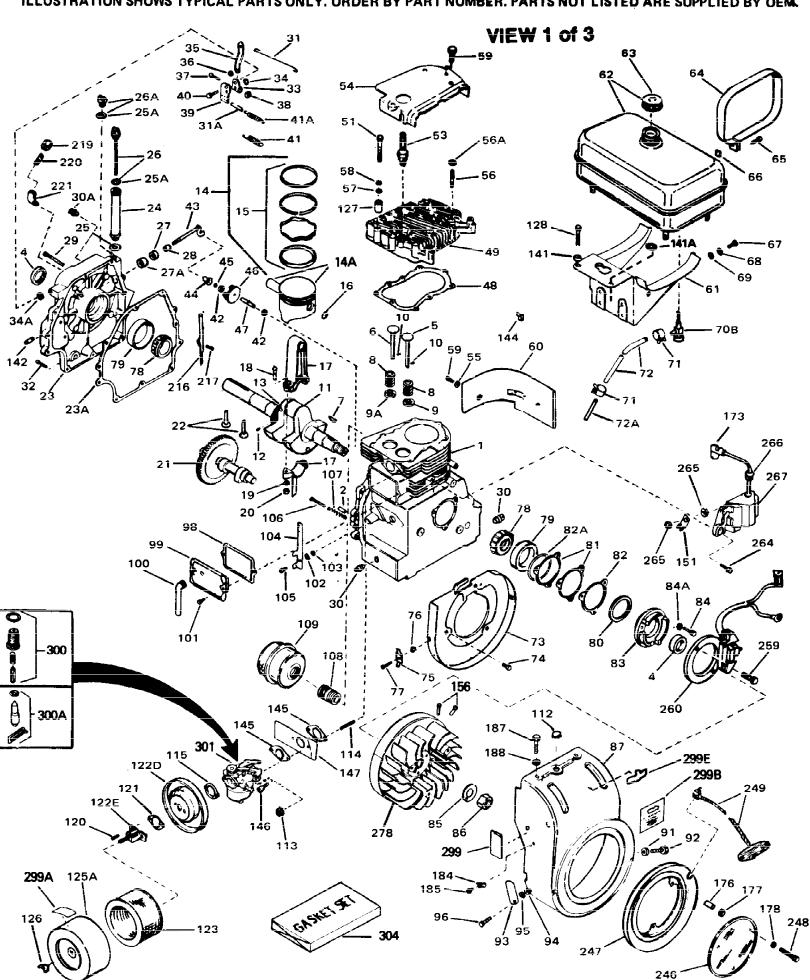
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



