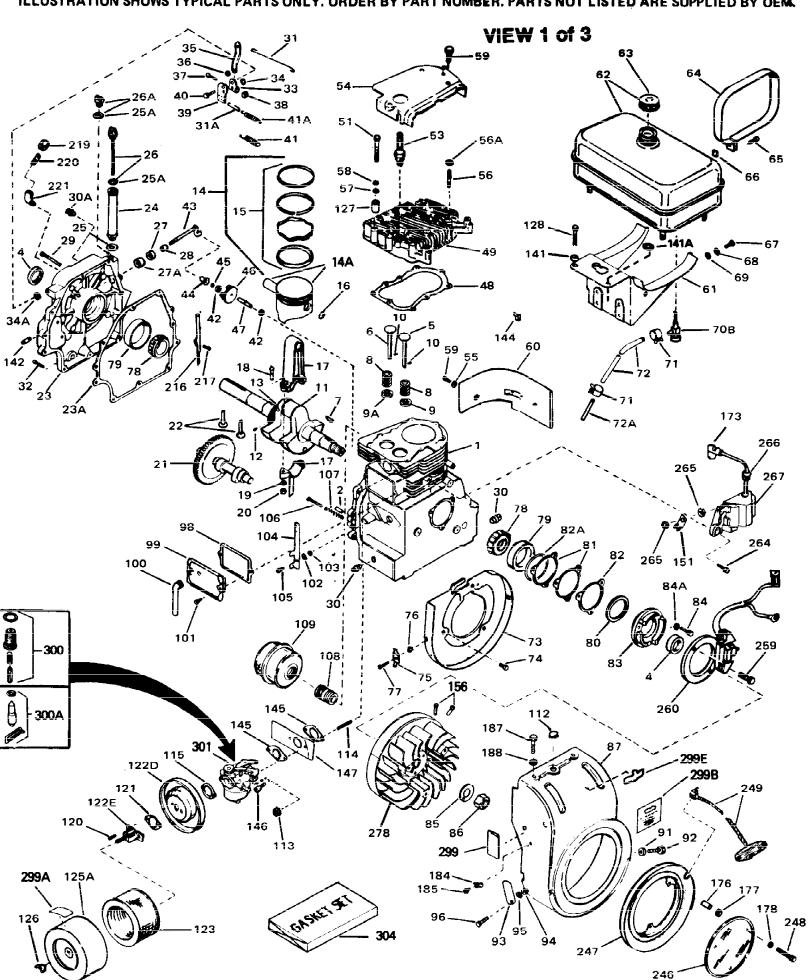
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



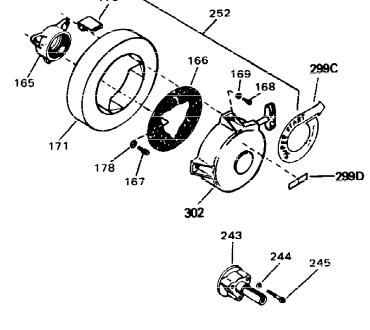
Rof #	Part Number	∩tv	Description
1		Qty	Cylinder (Incl. 2, 4, 30 & 47) (3-1/2 " Bore)
	27652		Pin, Dowel
	31950		Seal, Oil
	31940		Intake Valve (Std.)
	31941		Intake Valve (1/32" OS) (Incl. 9)
	31942		Exhaust Valve (Std.)
6	31943		Exhaust Valve (1/32" OS) (Incl. 9)
7	650592		Key, Flywheel
8	31944		Spring, Valve
9	31946		Cap, Lower valve spring (1/32" OS)
9	31945		Cap, Lower valve spring (Std.)
9A	31945		Cap, Lower valve spring (Std.)
