

# **INSTRUCTION MANUAL**

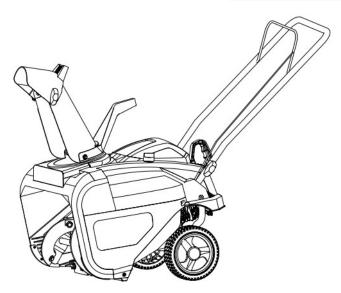
**EN 21-inch Single Stage Gas Snow Thrower** 

FR

**ES** 

Model # PSS1210M / DB7006 / PSSW21





Have product questions or need technical support? Please feel free to contact us!

Website: www.PowerSmartUSA.com

Toll free: 1-800-791-9458 Mon-Fri 9-5

EST Email: support@amerisuninc.com



Website

### **CONTENTS**

| Technical data                 | 3  |
|--------------------------------|----|
| Introduction                   | 4  |
| Safety information             | 4  |
| Knowing your snow thrower      |    |
| Assembly and adjustments       |    |
| Snow thrower preparation       |    |
| Operating your snow thrower    |    |
| Maintenance                    |    |
| Storage & Cleaning             | 16 |
| Troubleshooting                |    |
| Exploded view and parts list   |    |
| Two (2) years limited warranty |    |
| · / •                          |    |

### **TECHNICAL DATA**

### 21-inch Single Stage Gas Snow Thrower

Model #: PSS1210M / DB7006 / PSSW21

Engine: 212cc
Engine oil Capacity: 20 fl.oz
Fuel Tank Capacity: 0.42 Gallon
Start System: Recoil Starter

Clearing Width: 21 in
Clearing Height: 12.5 in
Chute Rotation Angle: 180°
Tire Size: 8 in

Overall Dimensions (L x W x H): 27 x 22.44 x 20.1 in

Weight: 73.7 lbs

Thank you for purchasing PowerSmart products.

It is crucial and highly recommended that you read this instruction manual in its' entirety, as this is an invaluable tool and reference point in understanding the operation of your unit.

Please register your unit online at www. Amerisuninc.com. This process will allow us to track your warranty information and update our records regarding your unit accordingly.

Important: Our Company does not provide email or personal information to any third party for any reason. For any questions check our website or call customer service at (800)791 9458.

### **INTRODUCTION**

Thank You for Purchasing a PowerSmart<sup>®</sup> Product. This manual provides information regarding the safe operation and maintenance of this product. Every effort has been made to ensure the accuracy of the information in this manual. PowerSmart<sup>®</sup> reserves the right to change this product and specifications at any time without prior notice.

Please keep this manual available to all users during the entire life of the snow blower.



This manual contains special messages to bring attention to potential safety concerns, snow blower damage as well as helpful operating and servicing information. Please read all the information carefully to avoid injury and machine damage.

### **QUESTIONS? PROBLEMS?**

In order to answer questions and solve problems in the most efficient and speedy manner, contact Customer Service at (800) 791-9458, Mon-Fri 9am-5pm EST or email: support@amerisuninc.com.

### NOTICE REGARDING EMISSIONS

Engines that are certified to comply with U.S. EPA emission regulations for SORE (Small Off Road Equipment), are certified to operate on regular unleaded gasoline, and may include the following emission control systems: (EM) Engine Modifications and (TWC) Three-Way Catalyst (if so equipped).

## **SAFETY INFORMATION**



This symbol points out important safety instructions which, if not followed, could endanger the personal safety and or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury.



**WARNING!** This machine was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating fingers, hands, set and throwing foreign objects. Failure to observe the following safety instructions could

toes and feet and throwing foreign objects. Failure to observe the following safety instructions could result in serious injury or death.

It is your responsibility to restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.



ROTATING PARTS! Only use clean-out tool to clear blockages. NEVER use your hands.



NEVER direct discharge towards persons or property that may be injured or damaged by thrown objects.



Keep people away from unit while operating. Keep children out of work area and under watchful care of a responsible adult.

#### **TRAINING**

Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference.

- Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
- Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and be trained and supervised by an adult.
- Never allow adults to operate this machine without proper instruction.
- Thrown objects can cause serious personal injury. Plan your snow-throwing pattern to avoid discharge of material toward roads, bystanders and the like.
- Keep bystanders, pets and children at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
- Exercise caution to avoid slipping or falling, especially when operating in reverse.

### **PREPARATION**

Thoroughly inspect the area where the equipment is to be used. Remove all doormats, newspapers, sleds, boards, wires, branches and other foreign object, which could be tripped over or thrown by the auger /impeller.

- Always wear safety glasses or eye shields during operation and while performing an adjustment or repair to protect your eyes, thrown objects which ricochet can cause serious injury to the eyes.
- Do not operate without wearing adequate winter outer garments. Do not wear jewelry, long scarves or other loose clothing, which could become entangled in moving parts, wear footwear which will improve footing on slippery surfaces.
- Disengage all control levers before starting the engine.
- Never attempt to make any adjustments while engine is running, except where specifically recommended in the operator's manual.
- Let engine and machine adjust to outdoor temperature before starting to clear snow.

### PERSONAL SAFETY

- Engine exhaust, and certain vehicle components contain or emit chemicals known to cause cancer, birth defects or other reproductive harm.
- Read, understand and follow all instructions on your Snow Thrower and in this Operator's Manual before attempting to assemble and operate your machine.
- Keep this manual in a safe place for future and regular reference. If replacement parts are needed, refer to the manual.
- Stay alert, watch what you are doing and use common sense when operating your Snow Thrower.
- Do not use your Snow Thrower while you are tired or under the influence of drugs, alcohol, medication. A moment of inattention while operating the Snow Thrower may result in severe bodily injury.

- NEVER LEAVE YOUR RUNNING SNOW THROWER UNATTENDED. Stop the engine.
- Do leave your Snow Thrower until it has come to a complete stop.
- When stepping backwards, be cautious about any obstacles beneath your feet or behind you avoid falling.

#### **SERVICE**

- Stop the engine before making any adjustments. Check for misalignment, breakage of or binding of moving parts, and any other conditions that may affect operation.
- If damaged, have the Snow Thrower serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the Snow Thrower is maintained.

### SAFE HANDLING OF GASOLINE

To avoid personal injury or property damage use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite, wash your skin and change clothes immediately.

- Use only an approved gasoline container.
- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Never fuel machine indoors.
- Never remove gas cap or add fuel while the engine is hot or running.
- Allow engine to cool at least two minutes before refueling.
- Never over fill fuel tank.
- Replace gasoline cap and tighten securely.
- If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
- Never store the machine or fuel container inside where there is an open flame, spark or pilot light (e.g. furnace, water heats, space heater, clothes dryer etc.).
- Allow machine to cool at least 5 minutes before storing.
- Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
- If possible, remove gas-powered equipment from the truck or trailer and refuel it on the ground.
- If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.

Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock open device.