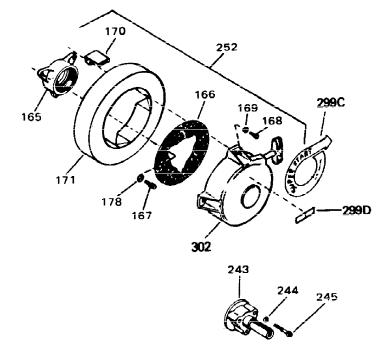
Ref # Part Number			_	
2 27652	Ref #	Part Number	Qty	
4 31950 5 31940 Seal, Oil Intake Valve (Std.) 5 31941 6 31942 Exhaust Valve (Std.) 6 31942 Exhaust Valve (Std.) 6 31943 7 650532 Key, Flywheel 8 31944 Spring, Valve 9A 32475 Cap, Lower valve spring (Rotator) Cap, Lower valve spring (Rotator) 10 20810 Pin, Valve spring restainer 11 32293C Crankshaft (Incl. 12, 13, 17, 78 & 79) 12 29783 Crankshaft (Incl. 12, 13, 17, 78 & 79) 12 29783 Cap, Lower valve spring (Std.) 14 32238B Piston & Pin Assy, (Std.)(Incl.16)(3 -1/2") 14 32238B Piston & Pin Assy, (Std.)(Incl.16)(3 -1/2") 14 32238B Piston & Pin Assy, (0.00" OS) (Incl. 16) 14 3222B Piston & Pin Assy, (0.00" OS) (Incl. 16) 14 32621B Piston & Pin Assy, (0.00" OS) (Incl. 16) 14 34511 Piston, Pin & Ring Set (Co2" OS) 14 34512 Piston, Pin & Ring Set (Co2" OS) 15 32241 Ring Set (Std.) (3 -1/2" Bore) 15 32242 Ring Set (Std.) (3 -1/2" Bore) 16 32242 Ring Set (Co0" OS) 16 32266 Ring Set (Co0" OS) 17 34383 Connecting Rod Assy, (Std.) (Incl. 18, 19, 20) Connecting Rod Assy, (Joh" OS) 18 32399 Ring Set (100" OS) 18 32399 Ring Set (100" OS) 19 34384 Connecting Rod Assy, (Joh" OS) 19 26073 Washer, Connecting Rod Assy, (Joh" US)(Incl. 18, 19, 20) Connecting Rod Assy, (Joh" OS) 19 26073 Washer, Connecting Rod Assy, (Joh" OS) 19 26073 Piston, Pin & Ring Set (Mod" OS) 19 26073 Piston, Pin & Ring Set (Mod" OS) 20 28264 Vix Layer 21 31985 Connecting Rod Assy, (Joh" OS) (Incl. 18, 19, 20) Connecting Rod Assy, (Joh" OS) Piston, Pin & Ring Set (Joh" OS) Pi	1	33042		Cylinder (Incl. 2, 4, 30 & 47) (3-1/2 " Bore)
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9A 32475	8	31944		Spring, Valve
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14A 32238B	12	29783		Pin, Crankshaft gear
14A 32239B	13	31931		Gear, Crankshaft
14A 32239B	14A	32238B		Piston & Pin Ass'v. (Std.)(Incl.16)(3 -1/2")
14A 32240B				
14A 32621B				
14A 32622B				
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23 32685	23A	31956A		* Gasket, Cylinder cover
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33 31964 Clamp, Governor lever 34 29193 Ring, Retaining				
34 29193 Ring, Retaining				·
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35 31963 Lever, Governor adjusting				<u> </u>
	35	31963		Lever, Governor adjusting

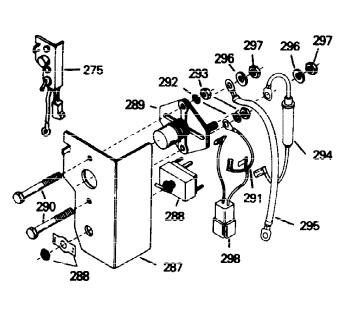
	Part Number	Qty	Description
	650518		Lockwasher
	650544		Screw, 10-24 x 7/8"
	7975		Nut, 10-24
	31965		Plate, Governor spring
	30312		Screw, 10-32 x 1/2"
	31967		Spring, Governor
	30590A		Washer, Flat
	32425		Rod Assy., Governor
	31948		Spool, Governor
	29193		Ring, Retaining
	31947		Gear Assy., Governor
	31930		Shaft, Mechanical Governor
	32246A		* Gasket, Cylinder head
	33034		Head, Cylinder
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650711		Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650628A		Screw, 5/16-18 x 2-3/8" (Use as requi red)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650714		Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650692		Screw, 5/16-18 x 1-3/4" (Use as required)
	650603		Screw, 5/16-18 x 5/8" (Use as require d)
	33636		Resistor Spark Plug (RJ-8C)
	34251		Resistor Spark Plug (RJ-17LM)
	33035		Cover, Cylinder head
	28537		Washer, Plain
	650691		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
	8274		Washer, Lock (Use as required)
	650128		Screw, 10-24 x 1/2"
	31976		Extension, Blower housing
	31978		Bracket, Fuel tank
	410144B		Fuel Cap (White Plastic)(Std.)(As req uired)
63	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile)
			(Use as required)
64	31979		Strap, Fuel tank
	650451		Screw, 1/4-20 x 1"
	650456		Nut, Flange whiz-lock, 1/4-20
	650517		Screw, 1/4-20 x 27/32" (Use as requir ed)
	650561		Screw, 1/4-20 x 5/8" (Use as required)
	30063		Screw, 1/4-20 x 1/2" (Use as required)
	792028		Screw, 5/16-18 x 7/8" (Use as require d)
	8345		Washer, Flat
	8303		Lockwasher
	29683		Strainer & Shut-off, Fuel
	26460		Clamp, Fuel line (Use as required)
	29774		Fuel Line (Braided) (8.25") (Use as r equired)
	30705		Fuel Line (Braided) (16") (Use as req uired)
	30962		Fuel Line (Braided) (32") (Use as req uired)
	30965		Fuel Line (Braided) (48") (Use as req uired)
	32579		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	31932		Bearing, Tapered roller
	31928		Cup, Bearing
13	0.020		oup, bouring

