

Illustrated Parts List

Model Series

97700 to 97799

TYPE NUMBERS

0101, 0102, 0110,
0111, 0112, 0113,
0114, 0115, 0116,
0118, 0119, 0120,
0121, 0122,
0310, 0311, 0313,
0318, 0319, 0320,
0321, 0322, 0323,
0324, 3101, 3110.

TO FIND

THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

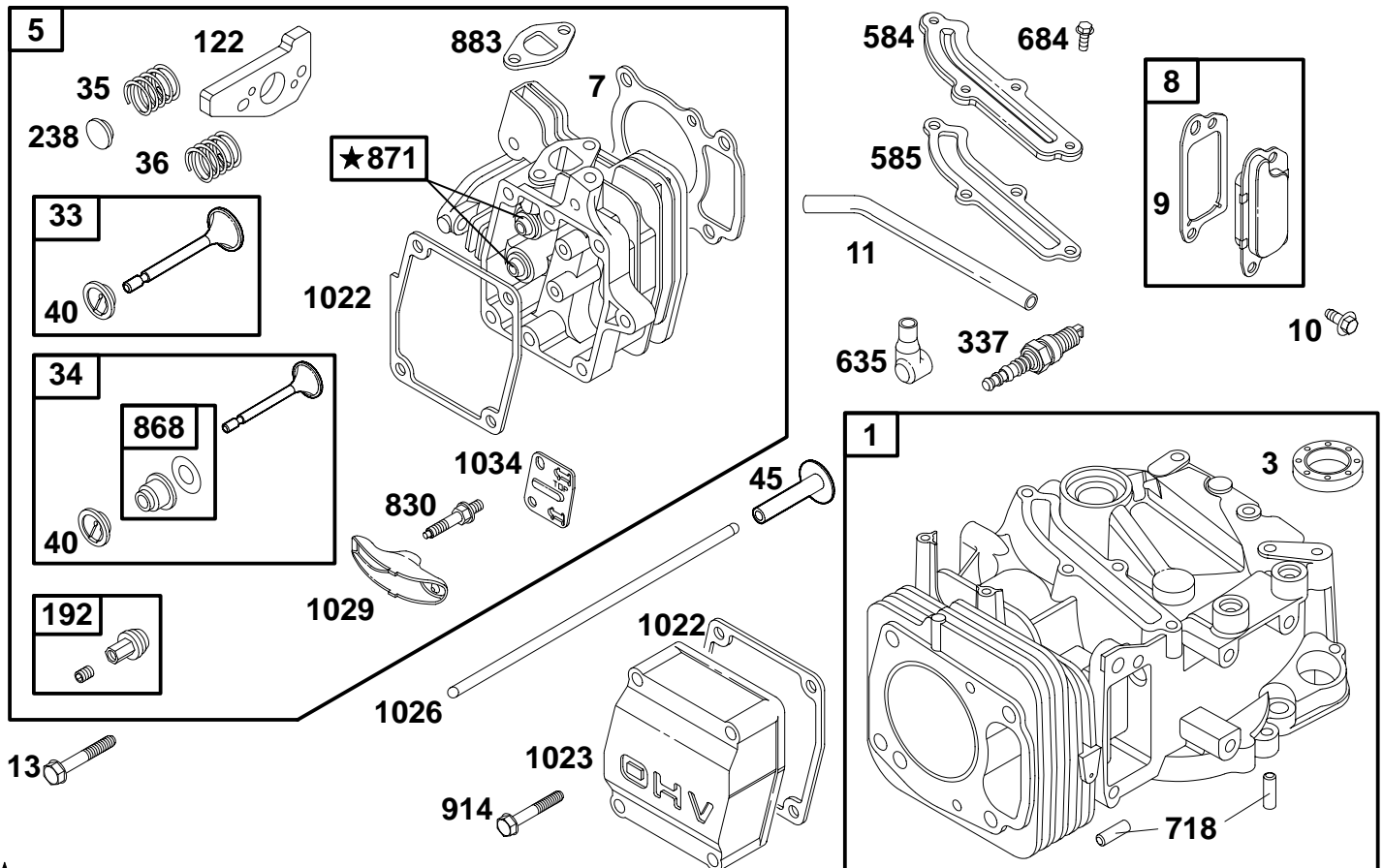
- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. **THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."**
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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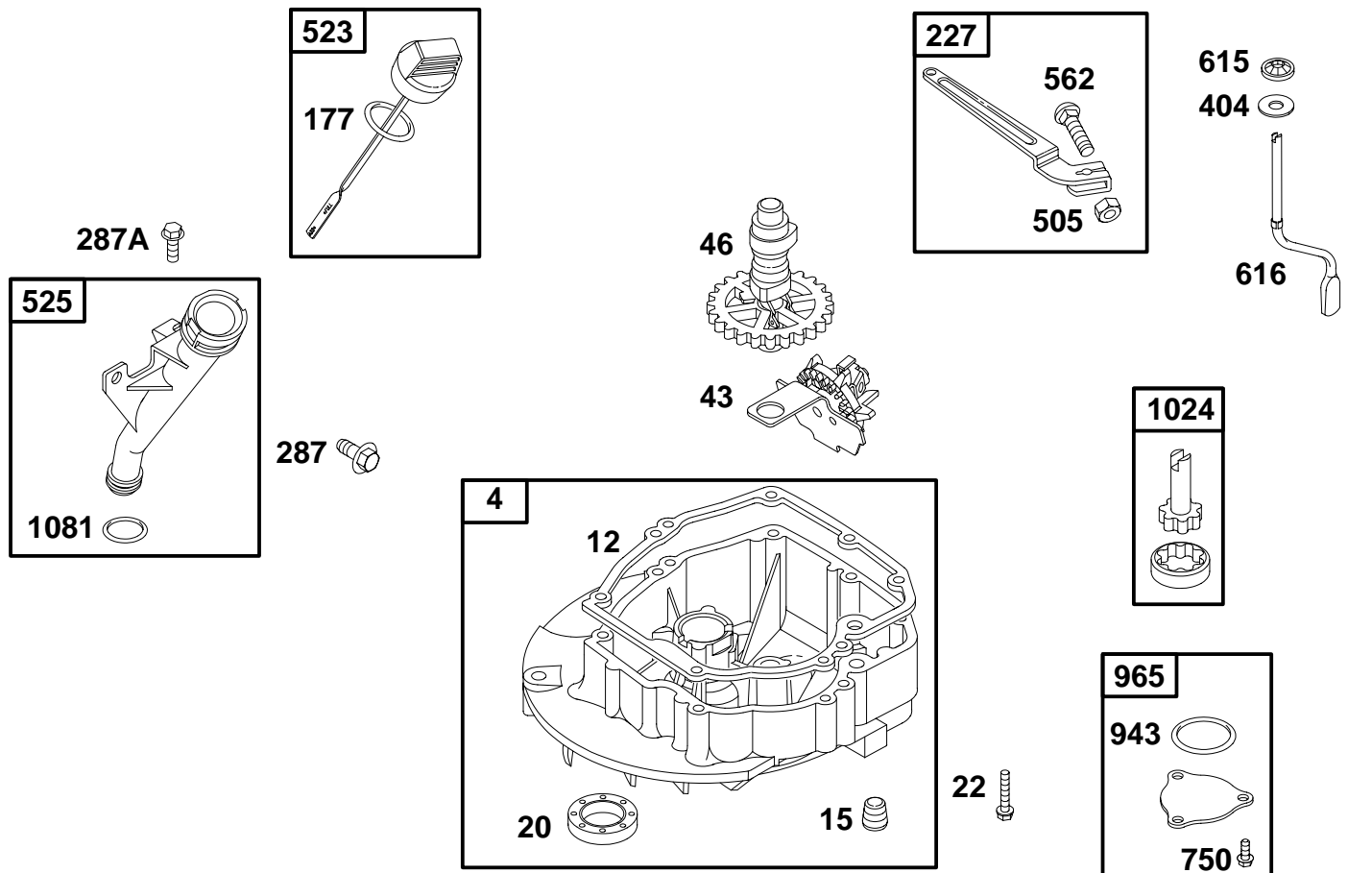
★ **REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.**