#### **OPERATION**

- Do not put hands or feet near rotating parts, in the auger impeller housing or chute assembly. Contact with the rotating parts can amputate hands and feet.
- The auger impeller control lever is a safety device. Never bypass its operation. Doing so makes the machine unsafe and may cause personal injury.
- The control levers must operate easily in both directions and automatically return to the disengaged position when released.
- Never operate with a missing or damaged chute assembly. Keep all safety devices in place and working.
- Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.

- Do not operate machine while under the influence of alcohol or drugs.
- Muffler and engine become hot and can cause a bum. Do not touch. Keep children away.
- Exercise extreme caution when operating on or crossing gravel surfaces. Stay alert for hidden hazards or traffic.
- Exercise caution when changing direction and while operating on slopes.
- Plan your snow-throwing pattern to avoid discharge towards windows, walls, cars etc. Thus, avoiding possible property damage or personal injury caused by a ricochet.
- Never direct discharge at children, bystanders and pets or allow anyone in front of the machine.
- Do not overload machine capacity by attempting to clear snow at too fast of a rate.
- Never operate this machine without good visibility or light. Always be sure of your footing and keep a firm hold on the handles. Walk, never run.
- Disengage power to the auger impeller when transporting or not in use.
- Never operate machine at high transport speeds on slippery surfaces. Look down and behind and use care when backing up.
- If the machine should start to vibrate abnormally, stop the engine, disconnect the spark plug wire and ground it against the engine. Inspect thoroughly for damage. Repair any damage before starting and operating.
- Disengage all control levers and stop engine before you leave the operating.
- Wait until the auger /impeller comes to a complete stop before unclogging the chute assembly, making any adjustments, or inspections.
- Never put your hand in the discharge or collector openings. Always use the clean-out tool provided to unclog the discharge opening. Do not unclog chute assembly while engine is running. Shut off engine and remain behind handles until all moving parts have stopped before unclogging.
- Use only attachments and accessories approved by the manufacturer.
- When staring engine, pull cord slowly until resistance is felt, then pull rapidly, Rapid retraction of starter cord (kickback) will pull hand and arm toward engine faster then you can let go. Broken bones, fractures, bruises or sprains could result.
- If situations occur which are not covered in this manual, use care and good judgment contact customer support for assistance.

### **MAINTENANCE & STORAGE**

- Never tamper with safety devices. Check their proper operation regularly. Refer to the maintenance and adjustment sections of manual.
- Before cleaning, repairing, or inspecting machine disengage all control levers and stop the engine.
- Wait until the auger impeller comes to a complete stop. Disconnect the spark plug wire to prevent unintended starting.
- Check bolts and screws for proper tightness at frequent intervals to keep the machine in safe working condition. Also, visually inspect machine for any damage.
- Do not change the engine governor setting or overspeed the engine. The governor controls the maximum safe operating speed of the engine.
- Snow thrower shave plates and skid shoes are subject to wear and damage. For your safety protection, frequently check all components and replace with original equipment manufacturers (OEM) parts only. Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety.
- Check control levels periodically to verify they engage and disengage properly and adjust, if necessary. Refer to the adjustment section in this operator's manual for instructions.
- Maintain or replace safety and instruction labels, as necessary.
- Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
- Prior to storing, run machine a few minutes to clear snow from machine and prevent freeze up of auger impeller.

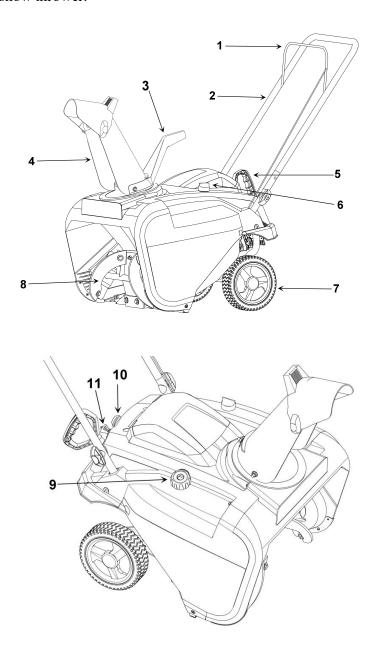
- Never store the machine or fuel container inside where there is an open flame, spark or pilot light such as water heater, furnace, clothes dryer etc.
- Always refer to the operator's manual for proper instructions on off-season storage.
- Check fuel line, tank, cap and fittings frequently for cracks or leaks. Replace if necessary.
- Do not crank engine with spark plug removed.
- Have the machine inspected annually by an authorized service dealer to ensure that all mechanical and safety systems are working properly and do not worn excessively. Failure to do so can result in accidents, injuries or death

### DO NOT MODIFY THE ENGINE

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

## **KNOWING YOUR SNOW THROWER**

Use the illustrations below to become familiar with the locations and functions of the various components and controls of this snow thrower.



| 1 | Auger Control Bar     | 6  | Oil Dipstick  |
|---|-----------------------|----|---------------|
| 2 | Upper handle          | 7  | Wheel         |
| 3 | Chute Rotation Handle | 8  | Auger         |
| 4 | Discharge Chute       | 9  | Fuel Tank Cap |
| 5 | Recoil Starter handle | 10 | Primer Bulb   |
|   |                       | 11 | Safety Key    |

### **Auger Control Bar**

The Auger Control Bar is used to engage and disengage the augers. Pull back the Auger Control Bar to engage the augers; release to disengage the augers.

#### **Chute Rotation Handle**

To adjust snow discharge direction, rotate the handle clockwise or counter-clockwise.

### **Augers**

When engaged, the augers rotate to cut snow and direct it into the auger housing to be discharged out the chute.

### **Discharge Chute**

The chute provides a discharge path for snow being thrown. The chute is adjustable.

#### **Shave Plate**

The Shave Plate maintains contact with pavement as the snow thrower is propelled, allowing snow close to pavement's surface to be discharged.

### <u>ASSEMBLY AND ADJUSTMENTS</u>

The following section describes steps necessary to prepare the snow thrower for use. If after reading this section, you are unsure about how to perform any of the steps please call (800) 791-9458 Mon-Fri 9-5 EST for customer service. Failure to perform these steps properly can damage the snow thrower or shorten its life.

### Unpacking

Unpack the snow thrower and all its parts, and compare against the list below.

- 1. Snow Thrower
- 2. Discharge Chute Assembly
- 3. 2 Wheels
- 4. 20oz 5W-30 oil only for model#DB7006

#### **ASSEMBLY**

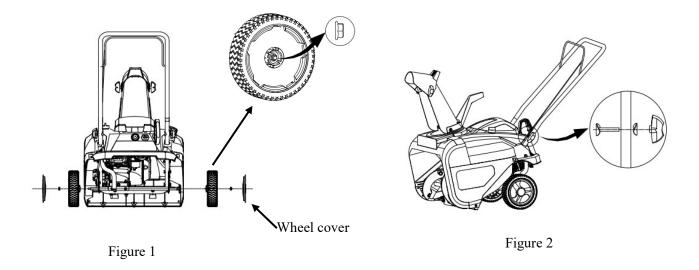
Your Snow Thrower will require some assembly. Please complete the following steps before using your Snow Thrower.