		Qty	
80	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required
81	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
82	31972		* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 32577		"O" Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84	792028		Screw, 5/16-18 x 7/8"
	650679		Lockwasher, 5/16" (Use as required)
	650666		Washer, Lock
	650594 33044A		Nut, Flywheel, 3/4-16 Blower Hsg. (Incl.73) (For electric s tarter)
	8274		Washer, Lock
	650595		Screw, 5/16-24 x 3/8"
	8274		Washer, Lock
	650624		Screw, 5/16-24 x 9/16"
	31958 31957		* Gasket, Breather Breather Assy.
	35350		Tube, Breather
	650128		Screw, 10-24 x 1/2"
	650597		Screw, 10-24 x 5/8"
	32042		Nipple, Exhaust pipe
	32043B 33038		Muffler Plug, Button (Use as required)
	29752		Nut & Lockwasher Assy.
	650587		Stud, Carburetor
	27272		* Gasket, Air cleaner
	650399		Screw, 10-32 x 5/8"
	30767 32378		Spacer, Air cleaner Bracket, Air cleaner
	32376		Bracket, Air cleaner
	32009		Cover, Air cleaner
	650513		Nut, Wing
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
128	650429		Screw, 5/16-18 x 3/4" (Use as require d)

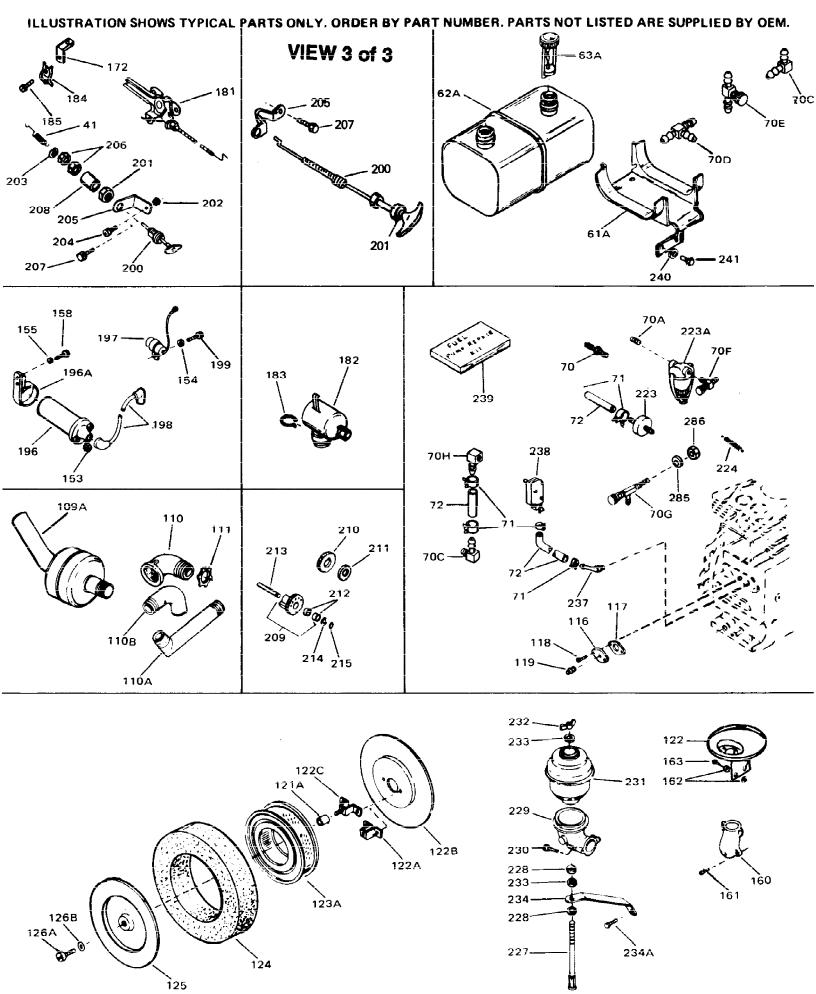
Ref #	Part Number	Qty	
128	792028		Screw, 5/16-18 x 7/8" (Use as require d)
141A	8274		Lockwasher, Split (Use as required)
141	26073		Washer, Flat (Use as required)
145	31960		* Gasket, Carburetor
147	31959		Baffle, Air
151	33356		Terminal, Ground
156	730201		Trigger Pin Kit (Use as required)
173	610118		Cover, Spark plug (Use as required)
176	31992		Spacer, Screen
177	8345		Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
187	650713		Screw, 5/16-18 x 5/8"
188	26073		Washer, Flat
246	33776		Screen, Starter pulley
247	31980		Pulley, Starter
248	650680		Screw, 1/4-20 x 1-1/2"
249	32046		Rope Assy., Starter (Use as required)
264	650661		Screw, 1/4-20 x 3/4"
265	610408		Nut, Hex
266	610750		Grommet, Lead wire
267	610748		Solid State Magneto (Incl.151,173,265,266)