	31946		Cap, Lower valve spring (1/32" OS)
	20810		Pin, Valve spring retainer
	33390B		Crankshaft (Incl. 12, 13, 78 & 79)
	29783		Pin, Crankshaft gear
	31931		Gear, Crankshaft
	32238B		Piston & Pin Ass'y. (Std.)(Incl.16)(3 -1/2")
	32239B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32240B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	32621B		Piston & Pin Ass'y. (.030" OS) (Incl. 16)
	32622B		Piston & Pin Ass'y. (.040" OS) (Incl. 16)
	34511		Piston, Pin & Ring Set (Std.) (3-1/2" Bore)
	34512		Piston, Pin & Ring Set (.010" OS)
	34513		Piston, Pin & Ring Set (.020" OS)
	34524		Piston, Pin & Ring Set (.030" OS)
	34525		Piston, Pin & Ring Set (.040" OS)
15	32241		Ring Set (Std.) (3-1/2" Bore)
15	32242		Ring Set (.010" OS)
15	32243		Ring Set (.020" OS)
15	32625		Ring Set (.030" OS)
15	32626		Ring Set (.040" OS)
15	32336		Re-Ringing Set, Piston
16	31919		Ring, Piston pin retaining
17	33093A		Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
17	34383		Connecting Rod Assy. (.010" US) (Incl. 1 8,19,20)
	34384		Connecting Rod Assy. (.020" US) (Incl. 18, 19, 20)
	32077		Bolt, Connecting rod
	26073		Washer, Connecting rod
	28264		Nut Assy., Lock
	32150		Camshaft (MCR)
	31939		Lifter, Valve
	31956A		* Gasket, Cylinder cover
	32580A		Cover, Cylinder (Incl. 4, 28, 30, 34, & 43)
	29673		* Gasket, Oil fill
	33069		Dipstick (Incl. 25A)
	32426		Spacer, Governor rod
	650588 31927		Screw, 1/4-20 x 2"
			Oil Drain Plug
	31968		Link, Governor
	650451		Screw, 1/4-20 x 1"
	31964		Clamp, Governor lever
	29193		Ring, Retaining
	31963		Lever, Governor adjusting
36	650518		Lockwasher

Ref # Pat Number Opt Description 37 650544 Screw, 10-24 x 7/8" 38 7975 Nut, 10-24 40 30312 Screw, 10-32 x 1/2" 41 31967 Spring, Governor 42 30590A Washer, Flat 43 32425 Rod Assy, Governor 44 31948 Spool, Governor 45 29193 Ring, Retaining 46 31947 Gear Assy, Governor 47 31930 Shaft, Mechanical Governor 48 32246A "Gasket, Cylinder head 49 33034 Head, Cylinder 51 650694A Screw, 516-18 x 2-38" (Use as required) 51 650695A Screw, 516-18 x 2-38" (Use as required) 51 650695A Screw, 516-18 x 2-38" (Use as required) 51 650697A Screw, 516-18 x 1-58" (Use as required) 51 650603 Screw, 516-18 x 1-58" (Use as required) 53 34251 Resistor Spark Plug (RJ-9C) 54 33035 Cover, Cylinder head 58 8274 Washer, Platin 59 650690 Washer, Flat (Use as required) 50 65091 Washer, Belleville (Use as required) 58 650690 <th></th> <th></th> <th></th> <th></th>				
38 7975 39 31965	Ref #	Part Number	Qty	
1985	37	650544		Screw, 10-24 x 7/8"
40 30312	38	7975		Nut, 10-24
41 31967 42 30590A 43 32425 44 31948 45 29193 46 31947 46 31947 47 31930 48 32246A 49 33034 49 33034 41 Head, Cylinder 51 650694A 51 650694A 51 650695A 51 650711 52 crew, 5/16-18 x 2" (Use as required) 51 650695A 51 650714 52 crew, 5/16-18 x 2-1/2" (Use as required) 51 650695A 51 650714 52 crew, 5/16-18 x 2-1/4" (Use as required) 51 650695A 51 650695A 52 crew, 5/16-18 x 2-1/4" (Use as required) 51 650695A 52 crew, 5/16-18 x 2-1/4" (Use as required) 51 650695A 52 crew, 5/16-18 x 2-1/4" (Use as required) 51 650695A 52 crew, 5/16-18 x 2-1/4" (Use as required) 51 650697 53 33636 63 crew, 5/16-18 x 2-1/2" (Use as required) 53 33636 75 crew, 5/16-18 x 1-3/4" (Use as required) 54 33035 55 28537 56 50691 58 8274 59 650691 59 8274 59 650128 50 31976 51 31978 52 25 crew, 5/16-18 x 1-3/4" (Use as required) 53 34210 54 31979 55 650451 56 650451 57 650651 58 57 Screw, 1/4-20 x 1/4-20 59 650451 59 650451 59 650451 50 5056	39	31965		Plate, Governor spring
42 30590A 43 32425 44 31948 45 29193 46 31947 46 31947 47 31930 48 32246A 49 33034 41 832246A 49 33034 41 832246A 51 650694A 51 650694A 51 650695A 51 650697A 51 650697A 51 650693 52 6266, 53 6	40	30312		Screw, 10-32 x 1/2"