### **Step 1– Installing the wheels**

Insert the wheel into the axle and tighten the nut with a 13mm wrench. Then press the wheel cover into the wheel. See figure 1.

### Step 2 – Upper handle assembly

Insert the bolts into the aligned holes, with the bolt heads on the inside of the handle. Install the washers and knobs on the bolts on the outside of the handle. See figure 2.



### Step 3 – Chute assembly

Insert the chute and chute handle to the chute base, fix the chute to the base with bolts, then tighten the nut with a 13mm wrench. See figure 3.

Note: Do not over-tighten the lock nuts.

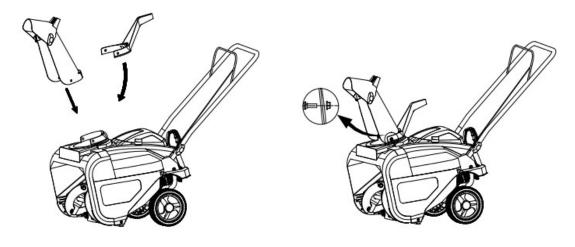


Figure 3

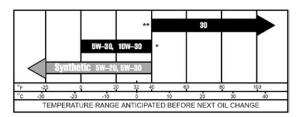
### **SNOW THROWER PREPARATION**

### Step 1 - ADD OIL

The snow thrower is shipped without oil. User must add the proper amount of oil before operating the snow blower for the first time. The oil capacity of the engine crankcase is 20 fl. oz. For general use, we recommend 5W, 4-stroke engine oil.

### ENGINE OIL RECOMMENDATIONS

Select good quality detergent oil bearing the American Petroleum Institute (API) service classifications SJ, SL, or SM (synthetic oils may be used). Use the ASE viscosity grade of oil from the following chart that matches the starting temperature anticipated before the next oil changes.



To add oil, follow these steps:

- 1. Make sure the snow thrower is on a level surface. Tilting the snow and will cause damage. Keep snow thrower level!
- 2. Remove the dipstick from the engine.
- 3. Add oil slowly as to not overflow the unit.
- 4. To check the oil level, wipe the dipstick with a clean rag. Insert the dipstick into the oil fill opening without screwing it in. Remove the dipstick to check the oil mark.
- 5. Slowly add more oil and repeat step 4 until the oil mark reaches to the top of the dipstick. Do not overfill the crankcase.
- 6. Check for oil leaks. Tighten dipstick firmly.

## Step 2 - ADD GASOLINE

Use fresh (within 30 days from purchase), lead-free gasoline with a minimum of 87 octane rating. Do not mix oil with gasoline.

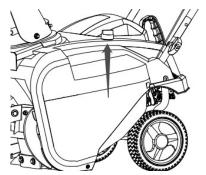
To add gasoline, follow these steps:

- 1. Make sure the snow thrower is on a level surface.
- 2. Unscrew fuel tank cap and set aside. NOTE: The fuel cap may be tight and hard to unscrew.
- 3. Slowly add unleaded gasoline to the fuel tank. Be careful not to overfill. The capacity of the fuel tank is 0.42 gallons. NOTE: Do not fill the fuel tank to the very top. Gasoline will expand and spill over during use even with the fuel cap in place.
- 4. Reinstall fuel cap and wipe clean any spilled gasoline with a dry cloth.



- Never use an oil/gasoline mixture.
- Never use old gasoline.
- Avoid getting dirt or water into the fuel tank.
- Gasoline can age in the tank and make starting difficult. Never store snow thrower for extended periods of time with fuel in the tank or the carburetor.

**NOTE:** After completing the above preparation, the engine is ready to be started.



### **OPERATING YOUR SNOW THROWER**

The following section describes steps to use your Snow Thrower for use. If after reading this section, you are unsure about how to perform any of the steps please call 1-800-791-9458 for customer service. Failure to perform these steps properly can damage your Snow Thrower or shorten its life.

Review the SAFETY section in this manual before operating the engine and snow thrower.

**WARNING!** Keep the area of operation free from foreign objects that can be thrown by the auger and/or impeller blades. Perform a thorough inspection of the area since some objects may be hidden from view by surrounding snow. If the Snow Thrower hits an obstruction or picks up a foreign object during use, stop the Snow Thrower, remove the obstruction, and inspect it for damage. Repair or replace any damaged parts before restarting and operating you Snow Thrower.

- Keep children, pets, and bystanders away from the area of operation. Be aware that the normal noise of the Snow Thrower when turned on may make it difficult for you to hear approaching people.
- Start your clearing path by throwing snow in a back and forth motion. To clear in the opposite direction, stop your Snow Thrower and pivot it on its wheels to face the opposite direction. Make sure to overlap clearing paths.
- Determine the direction of the wind. If possible, move in the same direction as the wind so that the snow is not thrown against the wind, back into your face and on the just cleared path.

**WARNING!** DO NOT USE YOUR HANDS TO UNCLOG CHUTE. Stop the motor before removing debris. Use the supplied clean out tool to unclog the chute. Do not walk in front of your running Snow Thrower. Do not direct discharged snow towards bystanders.

- Do not apply additional man-made load to the engine since this may damage the engine.
- Some parts of your Snow Thrower may freeze under extreme temperature conditions. Do not attempt to operate your Snow Thrower with frozen parts. If the parts freeze while your Snow Thrower is in use, stop your Snow Thrower and inspect it for frozen parts. Thaw all parts before restarting and operating your Snow Thrower. Never force parts or controls that have frozen. Never use an open flame of any sort to thaw frozen parts.

### **Pre-Operation Inspection - IMPORTANT!!!**

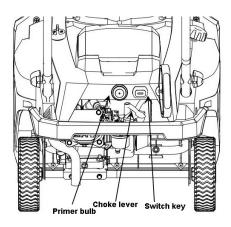
Before using your Snow Thrower for the first time, check the following:

- Have you read and followed all setup and operation procedures for the engine as outlined in the ENGINE manual?
- Has the engine been filled with oil and gasoline to the proper level?
- Are all snow thrower components properly attached and assembled?
- Are there any broken or damaged parts?
- Are all fasteners tight?
- Are the tires inflated to the proper pressure?

**NOTICE:** If you are unsure about the assembly or condition of any of your Snow Thrower parts, please call our customer service department at (800)791 9458.

### **STARTING**

- 1. Move the choke lever to START position (Right side).
- 2. Press the primer bulb 3 times.
- 3. Insert switch key into slot (Do not turn switch key).
- 4. Pull on the recoil starter handle slowly until a slight resistance is felt, then pull quickly to start the engine. Return cord gently into the recoil starter. Never allow the cord to snap back.
- 5. If engine fails to start, repeat step 4. NOTE: After repeated failed attempts to start the engine, please consult the troubleshooting guide before attempting again. If problems persist, please call customer service at (800)791 9458.
- 6. Once the engine has started, slowly return the choke lever all the way to the "OPEN" position (Left side).
- 7. Allow the engine to run for several minutes before using snow thrower.



