

**327400**

# Illustrated Parts List

## Model Series

# 327400

TYPE NUMBERS  
0100, 0131.

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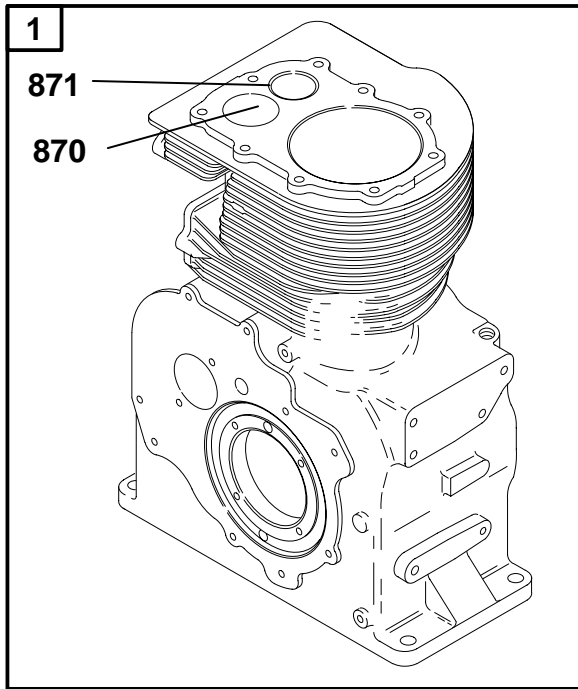
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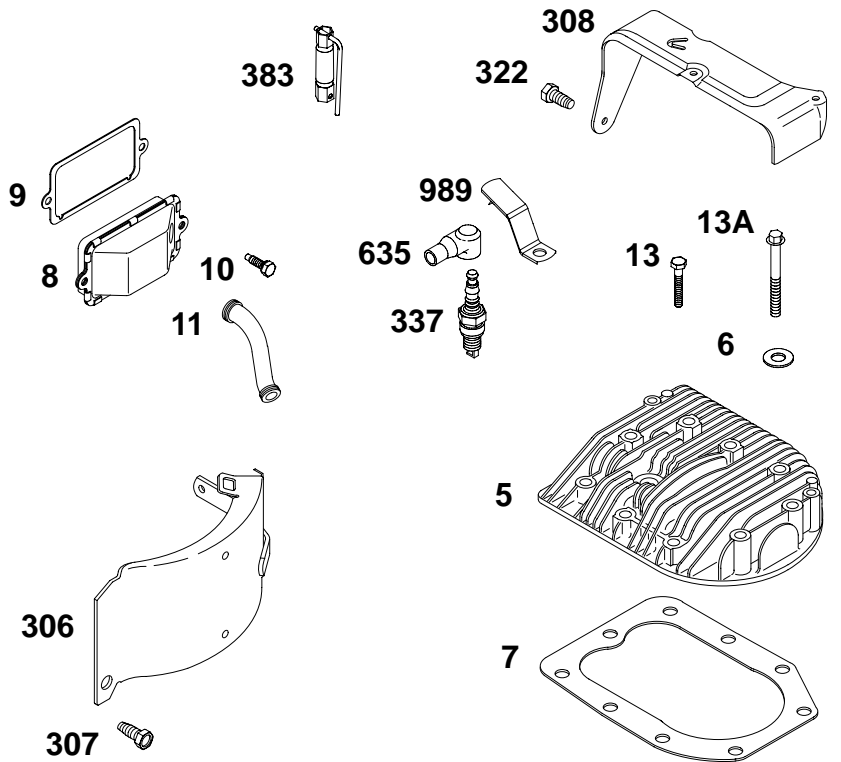
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# 327400



