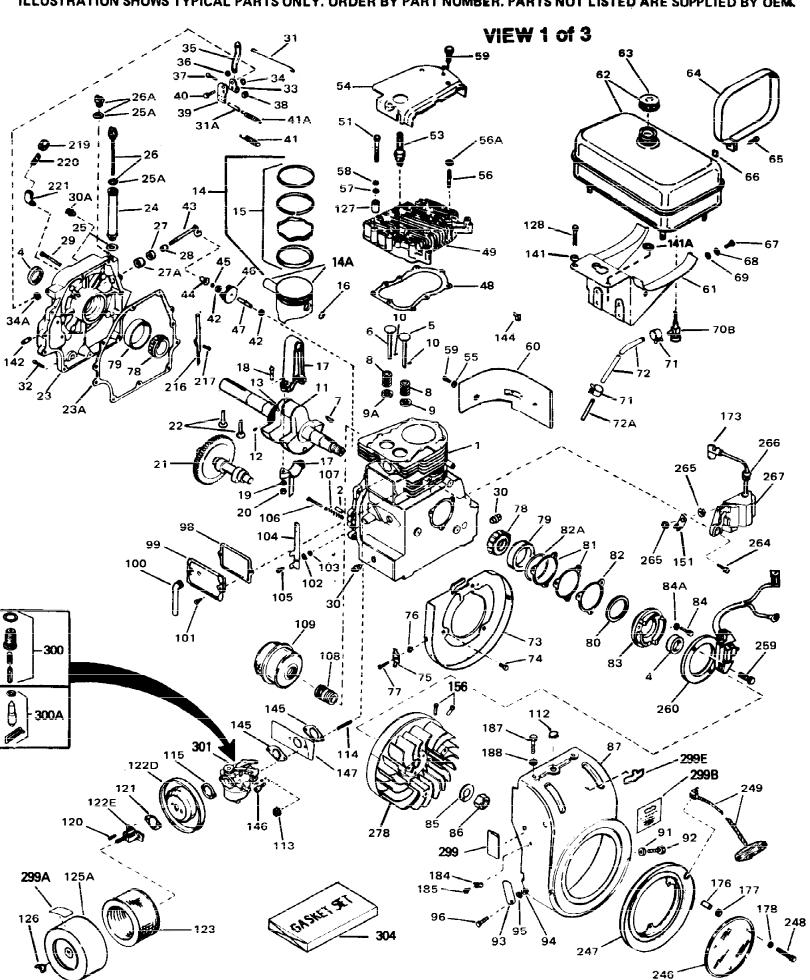
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