### **CLEARING SNOW**

Once your Snow Thrower has been running outside for several minutes, it is now ready for use. Make sure the path in front of your Snow Thrower is free from people, animals, objects, and all other obstructions except for snow.

Adjust the chute outlet to the desired direction.

Turn the chute rotation handle clockwise or counter-clockwise until the desired position is reached. **WARNING!** Never direct the chute outlet toward people or animals. While snow may seem harmless, it can contain rocks or other debris that can cause serious injury when projected through the chute.

- 1. Engage/depress the auger control handle to start the augers and impeller turning.
- 2. Set the desired direction and speed using the speed control lever.
- 3. Engage/depress the drive control handle and direct the snow thrower into the snow to be cleared.

**NOTICE:** Do not change speed positions while the drive is engaged. Disengage the drive control handle BEFORE changing speeds or directions. If the snow is deeper than the height of the auger, remove it in several steps taking narrower swaths. Make several passes with the auger overlapping the cleared areas and reduce forward speed.

For the best clearing efficiency, clear snow before it melts, refreezes and hardens. Hard packed and wet snow can be very difficult to clear.

Clearing wet heavy snow can be a challenge, depending on ambient temperature, humidity levels, and overall climate conditions including actual snow conditions, there may be no 100% solution as snow may be too wet or compacted to move or throw. Wet snow will tend to clog and stick more to the augers and chute. Keep the auger engaged as much as possible when clearing wet snow to help prevent clogging.

**WARNING!** If snow is filled with foreign material, damage to the snow thrower may result. Avoid snow with foreign materials.

### **STOPPING**

- 1. Pull out the switch key to stop the engine. Keep in a safe place. Must be reinserted to start the engine.
- 2. Remove snow from all Snow Thrower surfaces including the auger housing and chute areas.

### **MAINTENANCE**

**WARNING!** Never perform maintenance while your Snow Thrower is running. Turn OFF the engine before performing any maintenance tasks on your Snow Thrower.

Proper maintenance of your Snow Thrower will help prolong its life. Please perform the following maintenance procedures as required.

Do not attempt to repair your Snow Thrower unless you have the proper tools and instructions for disassembly and repair.

Check the bolts at frequent intervals for proper tightness to ensure that the equipment is in safe working condition.

After each snow removal session, run the Snow Thrower for a few minutes to prevent the collector /impeller from freezing. Stop the engine, wait for all revolving parts to stop completely, and wipe residual ice and snow off the unit. Rotate the chute rotation handle several times to remove any excess snow.

### MAINTENANCE PROCEDURES

#### RECOMMENDED ENGINE MAINTENANCE SCHEDULE

| Recommended Engine<br>Maintenance<br>Schedule |             | Each 8<br>hours | Every 25<br>hours | Every 3 months or 50 hours | As necessary |
|---|-------------|-----------------|-------------------|----------------------------|--------------|
| Engine  | Check level | х               |                   |                            |              |
| Oil   | Replace     |                 | x                 | X                          | х            |
| Spark   | Check       |                 |                   | х                          |              |
| Plug  | Replace     |                 |                   |                            | х            |
| Fuel  | Check level | х               |                   |                            |              |
| Tank  | Clean       |                 |                   | x                          | х            |

Clean or replace more often under dusty conditions or operating under heavy load.

### **CHECKING THE OIL**

Check the oil level of the engine according to the Recommended Maintenance Schedule above. The engine should be checked before each use for proper oil level. This is a critical step for proper engine starting. To check the oil level:

- 1. Make sure the snow blower is on a level surface.
- 2. Clean around oil fill. Remove the dipstick and wipe it with a clean cloth. Insert the dipstick into the oil tank and rotate it in until it reaches the bottom. Remove the dipstick and check the oil mark. If the oil cover is less than half of L to H, continue to refuel. Until the oil level reaches the top H of the dipstick. Do not over fill the oil tank.
- 3. Reinstall oil dipstick.



#### CHANGING/ADDING OIL

Change the oil according to the Recommended Maintenance Schedule. Change the oil when the engine is warm. This will allow for complete drainage. Change oil more often if operating under heavy load. It is also necessary to drain the oil from the crankcase if it has become contaminated with water or dirt. The oil capacity of the engine is 20 fl.oz. Add oil when the oil level is low. For general use, we recommend 5W, 4-stroke engine oil.

To drain oil, follow these steps:

- 1. Place a container underneath the engine to catch oil as it drains.
- 2. Using a wrench, unscrew the oil drain plug. Allow all the oil to drain from the engine.
- 3. Reinstall the oil drain plug and tighten with a wrench.

### To refill the crankcase with oil, follow these steps:

- 1. Make sure the snow blower is on a level surface. Tilting the snow blower to assist in filling will cause oil to flow into engine areas and will cause damage. Keep snow blower level!
- 2. Remove the dipstick from the engine.
- 3. Using a funnel or appropriate dispenser, add the correct amount of oil (20 fl.oz) into the crankcase. The engine is equipped with a low oil sensor and will not start if the amount of oil is insufficient.
- 4. Reinstall dipstick.

**NOTE:** Never dispose of used motor oil in the trash or down a drain. Please call a local recycling center or auto garage to arrange oil disposal.

### STORAGE & CLEANING

### PROPER STORAGE PROCEDURES

**WARNING!** Never store your Snow Thrower for extended periods of time with fuel in the tank or carburetor. Fuel stabilizer can be added to the fuel in can to extend its shelf life for storage.

Store the unit in a locked, dry place out of the reach of children to prevent unauthorized use or damage. Cover loosely with a tarp for added protection.

### **CLEANING**

1. To clean your Snow Thrower, use a damp cloth and mild detergent on the surfaces only. Never get soap or water inside the working mechanisms of your Snow Thrower.