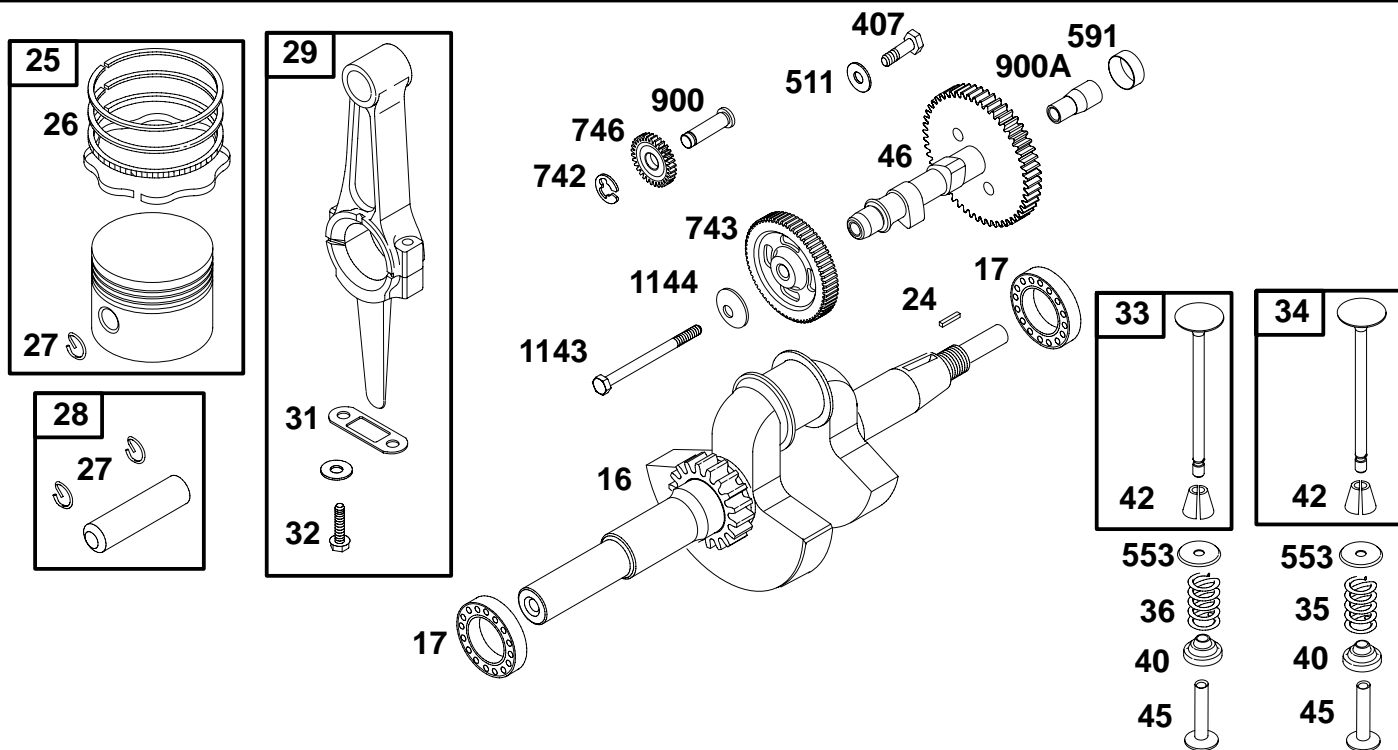
**1058 OPERATOR'S MANUAL**



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	695590	Cylinder Assembly	13	691614	Screw (Cylinder Head) (1 3/4" Long)	308	691731	Cover-Cylinder Head
5	695582	Head-Cylinder	13A	691441	Screw (Cylinder Head) (2 7/16" Long)	322	692198	Screw (Cylinder Head Cover)
6	691261	Washer (Cylinder Head)	306	299536	Shield-Cylinder	337	492167	Plug-Spark
7	★692231	Gasket-Cylinder Head	307	690294	Screw (Cylinder Shield)	383	89838	Wrench-Spark Plug
8	495738	Breather Assembly				635	66538	Boot-Spark Plug
9	★27803	Gasket-Breather				870	691583	Seat-Valve (Exhaust)
10	690294	Screw (Breather Assembly)				871	231218	Bushing-Valve Guide
11	691899	Tube-Breather				989	298926	Stop Switch- Spark Plug
						1058	270373	Operator's Manual (Non-Emission Engine)

