required)
274	610973	Terminal Ass'y. (As req. on late prod uction)
	32397	Plate Assy., Choke
	32399	Spring, Choke stop
	32400	Knob, Choke
	31680	Guard, Starter
	32576	Seal, Snow guard
	31718	Decal, Choke
	31682	Decal, Instruction
338	590420	Rewind Starter (Refer to Division 5, Section C, page
		25 for breakdown)
340	33328D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#342). Refer to service number stamped on end cap of motor, or on decal, for identifica
342	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above)
342	611042	Flywheel (Used on Type letters H and above) (Std. Point ignition) (Ring gear flywheel required on engines using 110-120 volt starter kits listed above)
342	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter kits listed above) (Use withSolid State ignition)



	Part Number	Qty	Description
	27513		Lockwasher, 1/4" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	27896A		* Gasket, Breather cover
	26073		Washer (Use as required)
	650691		Washer, Flat (Use as required)
	650548		Screw, 8-32 x 5/16"
	30319		Rivet, Split (Used in early productio n)
52	32326A		Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207)
55	30205		Bracket, Adjusting
	730130		Exh.Adap.Kit (Incl. 58 & 125) (Use as req.)
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	29216		Nut, Lock, 10-32
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
	730561		Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C,
020	700001		90A, 91, 91A, 91B, 91C, 91D, 245 & 331B) (Use only
			on engines with an externally vented fully adjustable
			carburetor)
			,
82	730127		Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238
			& 331B) (Use as required)
83	27272A		* Gasket, Air cleaner
84D	34819		Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B &
			91C) (Use in 730561 assembly only)
103E	391026		Opt. Spark Arrest Muffler (Incl.196,1 97,199)
	31694		Bracket, Fuel tank
	650561		Screw, 1/4-20 x 5/8"
118	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
118	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
125	27930A		Gasket, Exhaust
126	30196		Screw, 5/16-18 x 3/4"
128	650694A		Screw, 5/16-18 x 2" (Use as required)
	650548		Screw, 8-32 x 5/16" (Early production)
148	34067		Wire Assy., Alternator adapter (4-1/4 ")
148	34069		Wire Assy., Alternator adapter (6-3/4 ")
189	6201		Screw, 1/4-28 x 7/8"
202	31288		Exh. Adaptor Kit (Incl.125,203,204) (As req.)
203	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
204	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
262	29752		Nut, Lock
266	26460		Clamp, Fuel line
276	31697		Strap, Fuel tank
277	29212		Screw, Hex hd. Sems, 1/4-28 x 7/16