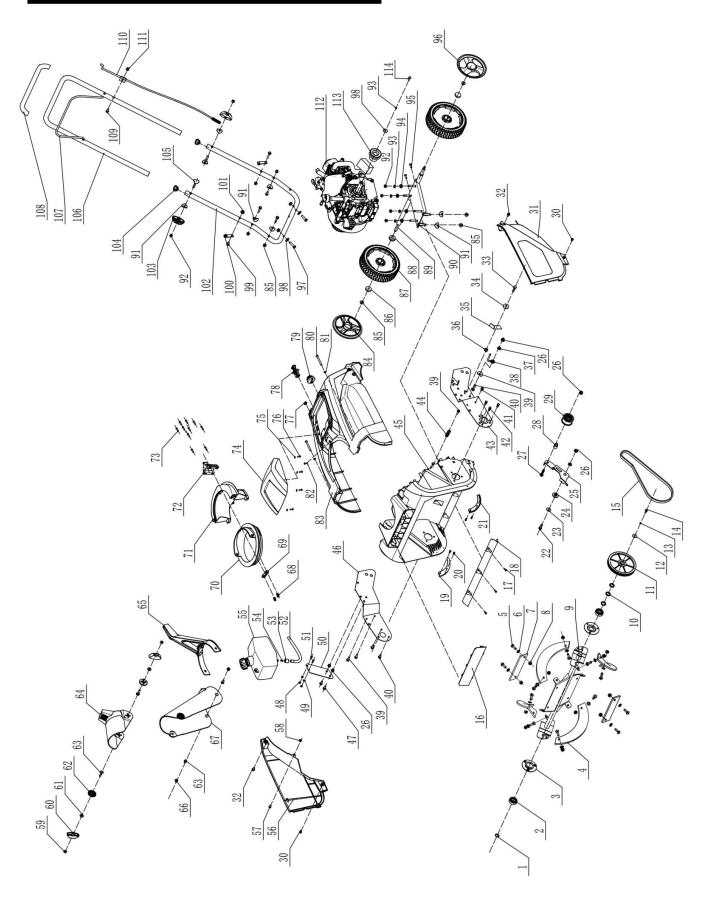
Note: Do not clean with water. Water will freeze due to low temperature and damage the machine.

- 2. Clean the Snow Thrower of snow and ice buildup before storing or transporting. Be sure to secure the unit while transporting.
- 3. Inspect the Snow Thrower carefully for worn, loose, or damaged parts. Check connections and screws and tighten if necessary.

## **TROUBLESHOOTING**

| Problem   | Causes   | Remedy   |
|---|--|--|
| moving parts to turning the snow                    | efore attempting to make any inspections, repair<br>stop moving and carefully disconnect the enging<br>blower is required for any inspection or repair<br>agine of all fuel and oil into suitable containers | ne spark plug wire. If tipping or r, first wait until the engine is cool to the touch and  |
| Engine Systems                                      | - Note: For all engine problems, see the below   | troubleshooting information.   |
|   | Spark plug wire disconnected   | Connect wire to spark plug   |
|   | Faulty spark plug  | Clean, adjust gap, or replace spark plug.  |
|   | Engine flooded with fuel   | Discontinue choke or primer use, clean or replace spark plug.  |
|   | Safety key not inserted in engine ignition   | Insert key fully into the switch   |
| Engine Feile to                                     | Choke not in START position  | Move choke to START position, after engine starts slowly move to RUN position as engine speed and operation stabilizes at the set rpm. If engine still does not start move to half choke and crank engine. |
| Engine Fails to<br>Start<br>(Engine cranks<br>over) | Fuel incorrect, old or stale, will not ignite  | Empty and clean fuel tank & carburetor, refill with fresh, clean gasoline. (Note: Fuel may become stale after 30 days in some cases)   |
|   | Blocked or clogged fuel system or line   | Clean fuel system or line  |
|   | Extension cord is not properly attached to electric starter terminal   | Re-insert extension cord into electric starter terminal.   |
|   | Fuel incorrect, old or stale   | Empty and clean fuel tank & carburetor, refill with fresh, clean gasoline. (Note: Fuel may become stale after 30 days in some cases)   |
|   | Blocked or clogged fuel system or line   | Clean fuel system or line  |
| Engine runs   | Carburetor is in need of cleaning  | Clean fuel system and carburetor   |
| erratic,  | Spark plug wire loose  | Connect and tighten spark plug wire  |
| stalls or seems<br>low on<br>power                  | Faulty spark plug  | Clean, adjust gap, or replace spark plug, see<br>Engine Operator's manual  |
|   | Engine oil over filled   | Drain oil to proper level. Oil should not be above the top 2 threads of LOWER fill plug.   |
|   | Engine oil level low or empty  | Add oil  |