★ Engine Gasket Set – Reference 358

● Carburetor Overhaul Kit – Reference 121

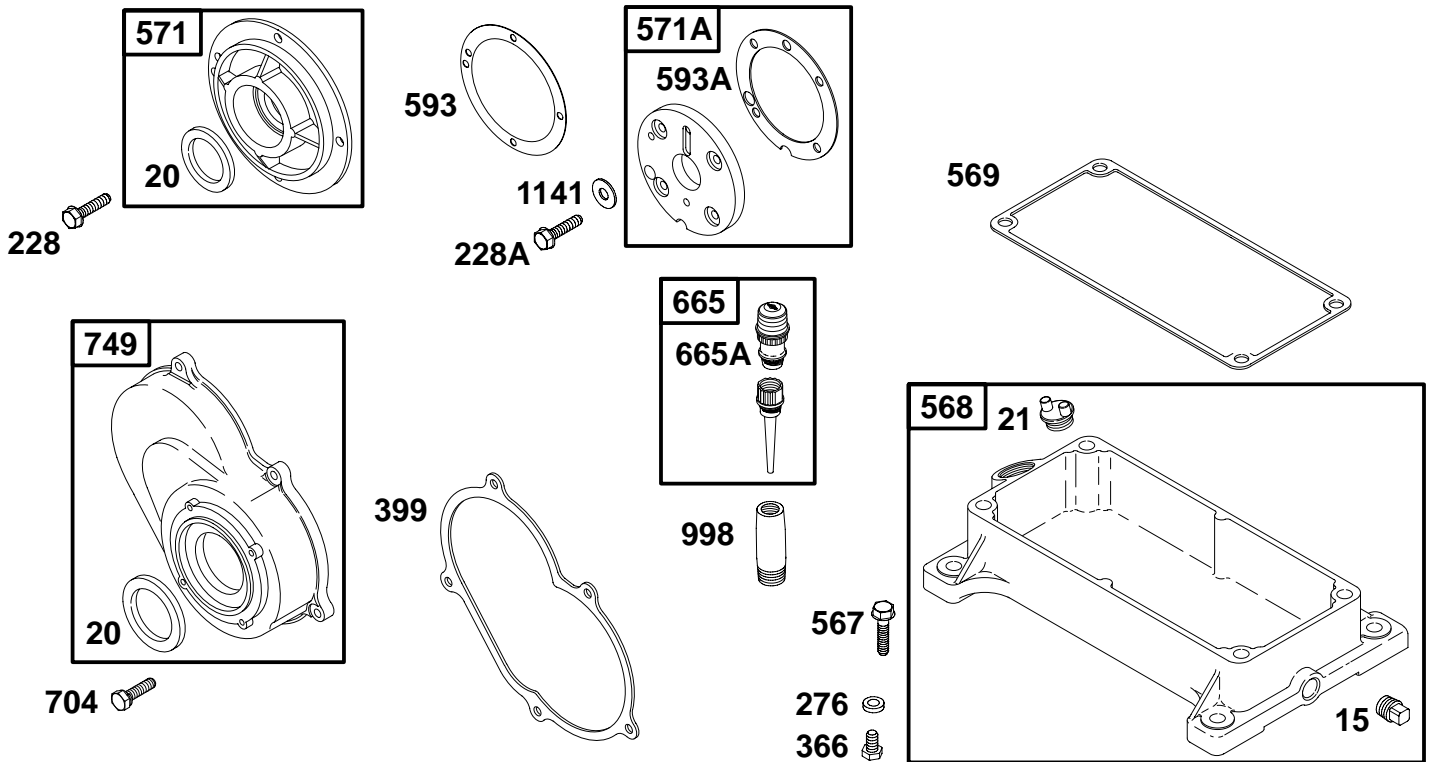


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	691797	Crankshaft	27	691792	Lock-Piston Pin	36	691597	Spring-Valve (Exhaust)
17	691938	Bearing-Ball	28	299691	Pin-Piston (Standard)	40	691939	Retainer-Valve
24	222698	Key-Flywheel			<b>Note</b>	42	494553	Keeper-Valve
25	390364	Piston Assembly (Standard)			391286 Pin-Piston (.005" Oversize)	45	691594	Tappet-Valve
		<b>Note</b>	29	695581	Rod-Connecting (Standard)	46	692855	Camshaft
		390366 Piston Assembly (.020" Oversize)	31	690396	Lock-Rod Screw	407	690810	Screw (Camshaft Bearing)
26	390484	Ring Set (Standard)	32	692345	Screw (Connecting Rod)	511	690402	Washer (Camshaft Bearing)
		<b>Note</b>	33	394436	Valve-Exhaust	553	690269	Retainer-Valve Spring
		390679 Ring Set (Standard)	34	394435	Valve-Intake	591	691746	Plug-Camshaft
		390505 Ring Set (.020" Oversize)	35	691597	Spring-Valve (Intake)	742	691080	Retainer-E Ring
						743	691153	Gear-Drive
						746	691803	Gear-Idler
						900	691767	Shaft-Gear