42 30590A 43 32425 A3 32425 A4 31948 A5 29193 A5 29193 A5 29193 A6 31947 A7 31930 A8 32246A A9 33034 A9 32 32 32 32 32 32 32 32 32 32 32 32 32	41	31967		Spring, Governor
43 32426 Rod Assy., Governor 44 31948 Spool, Governor 45 29193 Ring, Retaining 46 31947 Gear Assy., Governor 47 31930 Shaft, Mechanical Governor 48 32246A " Gasket, Cylinder head 49 33034 Head. Cylinder 51 650694A Screw, 5/16-18 x 2" (Use as required) 51 650694A Screw, 5/16-18 x 2" (Use as required) 51 650695A Screw, 5/16-18 x 2-1/8" (Use as required) 51 650695A Screw, 5/16-18 x 2-1/2" (Use as required) 51 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 51 650692 Screw, 5/16-18 x 2-1/2" (Use as required) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-7LM) 54 33035 Cover, Cylinder head Washer, Plain Washer, Plain 55 28537 Washer, Plait (Use as required) 56 506981 Washer, Flait (Use as required)	42	30590A		. •
44 31948 Spool, Governor 45 29193 Ring, Retaining 46 31947 Gear Assy., Governor 47 31930 Shaft, Mechanical Governor 48 32246A "Gasket, Cylinder head 49 33034 Head, Cylinder 51 650694A Screw, 5/16-18 x 1-5/8" (Use as required) 51 650628A Screw, 5/16-18 x 2-3/8" (Use as required) 51 650628A Screw, 5/16-18 x 2-1/8" (Use as required) 51 650628A Screw, 5/16-18 x 2-1/8" (Use as required) 51 650695A Screw, 5/16-18 x 2-1/8" (Use as required) 51 650614 Screw, 5/16-18 x 1-5/8" (Use as required) 51 650697A Screw, 5/16-18 x 1-5/8" (Use as required) 51 650602 Screw, 5/16-18 x 2-1/8" (Use as required) 51 650603 Screw, 5/16-18 x 2-1/2" (Use as required) 52 650603 Screw, 5/16-18 x 1-5/8" (Use as required) 53 33636 Resistor Spark Plug (R-1-RC) 53 34251 Resistor Spark Plug (R-1-RC) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 56 650691 Washer, Plain 57 650691 Washer, Plair (Use as required) 58 8274 Washer, Plair (Use as required) 58 8274 Washer, Lock (Use as required) 58 8274 Washer, Belleville (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Extension, Blower housing 61 31978 Extension, Blower housing 62 34210 Fuel Cap (White Plastic) (Spurt resistant, High profile) 63 34210 Fuel Cap (White Plastic) (Spurt resistant, High profile) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650517 Screw, 1/4-20 x 1" 68 650561 Screw, 1/4-20 x 12" (Use as required) 67 790208 Screw, 1/4-20 x 12" (Use as required) 68 20683 Strainer & Shut-Joff, Fuel 79 20965 Fuel Line (Braided) (16") (Use as required) 70 30962 Fuel Line (Braided) (16") (Use as required) 71 26460 Clamp, Fuel line (Use as required) 72 30962 Fuel Line (Braided) (16") (Use as required) 73 32579 Baffle, Blower housing 74 650561 Screw, 1/4-20 x 5/8" 78 31932 Bearier, Tapered roller				,
45 29193 Rİng, Retaining 46 31947 Gear Assy., Governor 47 31930 Shaft, Mechanical Governor 48 32246A * Gasket, Cylinder head 49 33034 Head, Cylinder 51 650694A Screw, 5/16-18 x 2* (Use as required) 51 65062BA Screw, 5/16-18 x 2-3/8" (Use as required) 51 650695A Screw, 5/16-18 x 2-1/2" (Use as required) 51 650697A Screw, 5/16-18 x 1-5/8" (Use as required) 51 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 51 650603 Screw, 5/16-18 x 5/8" (Use as required) 53 33636 Resistor Spark Plug (RJ-17LM) 53 34251 Resistor Spark Plug (RJ-17LM) 54 33035 Cover, Cylinder head Washer, Flair Washer, Flair (Use as required) 58 82537 Washer, Flair (Use as required) 58 8274 Washer, Flair, Use as required 59 850128 Screw, 14-20 x 1/2* 61 31978 Extension, Bl				