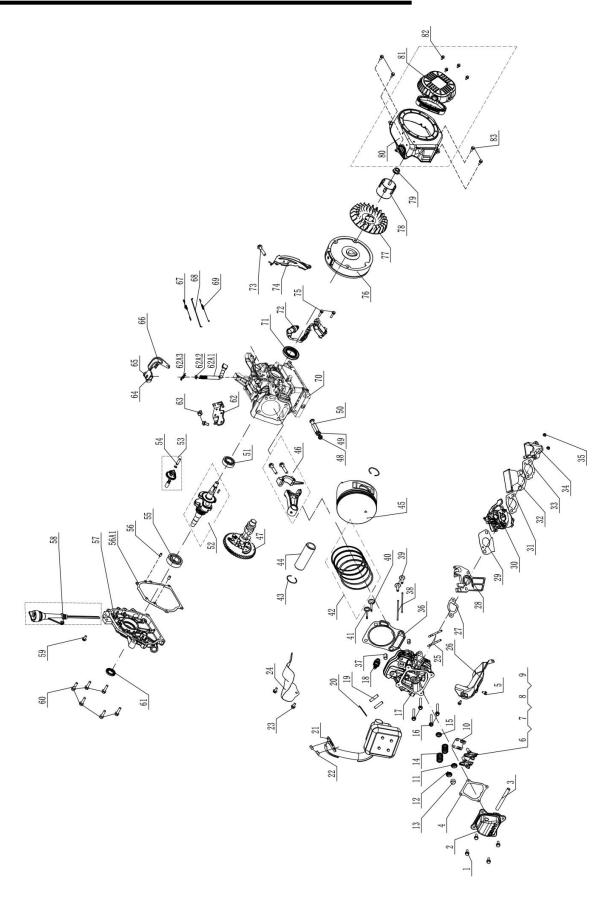
## EXPLODED VIEW AND PARTS LIST



| Item     | Stock#     | Description                | Otv      |
|----------|------------|----------------------------|----------|
| 1        | 303050066  | Description Shoft ring     | Qty<br>1 |
| ı        | 303030000  | Shaft ring                 | I        |
| 2        | 303100034  | Deep groove ball           | 2        |
| 2        | 202070707  | bearing                    | _        |
| 3        | 303070797  | Welded bearing plate       | 2        |
| 4        | 302110092  | Rubber blade               | 4        |
| 5        | 303020106  | Bolt M8*20                 | 12       |
| 6        | 303042013  | Flat washer                | 12       |
| 7        | 302110091  | Rubber blade               | 2        |
| 8        | 303030036  | Lock nut                   | 12       |
| 9        | 303181282  | Auger shaft welding        | 1        |
| 10       | 303042018  | Flat gasket                | 3        |
| 11       | 203010646  | Belt pulley                | 1        |
| 12       | 303042009  | Flat washer                | 1        |
| 13       | 303041009  | Spring washer              | 1        |
| 14       | 303020282  | Outer hexagon bolt         | 1        |
| 15       | 302040089  | V-belt                     | 1        |
| 16       | 203010747  | Logo plate                 | 1        |
| 17       | 303010108  | Screw                      | 3        |
| 18       | 303070741A | Shovel plate               | 1        |
| 19       | 303070739  | Right cover                | 1        |
| 20       | 303010284  | Screw                      | 4        |
| 21       | 303070738  | Left cover                 | 1        |
| 22       |            | Bolt                       | 1        |
|          | 303020265  | 20.1                       |          |
| 23       | 303042013  | Flat washer                | 2        |
| 24       | 303160651A | Small tension plate spacer | 1        |
| 25       | 303070744B | Tension cable plate        | 1        |
| 26       | 303030077  | Lock nut                   | 5        |
| 27       | 303020154  | Bolt                       | 1        |
| 28       | 303210027A | Tension wheel bushing      | 1        |
| 29       | 203100003  | Tighten wheel assembly     | 1        |
| 30       | 303010383  | Screw                      | 2        |
| 31       | 203010886  | Left side cover            | 1        |
| 32       | 303020251  | Bolt                       | 2        |
| 33       | 303160177  | Guide wheel bolt           | 1        |
| 34       | 203020364  | Guide wheel                | 1        |
| 35       | 303071007  | Guide wheel plate          | 1        |
| 36       | 303030032  | Lock nut                   | 1        |
|          |            |                            |          |
| 37<br>38 | 303042023  | Belt gear lever            | 1        |
|          | 303160581A |                            | 1        |
| 39       | 303043010  | Concave cushion            |          |
| 40       | 303020274  | Bolt                       | 1        |
| 41       | 303010353  | Screw                      | 4        |
| 42       | 303020339  | Bolt                       | 6        |
| 43       | 303071479  | Left support plate         | 1        |
| 44       | 303160652  | Tension spring             | 1        |
| 45       | 203050170A | Base                       | 1        |
| 46       | 303071480  | Right support plate        | 1        |
| 47       | 303020498  | Bolt                       | 2        |
| 48       | 303030030  | Lock nut                   | 2        |
| 49       | 303042006  | Flat gasket                | 2        |
| 50       | 303160911  | Oil can support            | 1        |
| 51       | 303020130  | Bolt                       | 2        |
| 52       | 9051960701 | Oil tube                   | 1        |
| 53       | 9533960701 | Clamp                      | 1        |
| 54       | 302060033  | Oil filter net             | 1        |
| 55       | 203050173A | Oil can                    | 1        |
| 56       | 203050655  | Right side cover           | 1        |
| 57       | 303020489  | Bolt                       | 1        |
|          |            | 1                          | <u> </u> |

| Item       | Stock#                 | Description                    | Qty |
|------------|------------------------|--------------------------------|-----|
| 58         | 303030087              | Nut                            | 1   |
| 59         | 303030066              | Bolt                           | 2   |
| 60         | 203020336A             | Knob                           | 2   |
| 61         | 303042023              | Flat washer                    | 2   |
| 62         | 203020380              | Tooth pad                      | 2   |
| 63         | 303020161              | Bolt                           | 4   |
| 64         | 203050174              | Chute deflector                | 1   |
| 65         | 203010648              | Chute rotation handle          | 1   |
| 66         | 303030077              | Lock nut                       | 2   |
| 67         | 203050175              | Middle discharge chute         | 1   |
| 68         | 303130138              | Spring                         | 2   |
| 69         | 203010647              | Positioning block              | 1   |
| 70         | 203050172              | Rotator                        | 1   |
| 71         | 203050171              | Base part                      | 1   |
| 72         | 203050567              | Motor bracket                  | 1   |
| 73         | 303010108              | Screw                          | 10  |
| 74         | 203010905              | Power head housing             | 1   |
| 75         | 303042019              | Gasket                         | 4   |
| 76         | 303010095              | Screw                          | 4   |
| 77         | 306110040              | Hollow rivet                   | 1   |
| 78         | 9440960102             | Switch                         | 1   |
| 80         | 303010385              |                                | 1   |
|            | 303010385              | Primer bulb                    | -   |
| 81         | 303010385              | Screw                          | 2   |
| 82         | 303042043              | Flat washer                    | 2   |
| 83         | 303010366              | Screw                          | 1   |
| 84         | 203021421              | Top cover                      | 1   |
| 85         | 203021421              | 8" right wheel cover           | 1   |
| 86         | 303030077              | Lock nut                       | 9   |
| 87         | 303100002              | Deep groove ball bearing       | 2   |
| 88         | 203050544              | 8" wheel                       | 2   |
| 89         | 303100065              | Wheel bearing                  | 2   |
| 90         | 303160912              | Wheel axle                     | 1   |
| 91         | 303181341              | Support plate welding          | 1   |
| 92         | 303043010              | Concave cushion                | 7   |
| 93         | 303030066              | Normal hexagon nut             | 6   |
| 94         | 303041022              | Spring washer                  | 5   |
| 95         | 303042023              | Flat washer                    | 4   |
| 96         | 303020240              | Bolt                           | 2   |
| 97         | 203050658              | 8" left wheel cover            | 1   |
| 98         | 303020275              | Bolt                           | 5   |
| 99         | 303042003              | Flat gasket                    | 3   |
| 100        | 303020503              | Bolt                           | 2   |
| 101        | 303181342              | NI                             | 2   |
| 102        | 303030087              | Nut                            | 2   |
| 103        | 303181343              | Lower handle                   |     |
| 104        | 203020336A             | Knob                           | 2   |
| 105        | 302060035<br>303020057 | End cup T-bolt                 | 2   |
| 106        |                        |                                | 1   |
| 107<br>108 | 303181344<br>303081261 | Upper handle Auger control bar | 1   |
| 109        | 302020021              | Sponge sleeve                  | 1   |
| 1109       | 303020308              | Bolt                           | 1   |
| 111        | 303200142              | Cable                          | 1   |
| 112        | 303030025              |                                | 1   |
| 113        | 999996050              | Cap nut<br>Engine              | 1   |
| 114        | 303060099A             | Small belt pulley              | 1   |
| 115        | 303020279              | Bolt                           | 1   |
| 113        | 000020213              | Doit                           | ' ' |