						900A	691768	Shaft-Gear
						1143	691081	Screw (Drive Gear Cover)
						1144	690301	Washer (Drive Gear Cover)

★ Engine Gasket Set – Reference 358

●Carburetor Overhaul Kit – Reference 121

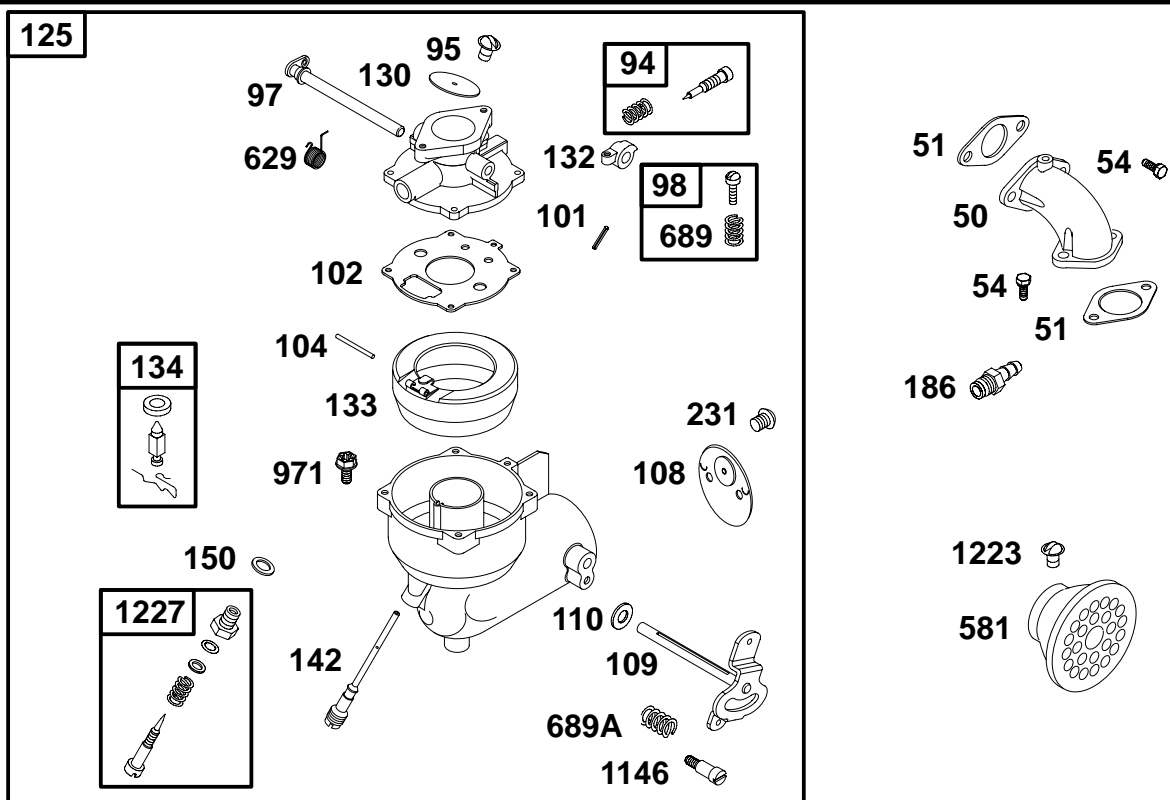
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
15	690946	Plug—Oil Drain	276	690258	Washer—Sealing (Timing Hole Plug)	665	298860	Minder—Oil
20	★691948	Seal—Oil (PTO Side)	366	690304	Screw (Timing Hole Plug)	665A	692939	Minder—Oil
21	281658	Cap—Oil Fill	399	★691310	Gasket—Counterweight Cover	704	691083	Screw (Counterweight Cover)
228	691058	Screw (Bearing Support)	567	691104	Screw (Engine Base)	749	391061	Cover—Counterweight
228A	691681	Screw (Bearing Support)	568	294751	Base—Engine	998	690502	Pipe—Oil
			569	★691569	Gasket—Engine Base	1141	690402	Washer (Bearing Support)
			571	391062	Support—Bearing			
			571A	299705	Support—Bearing			
			593	★691311	Gasket—Bearing Support			
			593A	★270513	Gasket—Bearing Support (.015" Thick)			
				<b>Note</b>				
				★270514	Gasket— Bearing Support (.009" Thick)			
				★270515	Gasket— Bearing Support (.006" Thick)			