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	493787	Cylinder Assembly	40	262552	Valve Retainer	684	690345	Screw
3	★299819	Oil Seal (Magneto Side)	45	690977	Valve Tappet	718	230192	Locating Pin
5	493785	Cylinder Head	122	●493669	Carburetor Spacer	830	691095	Stud
7	★272314	Cylinder Head Gasket	192	691986	Rocker Arm Adjuster	868	★495773	Valve Seal
8	495786	Breather Assembly	238	262499	Valve Cap	871	262718	Guide Bushing
9	★272481	Breather Gasket	337	491055	Sparkplug	883	★272313	Exhaust Gasket
10	94650	Screw	584	692342	Breather Passage Cover	914	94576	Screw
11	691781	Breather Tube	585	★691879	Breather Passage Gasket	1022	★272323	Rocker Cover Gasket
13	690912	Screw	635	66538	Sparkplug Boot	1023	214108	Rocker Arm Cover
33	493778	Exhaust Valve	Note			1026	493527	Push Rod
34	493777	Intake Valve	692927 Sparkplug Boot Used on Type No(s). 0113.			1029	224111	Rocker Arm
35	262716	Valve Spring (Intake)				1034	224400	Push Rod Guide
36	262716	Valve Spring (Exhaust)						

★ Included in Engine Gasket Set – Ref. No. 358.

● Included in Carburetor Overhaul Kit – Ref No. 121.

◆ Included in Carburetor Gasket Set – Ref. No. 977.

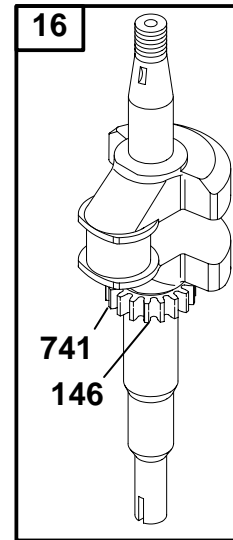
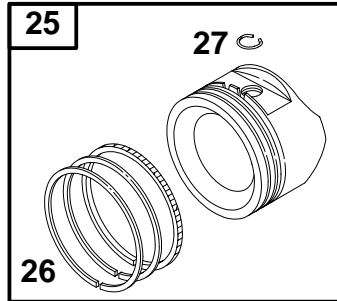
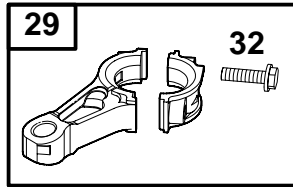
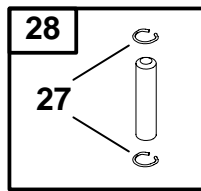


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
4	493901	Engine Sump	287	692198	Screw	562	691119	Bolt
12	★272324	Crankcase Gasket	287A	94582	Screw	615	690340	Governor Shaft Retainer
15	691680	Oil Drain Plug	404	690272	Washer	616	691306	Governor Crank
20	★399781	Oil Seal (PTO Side)	505	691251	Nut	750	692198	Screw
22	691092	Screw	523	692953	Dipstick	943	★280891	O-Ring Seal
43	493719	Governor/Oil Slinger	525	494194	Dipstick Tube	965	492756	Oil Pump Cover
46	493310	Camshaft	Note			1024	493884	Oil Pump
177	★691031	O-Ring Seal	494195 Dipstick Tube (With Brake)			1081	★692296	O-Ring Seal
227	690783	Governor Control Lever						