# ENGINE EXPLODED VIEW AND PARTS LIST



| 1         303020444         Hexagon Head Flange Bolt M6X12         4           2         9020960102         Breathing cover         1           3         9051960302         muffler pipe         1           4         9245960103         Cylinder Head Cover Gasket         1           5         303020382         Screw M6X12         2           6         9143960101         Air lock nut         2           7         9143960102         Nalve clearance adjusting nut         2           8         9230960101         Valve rocker         2           9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve adjusting cap         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head   | Item | Stock#     | Description                 | Qty |
|--|------|------------|-----------------------------|-----|
| 3         9051960302         muffler pipe         1           4         9245960103         Cylinder Head Cover Gasket         1           5         303020382         Screw M6X12         2           6         9143960101         Air lock nut         2           7         9143960102         Valve clearance adjusting nut         2           8         9230960101         Valve rocker         2           9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve spring seat         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         <   | 1    | 303020444  |                             | 4   |
| 4         9245960103         Cylinder Head Cover Gasket         1           5         303020382         Screw M6X12         2           6         9143960101         Air lock nut         2           7         9143960102         Valve clearance adjusting nut         2           8         9230960101         Valve rocker         2           9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve spring seat         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket  | 2    | 9020960102 | Breathing cover             | 1   |
| 5         303020382         Screw M6X12         2           6         9143960101         Air lock nut         2           7         9143960102         Valve clearance adjusting nut         2           8         9230960101         Valve clearance adjusting nut         2           9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve spring seat         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Valve spring         2           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler sasembly   | 3    | 9051960302 | muffler pipe                | 1   |
| 6         9143960101         Air lock nut         2           7         9143960102         Valve clearance adjusting nut         2           8         9230960101         Valve rocker         2           9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve spring seat         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler sasembly         1           22         303071503         Wind deflector <td< td=""><td>4</td><td>9245960103</td><td>Cylinder Head Cover Gasket</td><td>1</td></td<> | 4    | 9245960103 | Cylinder Head Cover Gasket  | 1   |
| 7         9143960102         Valve clearance adjusting nut         2           8         9230960101         Valve rocker         2           9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve adjusting cap         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler gasket         1           21         9569960705         Muffler gasket         1           21         9569960701         Muffler sasembly         1           22         3030301323         Carburetor stud         2           23         303071503         Wind deflector   | 5    | 303020382  | Screw M6X12                 | 2   |
| 7         9143900102         nut         2           8         9230960101         Valve rocker         2           9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve spring seat         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         303030111         Nut M8         2           23         303071503         Wind deflector         1   | 6    | 9143960101 | Air lock nut                | 2   |
| 9         9142960101         Rocker seat locating bolt         2           10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve adjusting cap         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         303030311         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2   | 7    | 9143960102 | 1                           | 2   |
| 10         9220960101         Push rod guide plate         1           11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve adjusting cap         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         303030111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1  | 8    | 9230960101 | Valve rocker                | 2   |
| 11         9170960102         Intake valve spring seat         1           12         9402960101         Exhaust valve adjusting cap         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         3030303111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960107         Seal gasket         1           28 </td <td>9</td> <td>9142960101</td> <td>Rocker seat locating bolt</td> <td>2</td>                               | 9    | 9142960101 | Rocker seat locating bolt   | 2   |
| 12         9402960101         Exhaust valve adjusting cap         1           13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         3030303111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960107         Seal gasket         1           28         9535960101         Thermal baffle         1           29   | 10   | 9220960101 | Push rod guide plate        | 1   |
| 13         9170960103         Exhaust valve spring seat         1           14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         3030303111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960102         Fairwater         1           28         9535960101         Thermal baffle         1           29         9245960102         Air filter washer         1           31         924596  | 11   | 9170960102 | Intake valve spring seat    | 1   |
| 14         9531960101         Valve spring         2           15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         3030303111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960102         Fairwater         1           28         9535960101         Thermal baffle         1           29         9245960102         Air filter washer         1           31         9245960102         Air filter washer         1           32         303071505   | 12   | 9402960101 | Exhaust valve adjusting cap | 1   |
| 15         9245960101         Oil shield assembly         1           16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         3030303111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960107         Seal gasket         1           28         9535960101         Thermal baffle         1           29         9245960108         Seal gasket         1           30         9568960701         carburetor assy         1           31         9245960102         Air filter washer         1           32         303071505  | 13   | 9170960103 | Exhaust valve spring seat   | 1   |
| 16         303020620         Bolt M8X60         4           17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         303030111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960107         Seal gasket         1           28         9535960101         Thermal baffle         1           29         9245960108         Seal gasket         1           30         9568960701         carburetor assy         1           31         9245960102         Air filter washer         1           32         303071505         Air filter baffle         1           34         9170960100   | 14   | 9531960101 | Valve spring                | 2   |
| 17         9020960101         Cylinder head assembly         1           18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         303030111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960107         Seal gasket         1           28         9535960101         Thermal baffle         1           29         9245960108         Seal gasket         1           30         9568960701         carburetor assy         1           31         9245960102         Air filter washer         1           32         303071505         Air filter baffle         1           33         9245960102         Air filter washer         1           34         9170960100<  | 15   | 9245960101 | Oil shield assembly         | 1   |
| 18         9566960301         Spark Plug         1           19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         303030111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960102         Fairwater         1           28         9535960101         Thermal baffle         1           29         9245960108         Seal gasket         1           30         9568960701         carburetor assy         1           31         9245960102         Air filter washer         1           32         303071505         Air filter baffle         1           33         9245960102         Air filter washer         1           34         9170960100         Air filter holder         1           35         303030112   | 16   | 303020620  | Bolt M8X60                  | 4   |
| 19         303010324         Muffler stud         2           20         9245960105         Muffler gasket         1           21         9569960701         Muffler assembly         1           22         303030111         Nut M8         2           23         303020382         Bolt M6X12         2           24         303071503         Wind deflector         1           25         303010323         Carburetor stud         2           26         9221960102         Fairwater         1           27         9245960102         Fairwater         1           28         9535960101         Thermal baffle         1           29         9245960108         Seal gasket         1           30         9568960701         carburetor assy         1           31         9245960102         Air filter washer         1           32         303071505         Air filter baffle         1           33         9245960102         Air filter washer         1           34         9170960100         Air filter holder         1           35         303030112         Self-locking nut         2           36         9245960704 <td>17</td> <td>9020960101</td> <td>Cylinder head assembly</td> <td>1</td>  | 17   | 9020960101 | Cylinder head assembly      | 1   |
| 20       9245960105       Muffler gasket       1         21       9569960701       Muffler assembly       1         22       303030111       Nut M8       2         23       303020382       Bolt M6X12       2         24       303071503       Wind deflector       1         25       303010323       Carburetor stud       2         26       9221960102       Fairwater       1         27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101 <t< td=""><td>18</td><td>9566960301</td><td>Spark Plug</td><td>1</td></t<>  | 18   | 9566960301 | Spark Plug                  | 1   |
| 21       9569960701       Muffler assembly       1         22       303030111       Nut M8       2         23       303020382       Bolt M6X12       2         24       303071503       Wind deflector       1         25       303010323       Carburetor stud       2         26       9221960102       Fairwater       1         27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valv  | 19   | 303010324  | Muffler stud                | 2   |
| 22       3030303111       Nut M8       2         23       303020382       Bolt M6X12       2         24       303071503       Wind deflector       1         25       303010323       Carburetor stud       2         26       9221960102       Fairwater       1         27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake   | 20   | 9245960105 | Muffler gasket              | 1   |
| 23       303020382       Bolt M6X12       2         24       303071503       Wind deflector       1         25       303010323       Carburetor stud       2         26       9221960102       Fairwater       1         27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960102       Exhaust valve       1         41       9113960102   | 21   | 9569960701 | Muffler assembly            | 1   |
| 24       303071503       Wind deflector       1         25       303010323       Carburetor stud       2         26       9221960102       Fairwater       1         27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       <  | 22   | 303030111  | Nut M8                      | 2   |
| 25       303010323       Carburetor stud       2         26       9221960102       Fairwater       1         27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501   | 23   | 303020382  | Bolt M6X12                  | 2   |
| 26       9221960102       Fairwater       1         27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         41       91396060701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2   | 24   | 303071503  | Wind deflector              | 1   |
| 27       9245960107       Seal gasket       1         28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 25   | 303010323  | Carburetor stud             | 2   |
| 28       9535960101       Thermal baffle       1         29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 26   | 9221960102 | Fairwater                   | 1   |
| 29       9245960108       Seal gasket       1         30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2   | 27   | 9245960107 | Seal gasket                 | 1   |
| 30       9568960701       carburetor assy       1         31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2   | 28   | 9535960101 | Thermal baffle              | 1   |
| 31       9245960102       Air filter washer       1         32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         41       913960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 29   | 9245960108 | Seal gasket                 | 1   |
| 32       303071505       Air filter baffle       1         33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2   | 30   | 9568960701 | carburetor assy             | 1   |
| 33       9245960102       Air filter washer       1         34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 31   | 9245960102 | Air filter washer           | 1   |
| 34       9170960100       Air filter holder       1         35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 32   | 303071505  | Air filter baffle           | 1   |
| 35       303030112       Self-locking nut       2         36       9245960704       Cylinder head gasket       1         37       9140960102       Location pin       2         38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 33   | 9245960102 | Air filter washer           | 1   |
| 36     9245960704     Cylinder head gasket     1       37     9140960102     Location pin     2       38     9013960101     Push Rod     2       39     9536960101     Valve lifter     2       40     9113960101     Intake valve     1       41     9113960102     Exhaust valve     1       42     9564960701     Piston ring assembly     1       43     9146960501     Gudgeon pin circlip     2  | 34   | 9170960100 | Air filter holder           | 1   |
| 37     9140960102     Location pin     2       38     9013960101     Push Rod     2       39     9536960101     Valve lifter     2       40     9113960101     Intake valve     1       41     9113960102     Exhaust valve     1       42     9564960701     Piston ring assembly     1       43     9146960501     Gudgeon pin circlip     2   | 35   | 303030112  | Self-locking nut            | 2   |
| 38     9013960101     Push Rod     2       39     9536960101     Valve lifter     2       40     9113960101     Intake valve     1       41     9113960102     Exhaust valve     1       42     9564960701     Piston ring assembly     1       43     9146960501     Gudgeon pin circlip     2  | 36   | 9245960704 | Cylinder head gasket        | 1   |
| 38       9013960101       Push Rod       2         39       9536960101       Valve lifter       2         40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 37   | 9140960102 | Location pin                | 2   |
| 40       9113960101       Intake valve       1         41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2  | 38   | 9013960101 | Push Rod                    | 2   |
| 41       9113960102       Exhaust valve       1         42       9564960701       Piston ring assembly       1         43       9146960501       Gudgeon pin circlip       2   | 39   | 9536960101 | Valve lifter                | 2   |
| 42         9564960701         Piston ring assembly         1           43         9146960501         Gudgeon pin circlip         2   | 40   | 9113960101 | Intake valve                | 1   |
| 42         9564960701         Piston ring assembly         1           43         9146960501         Gudgeon pin circlip         2   | 41   |            |                             | 1   |
| 43 9146960501 Gudgeon pin circlip 2  | 42   |            |                             | 1   |
|  | 43   |            |                             | 2   |
|  | 44   | 9140960701 |                             | 1   |