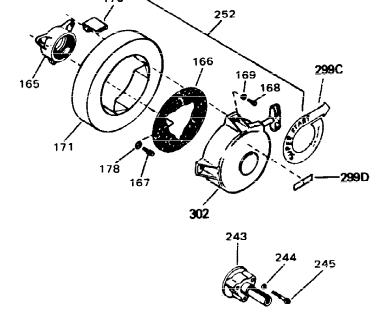
Ref # Part Number Oty Description 1 33039				
2 27652	Ref #		Qty	
2 27652	1	33039		Cylinder (Incl.2,4,30,47,119) (3-5/16 ")
4 31950 5 31940 1 5 31941 6 31942 6 31942 6 31943 7 650592 8 31944 9 31946 9 31946 Cap, Lower valve spring (1/32° OS) 9 31945 Cap, Lower valve spring (Std.) 9 31946 Cap, Lower valve spring (Std.) 9 31946 Cap, Lower valve spring (1/32° OS) 10 20810 Pin, Valve spring retainer Crankshaft (ncl. 12, 13, 78 & 79) 11 33362A Crankshaft (ncl. 12, 13, 78 & 79) 12 29783 Pin, Crankshaft (ncl. 12, 13, 78 & 79) Pin, Pin & Ring Set (Std.) (3-5/16° Bore) Piston, Pin & Ring Set (Std.) (3-5/16° Bore) Piston, Pin & Ring Set (1,010° OS) Piston & Pin Assy, (1,010° OS) (Incl. 16) Piston & Pin Assy, (1,010° OS) Piston	2	27652		• • • • • • • • • • • • • • • • • • • •
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6 31942 Exhaust Valve (Std.) 6 31943 Exhaust Valve (I/32" OS) (Incl. 9) 7 650652 Key, Flywheel 8 31944 Spring, Valve 9 31945 Cap, Lower valve spring (I/32" OS) 9 31945 Cap, Lower valve spring (Std.) 9A 31945 Cap, Lower valve spring (Std.) 10 20810 Pin. Valve spring retainer 11 33362A Crankshaft (Incl. 12, 13, 78 & 79) 12 29783 Pin, Crankshaft (Incl. 12, 13, 78 & 79) 13 31931 Gear, Crankshaft (Incl. 12, 13, 78 & 79) 14 34509 Piston, Pin & Ring Set (O10" OS) 14 34510 Piston, Pin & Ring Set (O10" OS) 14 34523 Piston, Pin & Ring Set (O20" OS) 14 34523 Piston, Pin & Ring Set (O30" OS) 14 34523 Piston, Pin & Ring Set (O30" OS) 14 3200B Piston, Pin & Ring Set (O30" OS) 14 3200B Piston & Pin Assy. (O40" OS) (Incl. 16) 14A 32001C Piston & Pin Assy. (O10" OS) (Incl. 16) 14A 32003B Piston & Pin Assy. (O10" OS) (Incl. 16) 15 32004 Ring Set (Std.) (30" OS) (Incl. 16) 15 32006 Ring Set (O10" OS) 15 32624 Ring Set (O10" OS) 15 32624 Ring Set (O10" OS) 17 34383 Connecting Set (O20" OS) 18 32624 Ring Set (O10" OS) 19 28073 Washer, Connecting Rod Assy. (O10" US)(Incl. 18, 19, 20) 28 2844 Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2845 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 28 2846 Village Campain Response Connecting Rod Assy. (O20" US)(Incl. 18, 19, 20) 29 65058 Serve, 1/4-20 x 1" 30 13 13 13 13 13 13 13 13 13 13 13 13 13				,
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33 31964 Clamp, Governor lever 34 29193 Ring, Retaining 35 31963 Lever, Governor adjusting	32	650451		Screw, 1/4-20 x 1"
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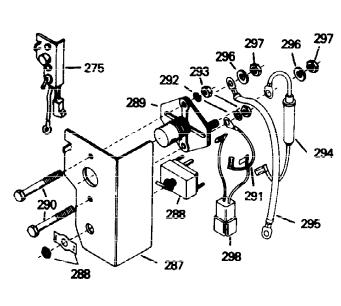
	Part Number	Qty	Description
	650544		Screw, 10-24 x 7/8"
38	7975		Nut, 10-24
39	31965		Plate, Governor spring
40	30312		Screw, 10-32 x 1/2"
41	31967		Spring, Governor
42	30590A		Washer, Flat
43	32425		Rod Assy., Governor
44	31948		Spool, Governor
45	29193		Ring, Retaining
	31947		Gear Assy., Governor
	31930		Shaft, Mechanical Governor
	32000A		* Gasket, Cylinder head
	33034		Head, Cylinder
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650711		Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650628A		Screw, 5/16-18 x 2-3/8" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650714		Screw, 5/16-18 x 1-5/8" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650692		Screw, 5/16-18 x 1-3/4" (Use as required)
	650603		Screw, 5/16-18 x 5/8" (Use as require d)
	33636		Resistor Spark Plug (RJ-8C)
	34251		, ,
			Resistor Spark Plug (RJ-17LM)
	33035		Cover, Cylinder head
	28537		Washer, Plain
	650691		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
	8274		Washer, Lock (Use as required)
	650128		Screw, 10-24 x 1/2"
	31976		Extension, Blower housing
	31978		Bracket, Fuel tank
	410144B		Fuel Cap (White Plastic)(Std.)(As req uired)
63	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile)
			(Use as required)
64	31979		Strap, Fuel tank
	650451		Screw, 1/4-20 x 1"
	650456		Nut, Flange whiz-lock, 1/4-20
	650517		Screw, 1/4-20 x 27/32" (Use as requir ed)
	650561		Screw, 1/4-20 x 5/8" (Use as required)
	30063		Screw, 1/4-20 x 1/2" (Use as required)
	792028		Screw, 5/16-18 x 7/8" (Use as required)
	29683		Strainer & Shut-off, Fuel
	26460		Clamp, Fuel line (Use as required)
	30705		Fuel Line (Braided) (16") (Use as required)
	30962		Fuel Line (Braided) (32") (Use as req uired)
	30965		Fuel Line (Braided) (48") (Use as required)
	29774		Fuel Line (Braided) (8.25") (Use as r equired)
	32579		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	33356		Terminal Plantin
	28545		Grommet, Plastic
	650760		Screw, 8-32 x 3/8"
	31932		Bearing, Tapered roller
79	31928		Cup, Bearing

Ref #	Part Number	Qty	Description
80	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required
81	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
82	31972		* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 32677		"O" Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84A 85 86 87 91 92 93 94 95 96 98 99 100 101 102 103 104 105 106 107 108 109 112 113 114 115	650668 650679 650666 650594 33044A 8274 650595 32039 650890 26073 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 32042 32043B 33038 29752 650587 27272 650399		Screw, 10-32 x 1" Lockwasher, 5/16" (Use as required) Washer, Lock Nut, Flywheel, 3/4-16 Blower Hsg. (Incl.73) (For electric s tarter) Washer, Lock Screw, 5/16-24 x 3/8" Switch, Stop Washer, Shakeproof Washer, Flat Screw, 5/16-24 x 9/16" * Gasket, Breather Breather Assy. Tube, Breather Screw, 10-24 x 1/2" Washer, Wave Bushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring Nipple, Exhaust pipe Muffler Plug, Button (Use as required) Nut & Lockwasher Assy. Stud, Carburetor * Gasket, Air cleaner Screw, 10-32 x 5/8"