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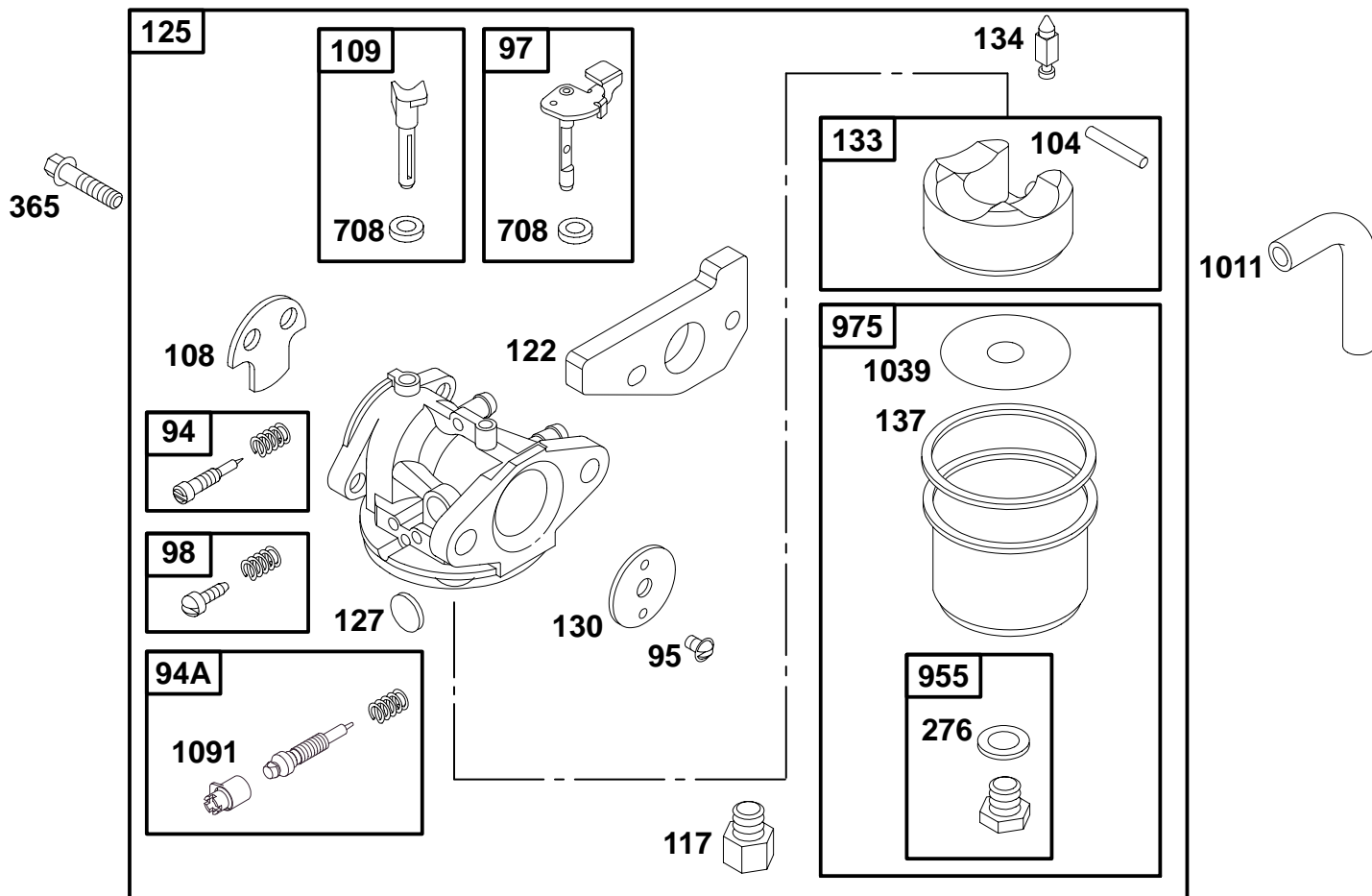
97700 to 97799



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	493726	Crankshaft Used on Type No(s). 0112, 0114, 0115, 0116, 0118, 0119, 0120, 0121, 0122, 0318, 0319, 0320, 0321, 0322, 0323, 0324, 3101, 3110. Note 493725 Crankshaft Used on Type No(s). 0101, 0102, 0110, 0111, 0113, 0310, 0311, 0313.	25	493781	Piston Assembly (Standard) Note 495267 Piston Assembly (.010 O.S.) 495269 Piston Assembly (.020 O.S.) 495271 Piston Assembly (.030 O.S.)	27	262514	Piston Pin Lock
		26			493782			Ring Set (Standard) Note 495268 Ring Set (.010 O.S.) 495270 Ring Set (.020 O.S.) 495272 Ring Set (.030 O.S.)
								29
						32	691664	Screw
						146	690979	Timing Key
						741	691830	Timing Gear

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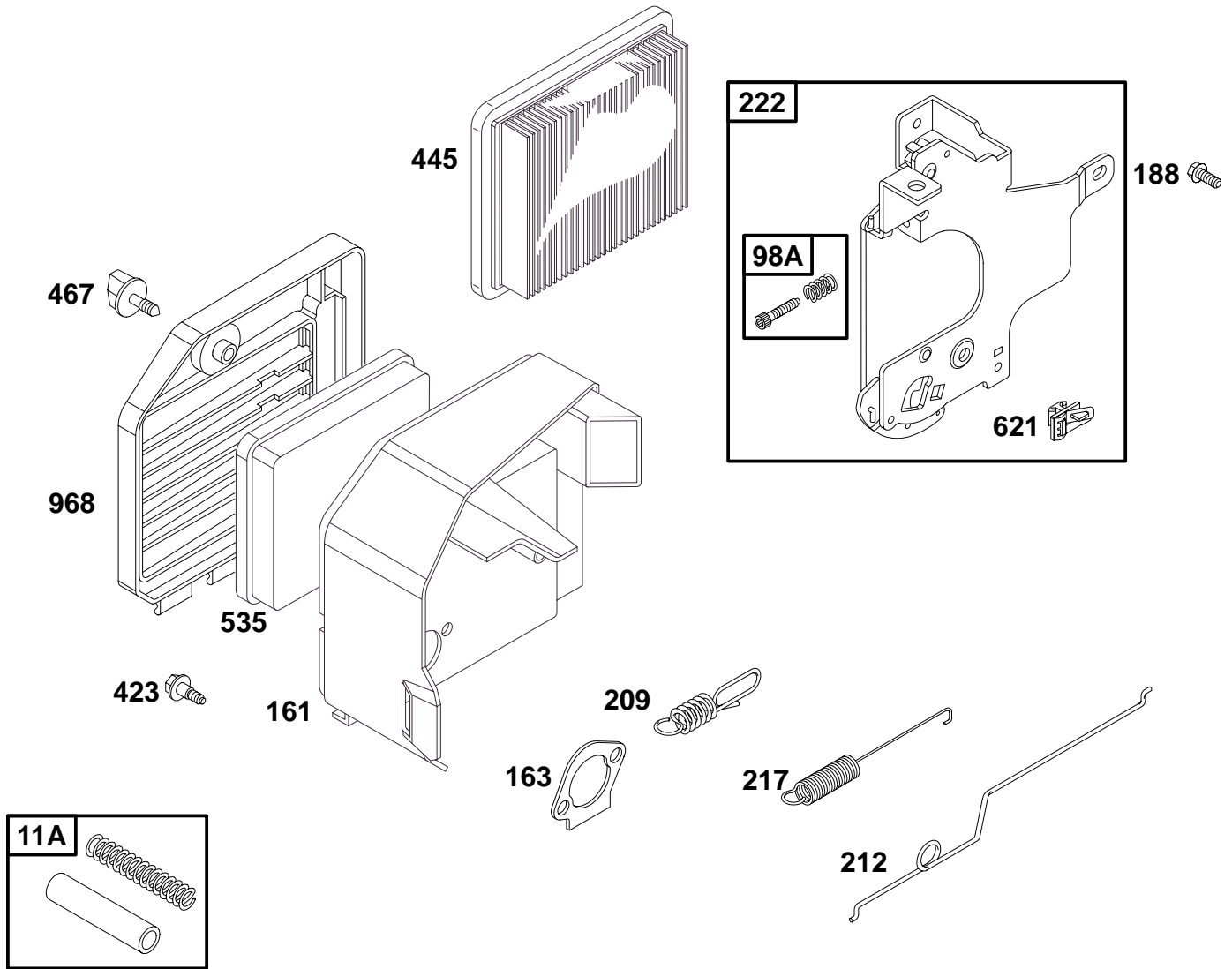