★ Engine Gasket Set – Reference 358

● Carburetor Overhaul Kit – Reference 121

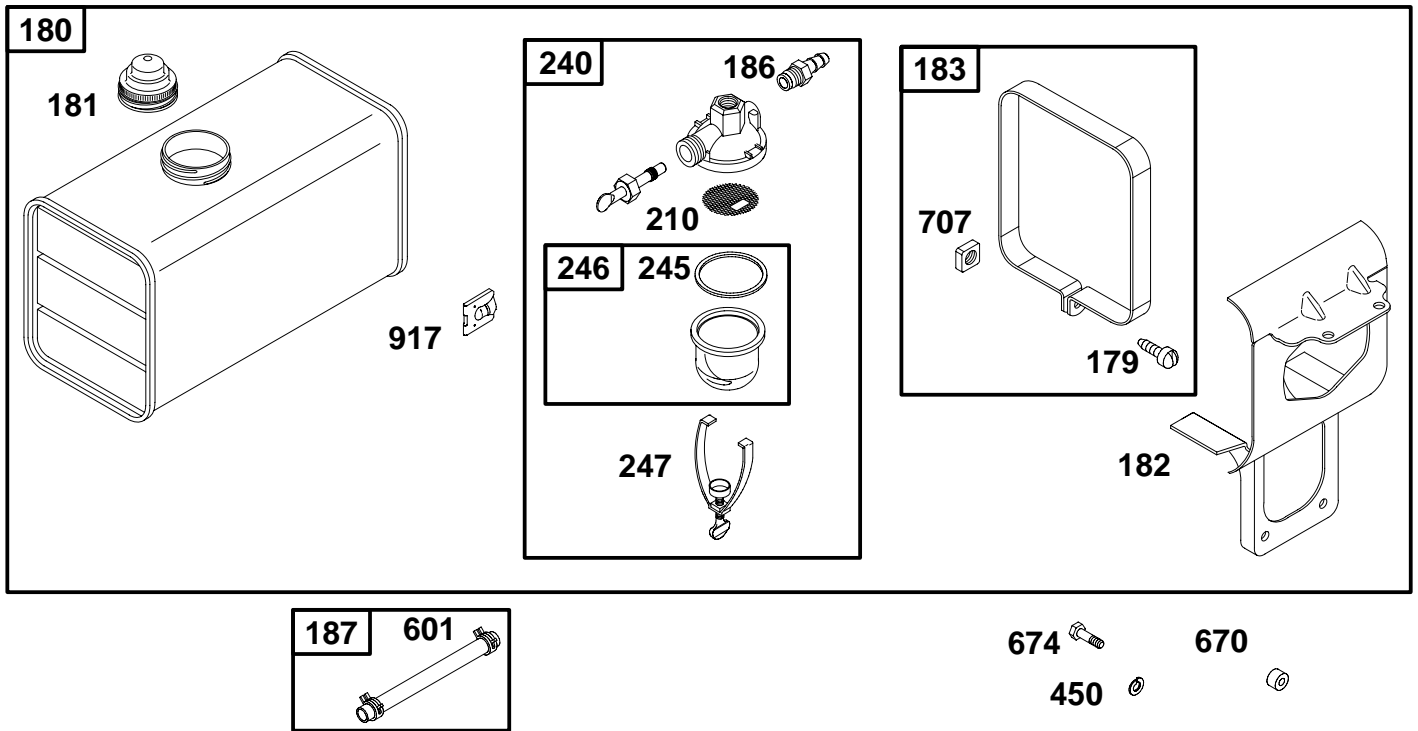


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	695599	Manifold-Intake	104	●691775	Pin-Float Hinge	581	695600	Intake Horn-Carburetor
51	★695598	Gasket-Intake	108	690621	Valve-Choke	629	695607	Spring-Throttle Return
54	691681	Screw (Intake Manifold)	109	691353	Shaft-Choke	689	691591	Spring-Friction
94	●292681	Kit-Idle Mixture	110	691186	Washer (Choke Shaft)	689A	691590	Spring-Friction
95	691437	Screw (Throttle Valve)	125	695608	Carburetor	971	691090	Screw (Air Cleaner Base to Carburetor)
97	691944	Shaft-Throttle	130	695605	Valve-Throttle	1146	691587	Screw (Choke Shaft)
98	693942	Kit-Idle Speed	132	691708	Stop-Throttle	1223	695601	Screw (Carburetor Intake Horn)
101	691616	Pin-Shaft	133	692265	Float-Carburetor	1227	●99525	Valve-High Speed
102	●692215	Gasket-Carburetor Body	134	●394681	Kit-Needle/Seat			
			142	●691966	Nozzle-Carburetor (Standard)			
			150	●691610	Gasket-Nozzle			
			186	691764	Connector-Hose			
			231	691437	Screw (Choke Valve)			