46 31947 Gear Assy., Gövernor 47 31930 Shaft, Mechanical Governor 48 32246A "Gasket, Cylinder head 49 33034 Head, Cylinder 51 650694A Screw, 5/16-18 x 2" (Use as required) 51 650628A Screw, 5/16-18 x 2-3/8" (Use as requi red) 51 650628A Screw, 5/16-18 x 2-3/8" (Use as requi red) 51 650628A Screw, 5/16-18 x 2-1/4" (Use as requi red) 51 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 51 650697A Screw, 5/16-18 x 2-1/4" (Use as requi red) 51 650692 Screw, 5/16-18 x 2-1/2" (Use as requi red) 51 650603 Screw, 5/16-18 x 2-1/2" (Use as requi red) 51 650603 Screw, 5/16-18 x 5/8" (Use as requi red) 53 33636 Resistor Spark Plug (RJ-8C) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 57 650691 Washer, Plair (Use as required) 58 8274 Washer, Flat (Use as required) 58 8274 Washer, Flat (Use as required) 58 8274 Washer, Eleville (Use as required) 58 8274 Washer, Dock (Use as required) 59 650128 Screw, 10-24 x 1/2" 50 31976 Extension, Blower housing 51 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Stul.) (As req uired) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whize-lock, 1/4-20 67 650517 Screw, 1/4-20 x 27/32" (Use as required) 67 790028 Screw, 1/4-20 x 12" (Use as required) 72 30962 Fuel Line (Braided) (16") (Use as required) 72 30962 Fuel Line (Braided) (16") (Use as required) 73 32579 Baffle, Blower housing 78 31932 Bearing, Tapered roller				
47 31930				· · · · · · · · · · · · · · · · · · ·
## 32246A ## 33034 ## 33034 ## 33034 ## 33034 ## 33034 ## 3400, Vinider head ## 33034 ## 3400, Vinider head ##				· · · · · · · · · · · · · · · · · · ·
49 33034 51 650694A 51 650694A 52 crew, 5/16-18 x 2" (Use as required) 51 650628A 52 crew, 5/16-18 x 1-5/8" (Use as required) 51 650628A 53 crew, 5/16-18 x 2-3/8" (Use as required) 51 650628A 53 crew, 5/16-18 x 2-1/4" (Use as required) 51 650695A 54 crew, 5/16-18 x 1-5/8" (Use as required) 51 650697A 55 crew, 5/16-18 x 1-5/8" (Use as required) 51 650697 51 650692 52 crew, 5/16-18 x 1-3/8" (Use as required) 51 650603 53 343636 64 crew, 5/16-18 x 1-3/8" (Use as required) 53 33636 75 crew, 5/16-18 x 1-3/4" (Use as required) 54 33035 55 28537 56 28537 57 650691 58 8274 59 650128 50 274 50 31976 61 31978 63 410144B 63 34210 64 31979 65 650451 67 650561 68 50456 69 50456 69 50456 69 50456 69 50569 79 2028 70 50561 70 2066 70 50561 71 50760 72 20774 73 32579 74 650561 75 20774 78 31932 8 crew, 1/4-20 x 1/2" (Use as required) 76 65061 77 30962 78 50797 79 50863 70 50863 71 61 62 62 62 62 62 62 62 62 62 62 62 62 62				
51 650694A Screw, 5/16-18 x 2" (Use as required) 51 650711 Screw, 5/16-18 x 2-5/8" (Use as requi red) 51 650628A Screw, 5/16-18 x 2-3/8" (Use as requi red) 51 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 51 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 51 650692 Screw, 5/16-18 x 7.8" (Use as requi red) 51 650603 Screw, 5/16-18 x 7.8" (Use as requi red) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-8C) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 65 456691 Washer, Flat (Use as required) 58 8274 Washer, Flat (Use as required) 58 8274 Washer, Lock (Use as required) 61 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 34210 Fuel Cap (White Plastic)(Std.)(As req uired) <				
51 650711 Screw, 5/16-18 x 1-5/8" (Use as requi red) 51 650628A Screw, 5/16-18 x 2-3/8" (Use as requi red) 51 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 51 650691A Screw, 5/16-18 x 1-5/8" (Use as requi red) 51 650692 Screw, 5/16-18 x 1-3/4" (Use as requi red) 51 650603 Screw, 5/16-18 x 5/8" (Use as requi red) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-8C) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 57 650691 Washer, Flat (Use as required) 58 8274 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (Red Plastic) (Std.)(As req uired) 64 31979 Strap, Fuel tank 65 <t< td=""><td></td><td></td><td></td><td></td></t<>				