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
94	●493765	Idle Mixture Kit	117	498253	Main Jet	134	●398188	Needle/Seat Kit
94A	●497717	Idle Mixture Kit (Emissions Carburetor)			Note	137	●◆280492	Float Bowl Gasket
95	691636	Screw			497215	◆◆271716	Sealing Washer	
97	493267	Throttle Shaft			(High Altitude)	365	94584	Screw
98	398185	Idle Speed Kit	122	●493669	Carburetor Spacer	708	◆◆691321	Dust Seal
104	●691242	Float Hinge Pin	125	497721	Carburetor Assembly	955	493924	Carburetor Plug
108	692567	Choke Valve	127	●	Welch Plug (Sold in Kit Only)	975	493902	Float Bowl
109	493899	Choke Shaft	130	691181	Throttle Valve	1011	280786	Vent Tube
			133	398187	Carburetor Float	1039	●	Float Limiter (Sold in Kit Only)
						1091	●281425	Limiter Cap

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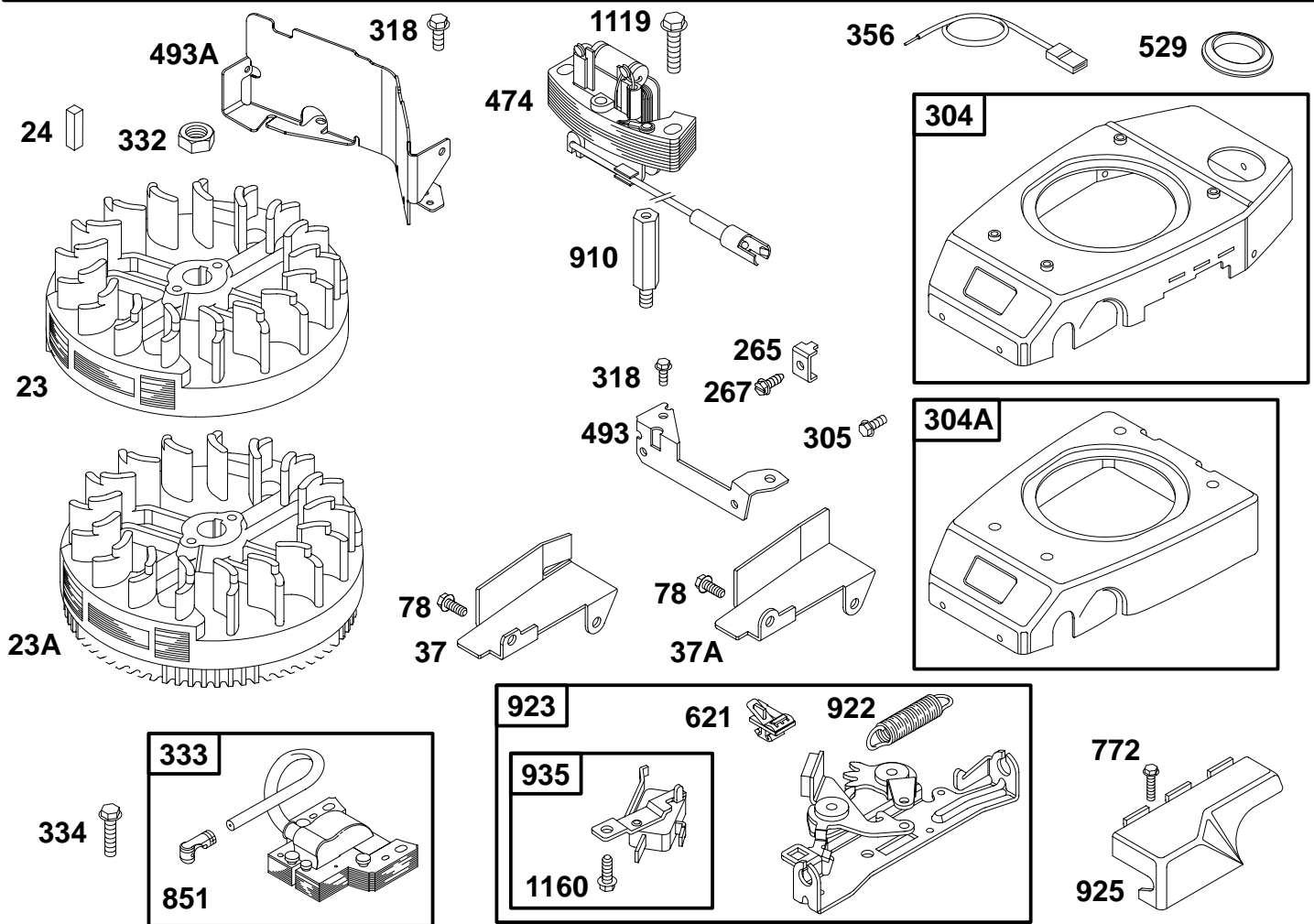