★ Engine Gasket Set – Reference 358

●Carburetor Overhaul Kit – Reference 121

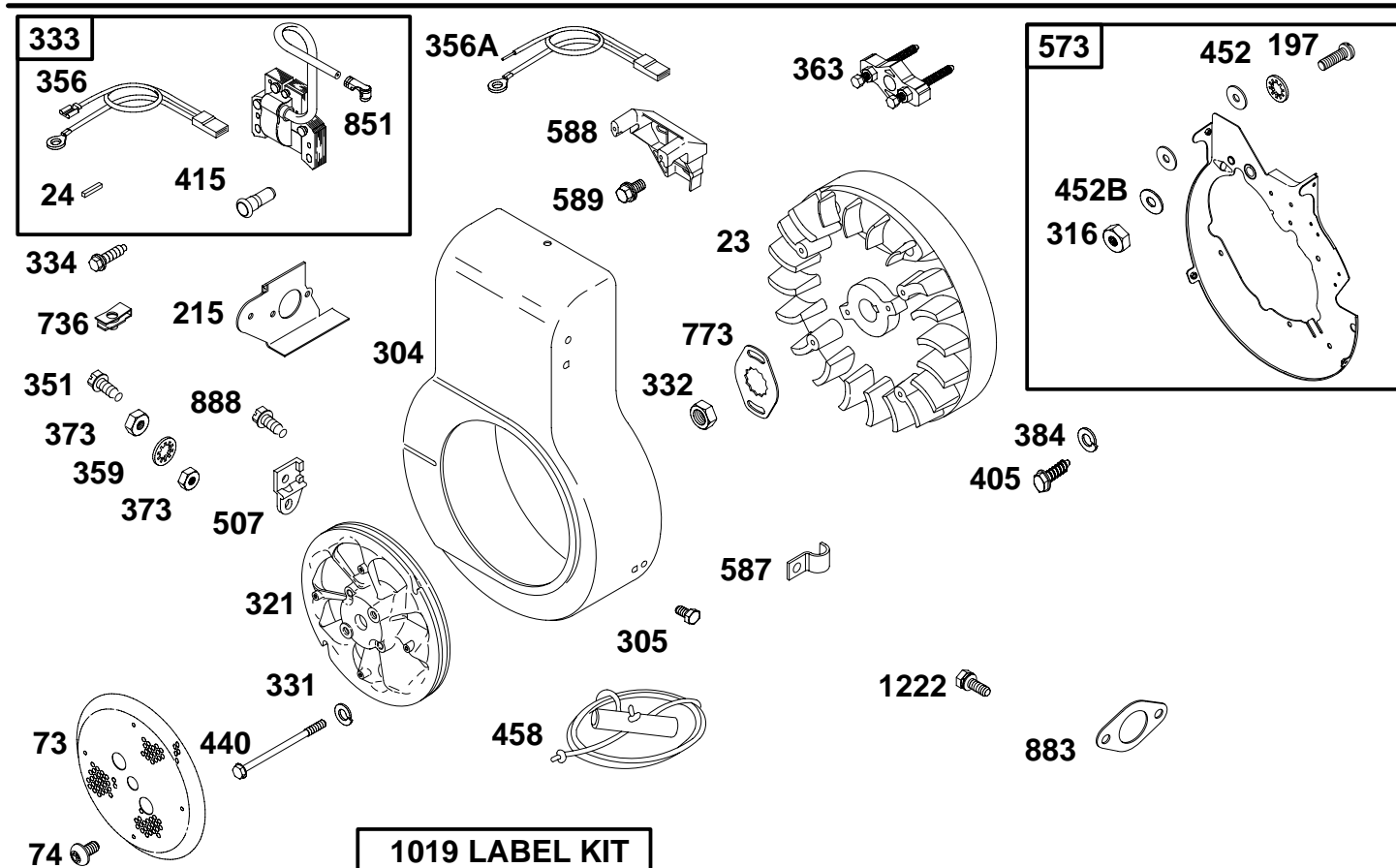
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
179	690280	Screw (Fuel Tank Strap)	210	691962	Strainer-Fuel	601	95162	Clamp-Hose
180	695586	Tank-Fuel (8 Quart)	240	690612	Filter-Fuel	670	690505	Spacer-Fuel Tank
181	392305	Cap-Fuel Tank	245	★692190	Gasket-Fuel Bowl	674	690303	Screw (Fuel Tank Bracket)