278	610746		Solid State Flywheel
299A	31752		Decal, Air cleaner
299	34346		Decal, Instruction
299B	550223		Decal, Name
299B	32676		Decal, Solid State
300	32411A		Valve, Seat, Spring & Gasket Assy.
301	631498		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A		* Gasket Set (Incl. items marked *)

This illustration may not depict actual equipment and is for reference only! **VIEW 2 of 3** 132 133 175 135 129 262 268 257A 270A 260A 255 235 252





Ref #	Part Number	Qty	Description
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
180	650701		Screw, 8-18 x 7/16" (Use as required)
222	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
252	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 &
			291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
254	610761		Alternator Coil (Solid State) (10 Amp) (Incl. Nos. 253,
			256 & 257A)
255	650416		Screw, 10-32 x 1"
256	610922		Terminal, Female
257B	610824		Flat Connector (Female terminals) (As req.)
257A	610819		Connector, Pyramid (For female termin als)
266	610750		Grommet, Lead wire
	610749		Solid State Regulator (10 Amp)
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
303	33835		Electric Starter Motor (12 Volt) NOTE: The 32817
			and 33835 starter motors are used interchangeably
			on the se models. Refer to service numberstamped
			on end cap of motor, or on decal for identification.
			Refer to Division 5, Section D for breakdown.



Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
62A	31977		Fuel Tank (Incl. 63)
71	26460		Clamp, Fuel line (Use as required)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
123A	32008		Element, Air cleaner
200	32421		Control Assy., Speed (Incl. 206)
201	650641		Nut, Jam
202	27070		Lockwasher
203	32420		Retainer, Control rod
204	29716		Screw, 1/4-28 x 7/16"
205	32419		Bracket, Speed control
206	650456		Nut, Flanged whiz-lock
237	32958		Fitting, Fuel
238	32959		Fuel Pump, Impulse
239	33010		Repair Kit, Impulse fuel pump