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
11A	496753	Breather Tube	212	262709	Throttle Link	467	493307	Air Cleaner Knob
98A	493280	Idle Speed Kit	217	262717	Choke Return Spring	535	691315	Air Cleaner Foam Filter
161	493408	Air Cleaner Base	222	493539	Control Bracket	621	692310	Stop Switch
163	★272325	Air Cleaner Gasket	423	94577	Screw	968	281006	Air Cleaner Cover
188	692198	Screw	445	494245	Air Cleaner Cartridge Filter			
209	262735	Governor Spring						

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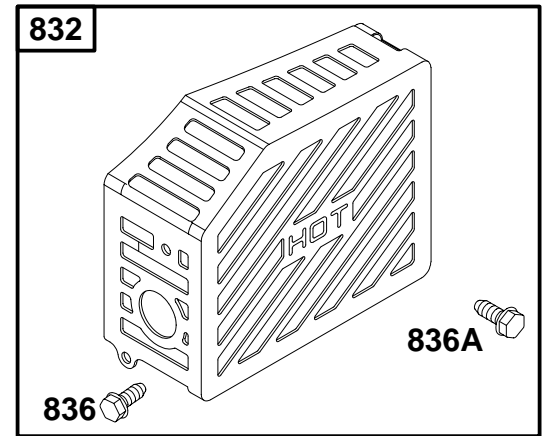
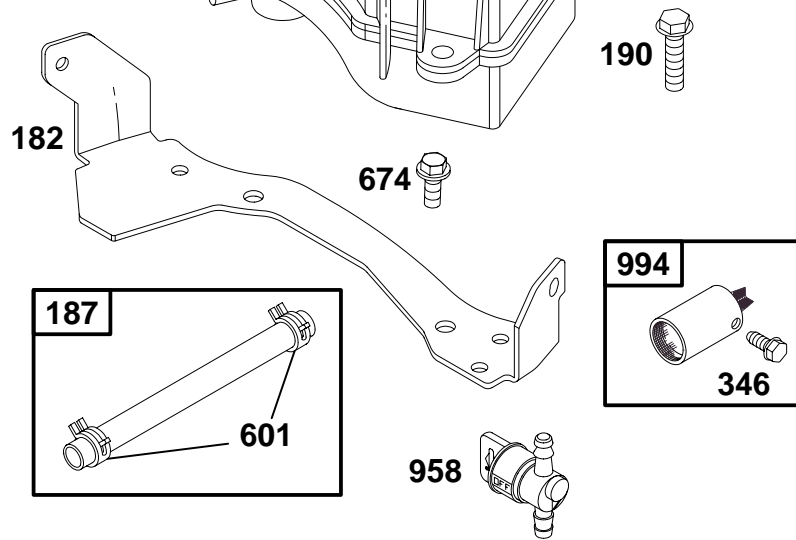
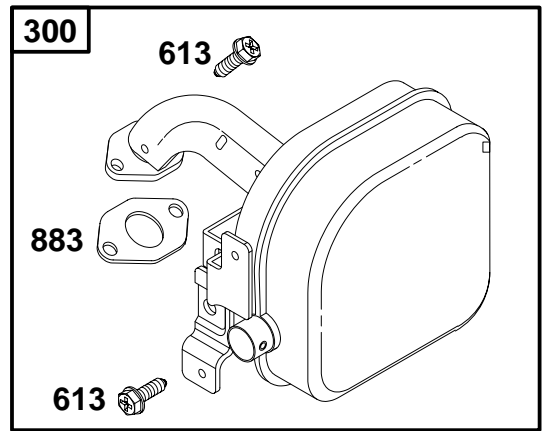
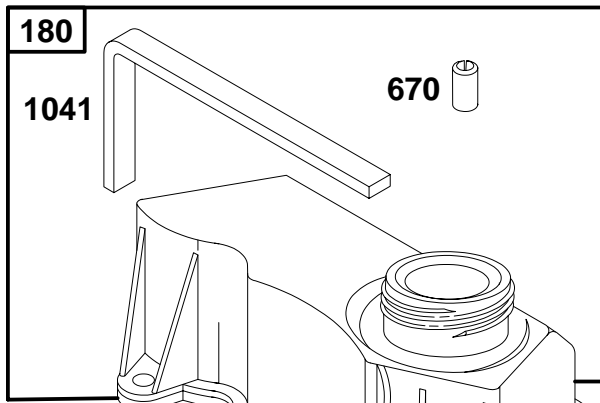


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	
23	692315	Flywheel		493327	Blower Housing (Non-Compliance) (Electric Starter)	305	94582	Screw	
23A	691987	Flywheel		497028	Blower Housing (Compliance) (Electric Starter)	318	94786	Screw	
24	222698	Flywheel Key		497216	Blower Housing (Compliance) (Rewind Starter Less Fuel Tank)	332	690662	Nut	
37	224685	Flywheel Guard (Less Fuel Tank)			Note	333	802574	Magneto Armature	
37A	224402	Flywheel Guard			494941	Blower Housing (Non-Compliance) (Rewind Starter)	334	691061	Screw
78	94786	Screw				356	398808	Stop Wire	
265	691024	Casing Clamp				474	691991	Alternator	
267	691044	Screw				493	224686	Mounting Bracket	
304	494051	Blower Housing (Non-Compliance) (Rewind Starter)	304A	497216	Blower Housing (Compliance) (Less Fuel Tank)	493A	224395	Mounting Bracket	
		Note				529	281050	Grommet	
		493326				621	692310	Stop Switch	
		Blower Housing (Compliance) (Rewind Starter)				772	691648	Screw	
						851	493880	Spark Plug Terminal	
						910	691094	Stud	
						922	691831	Brake Spring	
						923	691994	Brake	
						925	281046	Linkage Cover	
						935	398758	Interlock Switch	
						1119	691648	Screw	
						1160	691627	Screw	