182	695587	Bracket-Fuel Tank	246	298683	Bowl-Fuel Filter	707	690279	Nut (Fuel Tank Strap)
183	691937	Strap-Fuel Tank	247	691700	Yoke-Bowl	917	691737	Valve-Handle Shutoff
186	691764	Connector-Hose	450	691075	Washer (Fuel Tank Bracket)			
187	691050	Line-Fuel						

★ Engine Gasket Set – Reference 358

●Carburetor Overhaul Kit – Reference 121

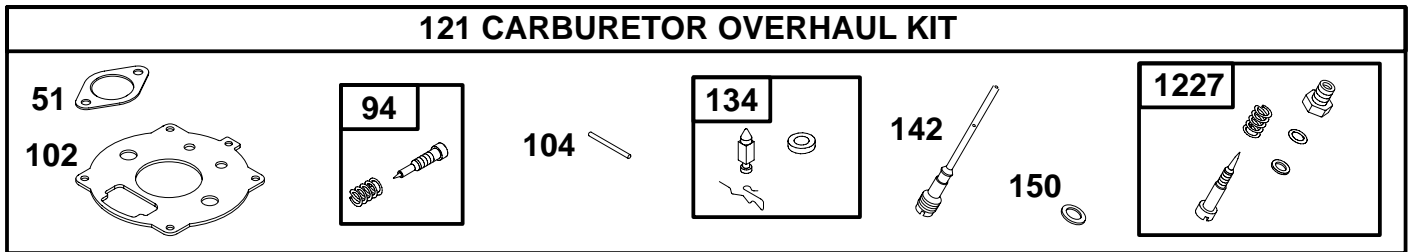
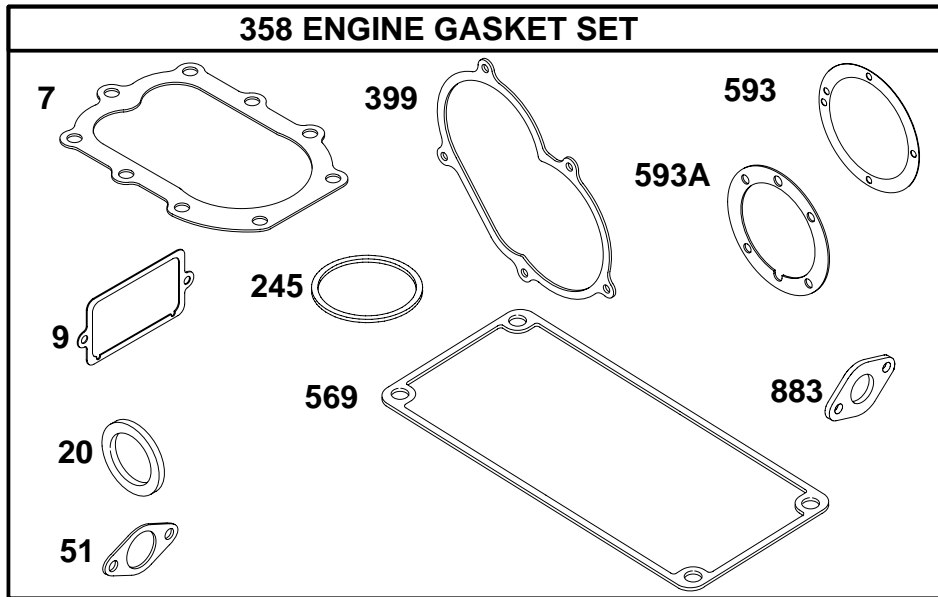