| Item | Stock#     | Description                              | Qty |
|------|------------|--|-----|
| 45   | 9129960701 | Piston                                   | 1   |
| 46   | 9015960501 | Connecting rod                           | 1   |
| 47   | 9158960501 | Camshaft assembly                        | 1   |
| 48   | 303020508  | Purge cock                               | 1   |
| 49   | 303020518  | Drain bolt                               | 1   |
| 50   | 303043042  | Aluminum washer                          | 1   |
| 51   | 3612552151 | Bearing                                  | 1   |
| 52   | 9122960501 | Crankshaft assembly                      | 1   |
| 53   | 9438960101 | Speed regulating driven gear combination | 1   |
| 54   | 9121960101 | Governing gear shaft                     | 1   |
| 55   | 3612552151 | Bearing                                  | 1   |
| 56   | 9140960103 | Location pin                             | 2   |
| 56A  | 9245960106 | Case gasket                              | 1   |
| 57   | 9563960702 | Left crankcase cover                     | 1   |
| 58   | 9569960705 | Oil gauge assembly                       | 1   |
| 59   | 303020444  | Hexagon Head Flange<br>Bolt M6X12        | 1   |
| 60   | 303020509  | Bolt M8X32                               | 6   |
| 61   | 9246960101 | Oil Seal                                 | 1   |
| 62   | 9228960301 | Governor seat fixing plate               | 1   |
| 62A1 | 9005960101 | Throttle governor handle                 | 1   |
| 62A2 | 303043040  | Washer                                   | 1   |
| 62A3 | 9534960101 | Split cotter                             | 1   |
| 63   | 303020444  | Hexagon Head Flange<br>Bolt M6X12        | 2   |
| 64   | 303020513  | T-Bolt                                   | 1   |
| 65   | 303030112  | Hexagon flange nut with teeth            | 1   |
| 66   | 9230960101 | Plunger arm                              | 1   |
| 67   | 9332960101 | Speed regulating tension spring          | 1   |
| 68   | 9013960102 | Choke putter                             | 1   |
| 69   | 9332960102 | Throttle tension spring                  | 1   |
| 70   | 9563960701 | Crankshaft box body                      | 1   |
| 71   | 9246960101 | Oil Seal                                 | 1   |
| 72   | 9565960701 | Igniter assembly                         | 1   |
| 73   | 303020643  | Bolt M6x16                               | 1   |
| 74   | 9221960701 | Flywheel side shell                      | 1   |
| 75   | 303020490  | Bolt M6x25                               | 2   |
| 76   | 9152960702 | Flywheel housing assembly                | 1   |
| 77   | 9414960101 | Fan                                      | 1   |
| 78   | 9194960101 | Passive plate                            | 1   |
| 79   | 303020511  | Nut M14X1.5                              | 1   |
| 80   | 9226960701 | Starter fan cover                        | 1   |
| 81   | 9528960101 | Starter assembly                         | 1   |
| 82   | 303020515  | Bolt M6X8                                | 4   |
| 83   | 303020382  | Bolt M6x12                               | 4   |

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For questions / comments, technical assistance or repair parts – Please call toll free at: 1-800-791-9458 (M-F 9am – 5pm EST)

Email: support@amerisuninc.com

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