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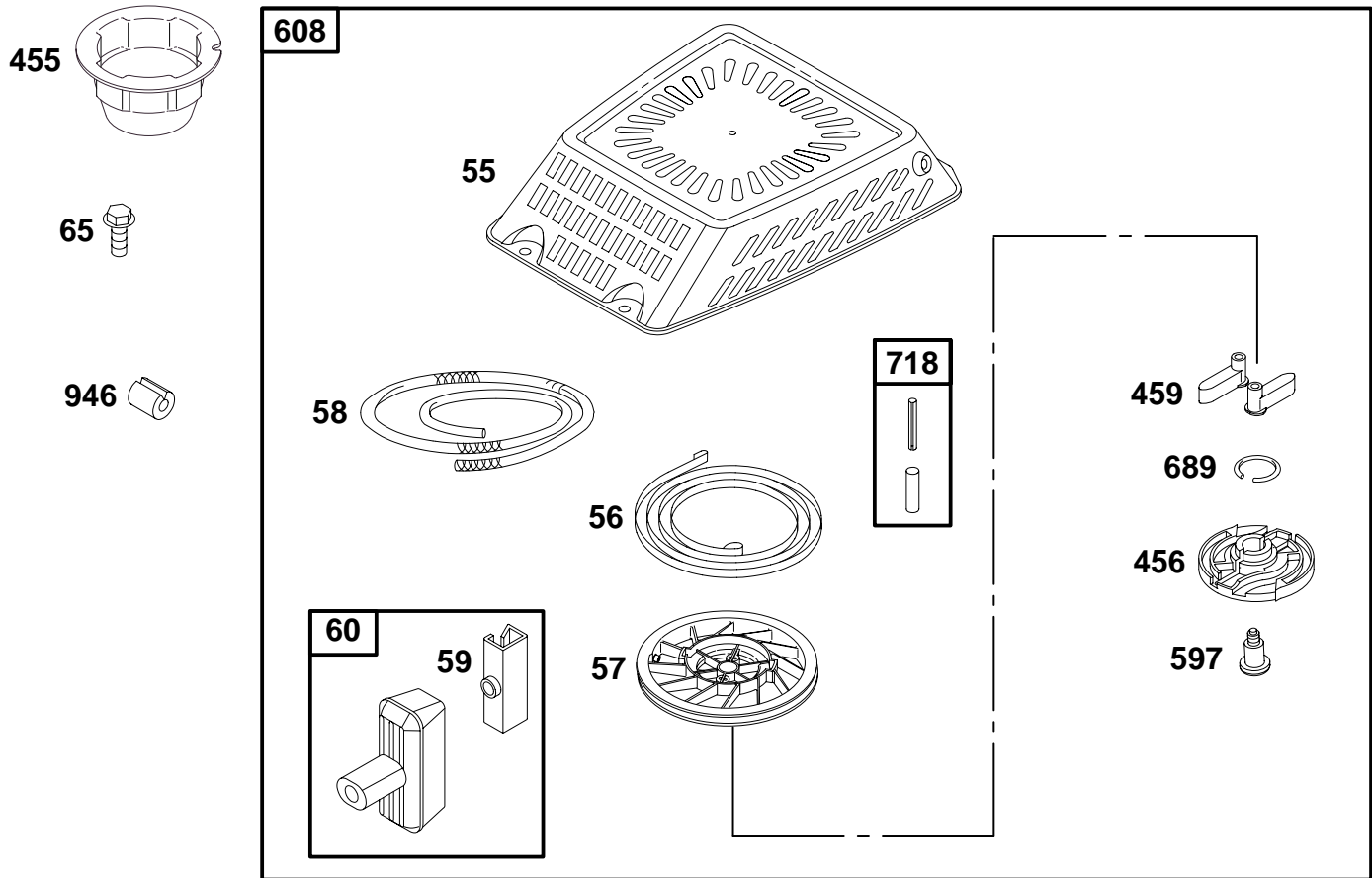
97700 to 97799



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
180	494022	Fuel Tank	613	690810	Screw	883	★272313	Exhaust Gasket
182	224394	Fuel Tank Bracket	670	494307	Fuel Tank Spacer	958	494768	Fuel Shut-Off Valve
187	296004	Fuel Line	674	692198	Screw	994	493662	Spark Arrester
190	94585	Screw	832	495909	Muffler Guard	1041	★	Foam Seal (Fuel Tank) (Sold in Kit Only)
300	493691	Exhaust Muffler	836	690664	Screw			
346	690661	Screw	836A	692198	Screw			
601	95162	Hose Clamp						

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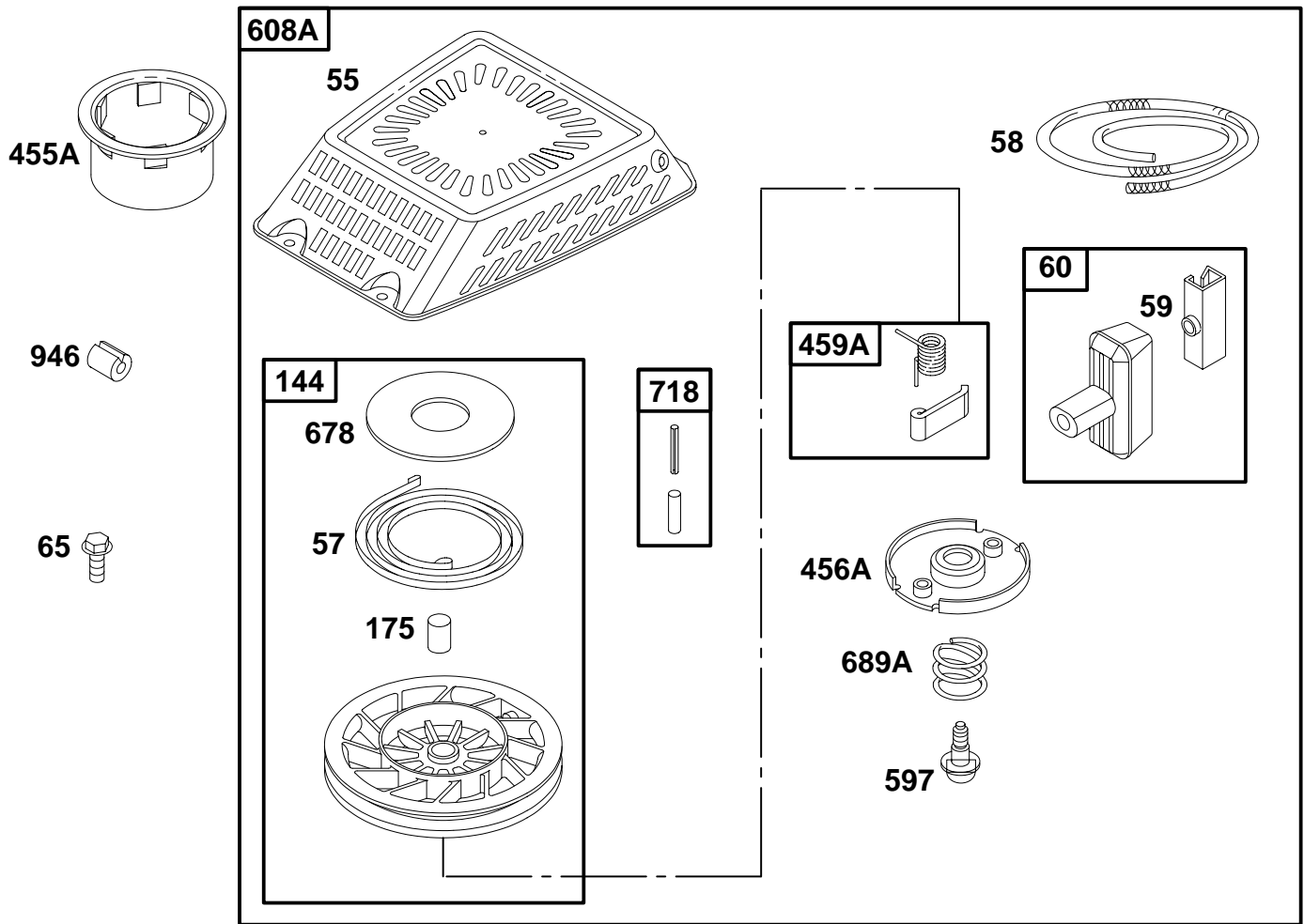