51 650628A Screw, 5/16-18 x 2-3/8" (Use as requi red) 51 650695A Screw, 5/16-18 x 1-5/8" (Use as requi red) 51 650697A Screw, 5/16-18 x 1-5/8" (Use as requi red) 51 650692 Screw, 5/16-18 x 1-3/4" (Use as requi red) 51 650603 Screw, 5/16-18 x 5/8" (Use as requi red) 53 33636 Resistor Spark Plug (RJ-9C) 54 33035 Cover, Cylinder head 55 28537 Washer, Flat (Use as required) 58 650691 Washer, Flat (Use as required) 58 650690 Washer, Flat (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (Red Plastic) (Std.)(As req uired) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 65051 Screw, 1/4-20 x 27/32" (Use as required) 67				Scrow 5/16 19 v 1 5/9" (Use as required)
51 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 51 650714 Screw, 5/16-18 x 1-5/8" (Use as requi red) 51 650697A Screw, 5/16-18 x 1-3/4" (Use as requi red) 51 650692 Screw, 5/16-18 x 5/8" (Use as required) 51 650603 Screw, 5/16-18 x 5/8" (Use as require d) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-8C) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 65 28537 Washer, Plain 75 650691 Washer, Elel (Use as required) 88274 Washer, Lock (Use as required) 58 8274 Washer, Lock (Use as required) 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Std.) (As req uired) 64 31979 Strap, Fuel tank 65 Screw, 1/4-20 x 1" 66 650451 Screw, 1/4-20 x 1"				Screw, 5/16-16 x 1-5/6 (Use as required)
51 650714 Screw, 5/16-18 x 1-5/8" (Use as requi red) 51 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 51 650692 Screw, 5/16-18 x 1-3/4" (Use as requi red) 51 650603 Screw, 5/16-18 x 5/8" (Use as require d) 53 33636 Resistor Spark Plug (RJ-7C) 53 34251 Resistor Spark Plug (RJ-17LM) 54 33035 Cover, Cylinder head 55 28537 Washer, Platin 56 265091 Washer, Flat (Use as required) 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 58 8274 Washer, Dock (Use as required) 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Std.)(As req uired) 63 34210 Fuel Cap (Red Plastic) (Spurt resistant, High profile) 64 31979 Strap, Fuel tank 65 Sco451 Screw, 1/4-20 x 1" 66 <				
51 650692 Screw, 5/16-18 x 2-1/2" (Use as requi red) 51 650602 Screw, 5/16-18 x 1-3/4" (Use as requi red) 51 650603 Screw, 5/16-18 x 5/8" (Use as required) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-17LM) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 56 650691 Washer, Flat (Use as required) 58 8550690 Washer, Belleville (Use as required) 58 850690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (Red Plastic) (Std.)(As req uired) 63 34210 Fuel Zap (Red Plastic) (Spurt resistant, High profile) 64 31979 Strap, Fuel tank 65 Sco451 Screw, 1/4-20 x 1/2" Use as required 6				• • • • • • • • • • • • • • • • • • • •
51 650692 Screw, 5/16-18 x 1-3/4" (Use as required) 51 650603 Screw, 5/16-18 x 5/8" (Use as require d) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-17LM) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 57 650691 Washer, Flat (Use as required) 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Std.) (As req uired) 63 34210 Fuel Cap (White Plastic) (Spurt resistant, High profile) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650517 Screw, 1/4-20 x 27/32" (Use as required) 67 650561 <				
51 650603 Screw, 5/16-18 x 5/8" (Use as require d) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-17LM) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 57 650691 Washer, Plat (Use as required) 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Std.) (As req uired) 63 34210 Fuel Cap (Red Plastic) (Spurt resistant, High profile) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650561 Screw, 1/4-20 x 5/8" (Use as required) 67 650561 Screw, 1/4-20 x 5/8" (Use as required) 67 792028 Screw, 1/4-20 x 5/8" (Use as required) 72 30705				