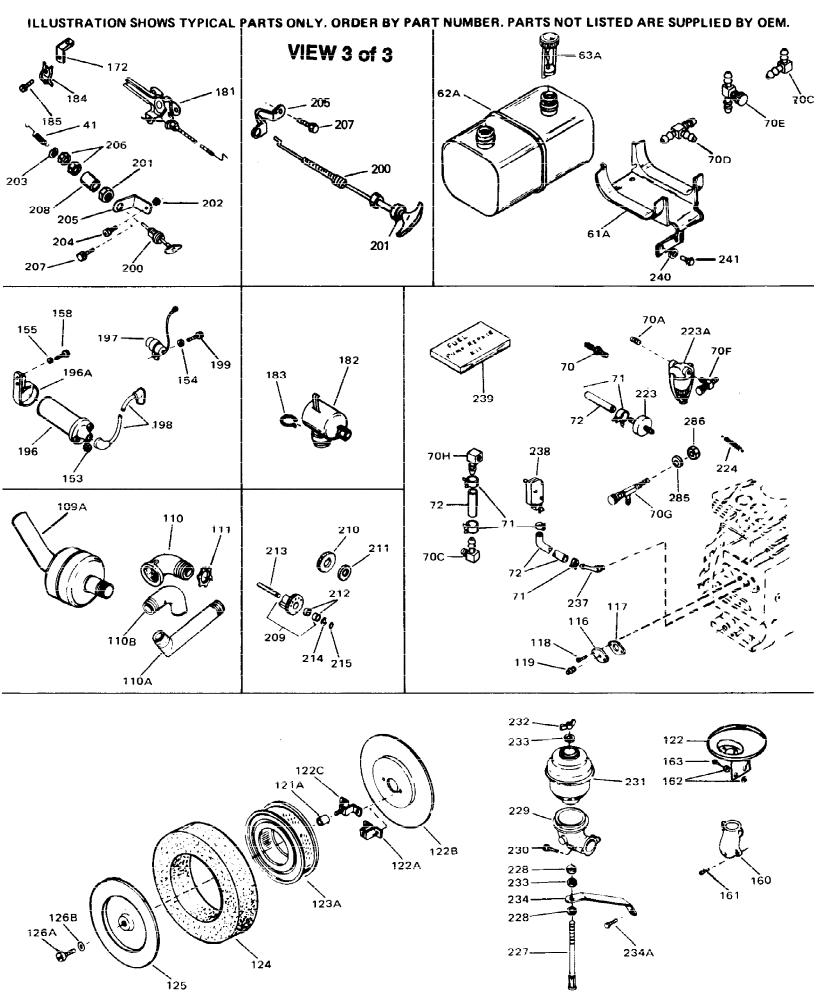
Ref #	Part Number	Qty	Description
121	30767		Spacer, Air cleaner
122D	32378		Bracket, Air cleaner
122E	32376		Bracket, Air cleaner
125A	32009		Cover, Air cleaner
126	650513		Nut, Wing
128	650713		Screw, 5/16-18 x 5/8" (Use as require d)
128	650429		Screw, 5/16-18 x 3/4" (Use as require d)
128	792028		Screw, 5/16-18 x 7/8" (Use as require d)
141A	8274		Lockwasher, Split (Use as required)
141	26073		Washer, Flat (Use as required)
145	31960		* Gasket, Carburetor
147	31959		Baffle, Air
156	730201		Trigger Pin Kit (Use as required)
173	610118		Cover, Spark plug (Use as required)
176	31992		Spacer, Screen
177	8345		Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
187	650713		Screw, 5/16-18 x 5/8"
188	26073		Washer, Flat
246	33776		Screen, Starter pulley
247	31980		Pulley, Starter
248	650680		Screw, 1/4-20 x 1-1/2"
249	32046		Rope Assy., Starter (Use as required)
266	610750		Grommet, Lead wire
278	610773		Solid State Flywheel
299B	32676		Decal, Solid State
299A	31752		Decal, Air cleaner
299	34346		Decal, Instruction
300	32255A		Valve, Seat, Spring & Gasket Assy.
301	631564		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A		* Gasket Set (Incl. items marked *)

This illustration may not depict actual equipment and is for reference only! **VIEW 2 of 3** 132 133 175 135 129 262 268 257A 270A 260A 255 235 252 275 299C 165





Ref #	Part Number	Qty	Description
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
179	33013		Cover, Starter bubble
180	650701		Screw, 8-18 x 7/16" (Use as required)
	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
257B	610824		Flat Connector (Female terminals) (As req.)
260A	610759		Solid State Magneto
261	650489		Screw, 1/4-20 x 5/8"
261A	650669		Screw, 5/16-18 x 1-1/4"
262	610760		Solid State Transformer Ass'y.(Incl.1 73,266)
263	650561		Screw, 1/4-20 x 5/8"
	610750		Grommet, Lead wire
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
277	30831		Ground Wire (Incl. 75)



Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
62A	31977		Fuel Tank (Incl. 63)
70	29634		Fitting, Fuel line
71	26460		Clamp, Fuel line (Use as required)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
110	32210		45 Degree Exhaust Elbow
111	650590		Nut, Conduit
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
123A	32008		Element, Air cleaner
182	31584		Cup, Spark plug
183	31583		Clamp, Wire