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	497960	Rewind Starter Housing (6 O'Clock)	58	280399	Starter Rope (Cut To Required Length)	597	691696	Screw
		Note	59	692594	Rewind Handle Insert	608	498146	Rewind Starter (6 O'Clock)
		498062 Rewind Starter Housing (9 O'Clock)	60	494212	Rewind Starter Handle			Note
56	498144	Pulley/Spring Assembly	65	692779	Screw			498147 Rewind Starter (9 O'Clock)
57	498144	Pulley/Spring Assembly	455	691219	Flywheel Cup	689	691855	Friction Spring
			456	692299	Pawl Friction Plate	718	493925	Locating Pin
			459	281505	Ratchet Pawl	946	691738	Rope Stop

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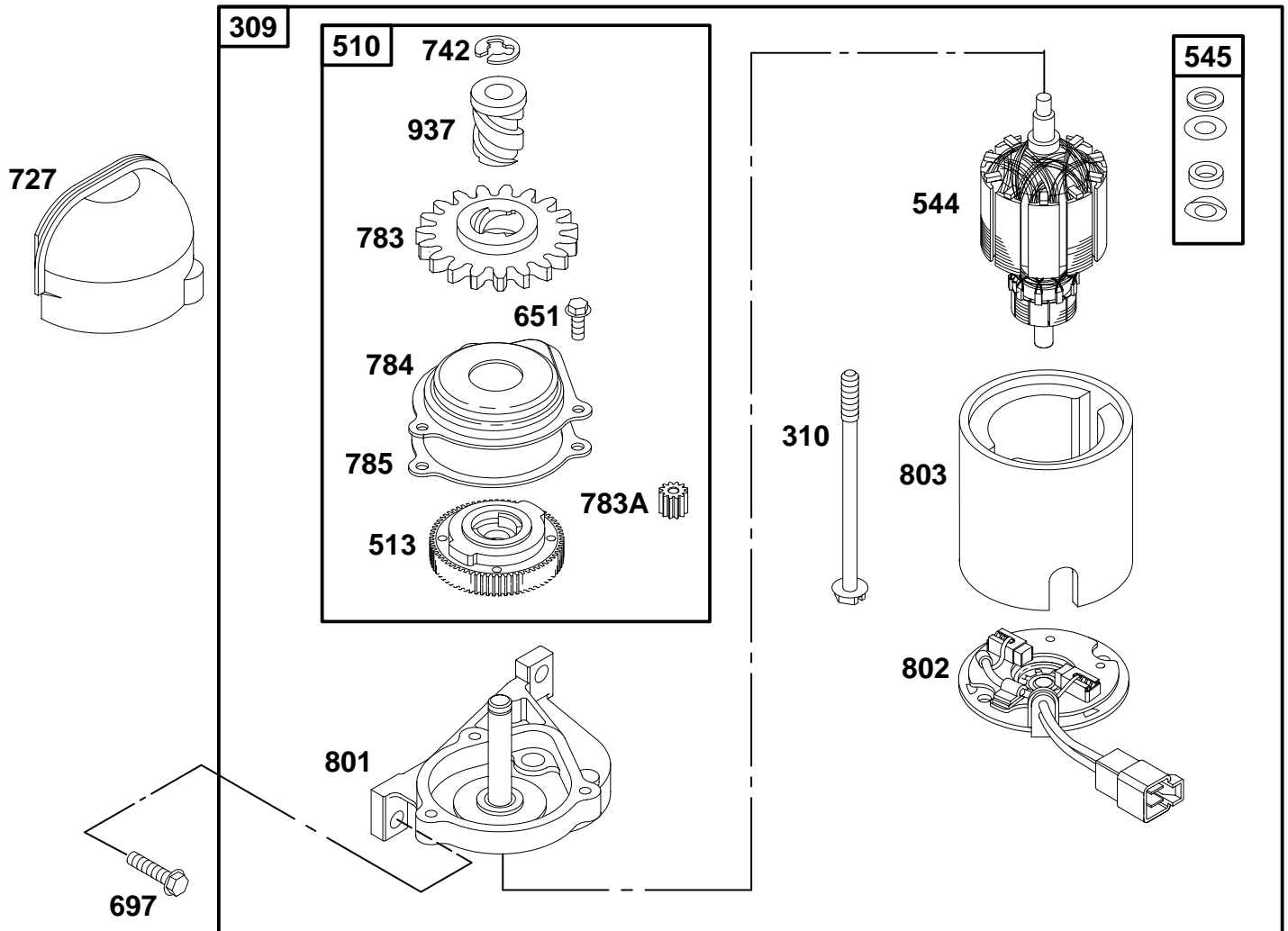
97700 to 97799