53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-17LM) 54 33035 Cover, Cylinder head 55 28537 Washer, Platin 57 650691 Washer, Flat (Use as required) 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic)(Std.)(As req uired) 63 34210 Fuel Cap (White Plastic) (Std.)(As req uired) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650561 Screw, 1/4-20 x 27/32" (Use as required) 67 30063 Screw, 1/4-20 x 5/8" (Use as required) 67 792028 Screw, 1/4-20 x 1/2" (Use as required) 70 29083 Strainer & Shut-off, Fuel 71 26460 Clamp, Fuel line (Use				
53 34251				
54 33035 55 28537 Washer, Plain Washer, Flat (Use as required) Washer, Flat (Use as required) Washer, Belleville (Use as required) Washer, Eleleville (Use as required) Washer, Lock (Use as required) Washer, Lock (Use as required) Secrew, 10-24 x 1/2" Extension, Blower housing Bracket, Fuel tank Washer, Lock (Use as required) Washer, Lock (Use as required) Extension, Blower housing Bracket, Fuel tank Washer, Lock (Use as required) Washer, Lock (Use as required) Extension, Blower housing Bracket, Fuel tank Washer, Lock (Use as required) Washer, Lock (Use as required) Fuel Cap (White Plastic) (Std.)(As req uired) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Washer, Plain Washer, Lock (Use as required) Washer, Plain Washer, Plain Washer, Plain Washer, Plain Washer, Plain Washer, Plain Washer, Lock Washer, Lock Washer, Plain Washer, Plain Washer, Lock Washer, Plain Washer, Lock Washer Wash				· · · · · · · · · · · · · · · · · · ·
55 28537 Washer, Plain 57 650691 Washer, Flat (Use as required) 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (Red Plastic) (Std.)(As req uired) 63 34210 Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650561 Screw, 1/4-20 x 27/32" (Use as require d) 67 650561 Screw, 1/4-20 x 5/8" (Use as required) 67 792028 Screw, 1/4-20 x 5/8" (Use as required) 70 29683 Strainer & Shut-off, Fuel 71 26460 Clamp, Fuel line (Use as required) 72 30705 Fuel Line (Braided) (16") (Use as req uired) 72 30965 Fuel Line (Braided) (48") (Use as req uired) 72	53	34251		Resistor Spark Plug (RJ-17LM)
57 650691 Washer, Flat (Use as required) 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Std.)(As req uired) 63 34210 Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) (Use as required) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650517 Screw, 1/4-20 x 27/32" (Use as require d) 67 650561 Screw, 1/4-20 x 5/8" (Use as require d) 67 792028 Screw, 1/4-20 x 1/2" (Use as required d) 70B 29683 Strainer & Shut-off, Fuel 71 26460 Clamp, Fuel line (Use as required) 72 30705 Fuel Line (Braided) (16") (Use as required) 72 30962 Fuel Line (Braided) (32") (Use as required) 72<	54	33035		Cover, Cylinder head
58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel tank 63 410144B Fuel Cap (White Plastic) (Std.)(As req uired) 63 34210 Fuel Cap (Red Plastic) (Spurt resistant, High profile) 64 31979 Strap, Fuel tank 65 650451 Screw, 1/4-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650517 Screw, 1/4-20 x 27/32" (Use as require d) 67 650561 Screw, 1/4-20 x 5/8" (Use as required) 67 792028 Screw, 1/4-20 x 1/2" (Use as required) 67 792028 Screw, 5/16-18 x 7/8" (Use as required) 70 29683 Strainer & Shut-off, Fuel 71 26460 Clamp, Fuel line (Use as required) 72 30705 Fuel Line (Braided) (16") (Use as required) 72 30962 Fuel Line (Braided) (32") (Use as required) 72 29774 Fuel Line (Braided) (8.25") (Use as required	55	28537		Washer, Plain
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73 32579 Baffle, Blower housing 74 650561 Screw, 1/4-20 x 5/8" 78 31932 Bearing, Tapered roller				
74 650561 Screw, 1/4-20 x 5/8" 78 31932 Bearing, Tapered roller				
78 31932 Bearing, Tapered roller				•
ra 31920 Cup, Bearing				•