**1019 LABEL KIT**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	395250	Flywheel	351	690292	Screw (Ground Terminal)	507	690584	Insulator
24	222698	Key-Flywheel	356	398808	Wire-Stop	573	299450	Plate-Back
73	691171	Screen-Rotating	356A	690650	Wire-Stop	587	690389	Clamp-Cable
74	691655	Screw (Rotating Screen)	359	691077	Washer (Ground Terminal)	588	690375	Bracket-Armature
197	90072	Screw (Back Plate)	363	19203	Flywheel Puller	589	690300	Screw (Armature Bracket)
215	695584	Guide-Air	373	691612	Nut (Ground Terminal)	736	690302	Nut-Clip
304	695595	Housing-Blower	384	690371	Washer (Back Plate)	773	690265	Retainer
305	692198	Screw (Blower Housing)	405	690290	Screw (Back Plate)	851	493880	Terminal-Spark Plug
316	691612	Nut (Back Plate)	415	692882	Plug	883	695597	Gasket-Exhaust
321	691151	Fan-Booster	440	691076	Screw (Booster Fan)	888	690295	Screw (Insulator)
331	691075	Washer (Booster Fan)	452	92864	Washer (Back Plate)	1019	695612	Kit-Label
332	691059	Nut (Flywheel)	452B	26404	Washer (Back Plate)	1222	691058	Screw (Exhaust Pipe)
333	398811	Armature-Magneto	458	69932	Kit-Handle/Rope			
334	691061	Screw (Magneto Armature)						

★ Engine Gasket Set – Reference 358

●Carburetor Overhaul Kit – Reference 121



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
7	★692231	Gasket-Cylinder Head	102	●692215	Gasket-Carburetor Body	358	695610	Gasket Set-Engine
9	★27803	Gasket-Breather	104	●691775	Pin-Float Hinge	399	★691310	Gasket-Counterweight Cover
20	★691948	Seal-Oil (PTO Side)	121	695611	Kit-Carburetor Overhaul	569	★691569	Gasket-Engine Base
51	★●695598	Gasket-Intake	134	●394681	Kit-Needle/Seat	593	★691311	Gasket-Bearing Support
94	●292681	Kit-Idle Mixture	142	●691966	Nozzle-Carburetor	593A	★270513	Gasket-Bearing Support (.015" Thick)
			150	●691610	Gasket-Nozzle			<b>Note</b>
			245	★692190	Gasket-Fuel Bowl			★270514 Gasket-Bearing Support (.009" Thick)
								★270515 Gasket-Bearing Support (.006" Thick)
						883	★695597	Gasket-Exhaust
						1227	●99525	Valve-High Speed

★ Engine Gasket Set – Reference 358

●Carburetor Overhaul Kit – Reference 121