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	497960	Rewind Starter Housing (6 O'Clock)	59	692594	Insert Grip	608A	498146	Rewind Starter (6 O'Clock)
		Note _____	60	494212	Starter Rope Grip			Note _____
		498062 Rewind Starter Housing (9 O'Clock)	65	692779	Screw			498147 Rewind Starter (9 O'Clock)
57	491889	Rewind Starter Spring	144	493824	Pulley/Spring Assembly	678	224278	Rewind Spacer
58	280399	Starter Rope (Cut To Required Length)	175	281179	Rewind Bushing	689A	262555	Friction Spring
			455A	224250	Flywheel Cup	718	493925	Locating Pin
			456A	224204	Pawl Friction Plate	946	691738	Rope Stop
			459A	492833	Ratchet Pawl			
			597	691696	Screw			

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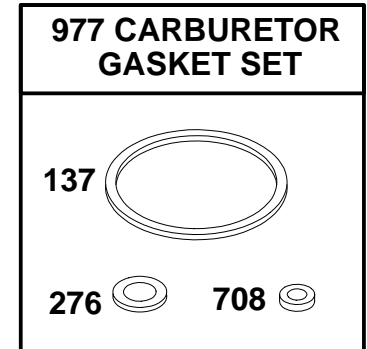
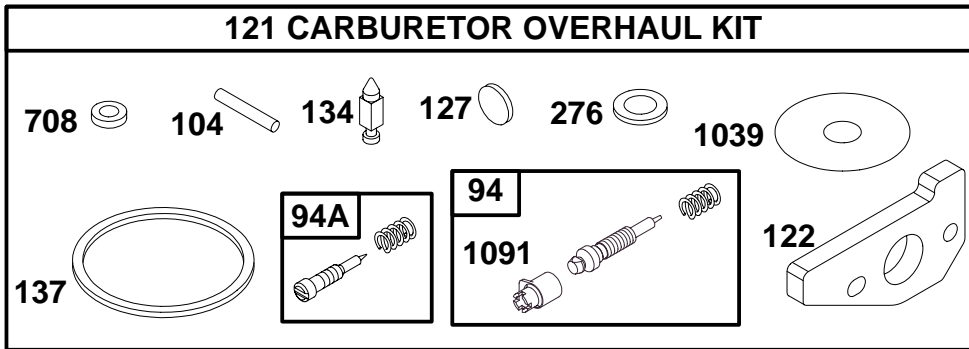
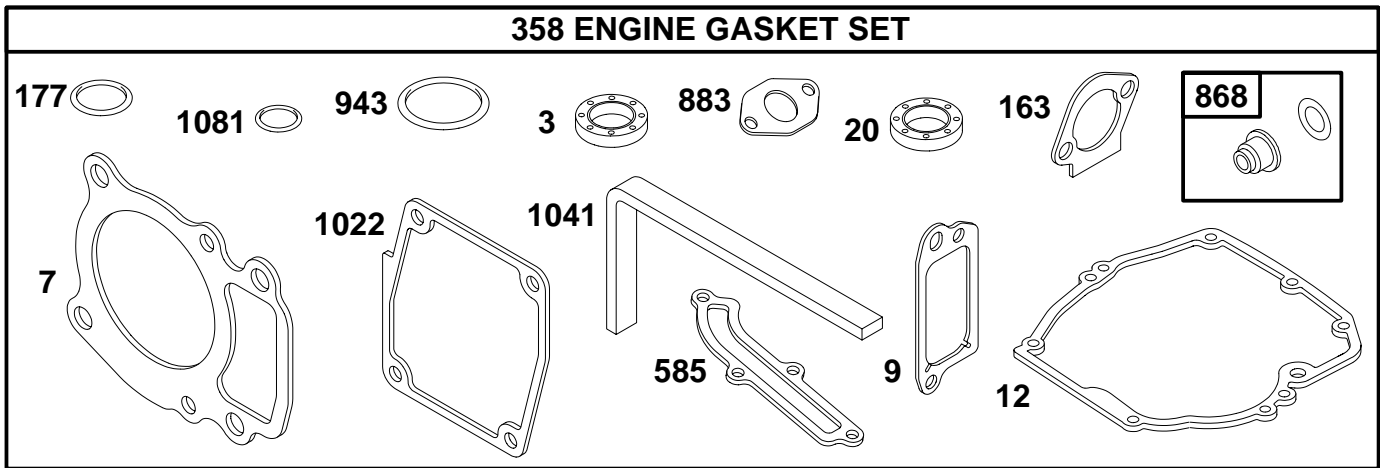
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	691376	Starter Motor	651	691660	Screw	784	692341	Starter Gear Cover
310	692327	Screw	697	691127	Screw	785	692352	Starter Cover Gasket
510	494147	Starter Drive	727	281022	Starter Drive Cover	801	690782	Drive Cap
513	692358	Drive Clutch	742	93941	E-Ring Retainer	802	690787	End Cap
544	690786	Starter Armature	783	691918	Pinion Gear	803	690785	Starter Housing
545	492919	Washer Set	783A	691269	Pinion Gear	937	691325	Starter Spline

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97700 to 97799



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
	3	★299819 Oil Seal (Magneto Side)		122	●493669 Carburetor Spacer		868	★495773 Valve Seal
	7	★272314 Cylinder Head Gasket		127	● Welch Plug (Sold in Kit Only)		883	★272313 Exhaust Gasket
	9	★272481 Breather Gasket		134	●398188 Needle/Seat Kit		943	★280891 O-Ring Seal
	12	★272324 Crankcase Gasket		137	◆280492 Float Bowl Gasket		977	498557 Carburetor Gasket Set
	20	★399781 Oil Seal (PTO Side)		163	★272325 Air Cleaner Gasket		1022	★272323 Rocker Cover Gasket
	94	●493765 Idle Mixture Kit		177	★691031 O-Ring Seal		1039	● Float Limiter (Sold in Kit Only)
	94A	●497717 Idle Mixture Kit (Emissions Carburetor)		276	◆271716 Sealing Washer		1041	★ Foam Seal (Fuel Tank) (Sold in Kit Only)
	104	●691242 Float Hinge Pin		358	493783 Engine Gasket Set		1081	★692296 O-Ring Seal
	121	493917 Carburetor Overhaul Kit		585	★691879 Breather Passage Gasket		1091	●281425 Limiter Cap
				708	◆691321 Dust Seal			

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