	79	31920		Cup, Dealing

Ref #	Part Number	Qty	Description
80	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required
81	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 31972		"O" Ring * Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
83	32577		Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84 85 86 87 91 92 95 96 98 99 100 101 102 103 104 105 106 107 108 109 112 113 114 115 120 121	650679 792028 650666 650594 33044A 8274 650595 8274 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 32042 32043B 33038 29752 650587 27272 650399 30767 32376		Lockwasher, 5/16" (Use as required) Screw, 5/16-18 x 7/8" Washer, Lock Nut, Flywheel, 3/4-16 Blower Hsg. (Incl.73) (For electric s tarter) Washer, Lock Screw, 5/16-24 x 3/8" Washer, Lock Screw, 5/16-24 x 9/16" * Gasket, Breather Breather Assy. Tube, Breather Screw, 10-24 x 1/2" Washer, Wave Bushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring Nipple, Exhaust pipe Muffler Plug, Button (Use as required) Nut & Lockwasher Assy. Stud, Carburetor * Gasket, Air cleaner Screw, 10-32 x 5/8" Spacer, Air cleaner Bracket, Air cleaner

	Part Number	Qty	Description
	32378		Bracket, Air cleaner
	32009		Cover, Air cleaner
	650513		Nut, Wing
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	650429		Screw, 5/16-18 x 3/4" (Use as require d)
	792028		Screw, 5/16-18 x 7/8" (Use as require d)
	8274		Lockwasher, Split (Use as required)
141	26073		Washer, Flat (Use as required)
145	31960		* Gasket, Carburetor
147	31959		Baffle, Air
151	610908		Terminal, Female
156	730201		Trigger Pin Kit (Use as required)
173	610118		Cover, Spark plug (Use as required)
176	31992		Spacer, Screen
177	8345		Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
187	650713		Screw, 5/16-18 x 5/8"
188	26073		Washer, Flat
246	33776		Screen, Starter pulley
247	31980		Pulley, Starter
248	650680		Screw, 1/4-20 x 1-1/2"
249	32046		Rope Assy., Starter (Use as required)
264	650661		Screw, 1/4-20 x 3/4"
265	610408		Nut, Hex
266	610750		Grommet, Lead wire
267	610906		Solid State Magneto (Incl.151,173,265,266)(20 Amp)
278	610901		Solid State Flywheel
299A	31752		Decal, Air cleaner
	550223		Decal, Name
	32676		Decal, Solid State
	34346		Decal, Instruction
	32255A		Valve, Seat, Spring & Gasket Assy.
	631533		Carburetor (Incl. 145) (Refer to Division 5, Section A,
			page 94 for breakdown)
004	22274		,
304	33237A		* Gasket Set (Incl. items marked *)

This illustration may not depict actual equipment and is for reference only! **VIEW 2 of 3** 257A 270A 260A 299C



Ref #	Part Number	Qty	Description
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
180	650701		Screw, 8-18 x 7/16" (Use as required)
222	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 &
			291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
254A	610902		Alternator Coil (20 Amp)(Incl.256,257,258)
255	650521		Screw, 10-32 x 1-1/8"
256	610905		Terminal
257B	610824		Flat Connector (Female terminals) (As req.)
257	610904		Terminal
258	610903		Connector, Flat
266	610750		Grommet, Lead wire
268	610907A		Regulator (20 Amp) (Incl.268A, 269 & 298)
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
303	33835		Electric Starter Motor (12 Volt) NOTE: The 32817
			and 33835 starter motors are used interchangeably
			on the se models. Refer to service numberstamped
			on end cap of motor, or on decal for identification.
			Refer to Division 5, Section D for breakdown.



Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
62A	31977		Fuel Tank (Incl. 63)
70	29634		Fitting, Fuel line
71	26460		Clamp, Fuel line (Use as required)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
123A	32008		Element, Air cleaner
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"