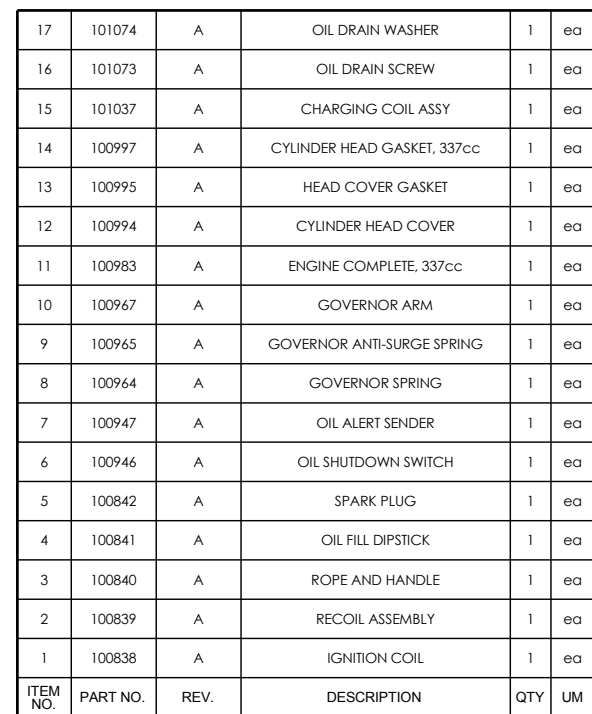


1. APPLICABLE DOCUMENTS:
ASME Y14.5M-1994, DIMENSIONING AND TOLERANCING
ASME Y14.38-1999, ABBREVIATIONS AND ACRONYMS

2. MATERIAL:
HEAT TREATMENT:
SURFACE FINISH:
COATING:
CLEANLINESS:
APPROX WEIGHT OF FINISHED PART:

3. SHEET TOLERANCE UNLESS OTHERWISE SPECIFIED:
X = +/- 0.8mm X.X = +/- 0.3mm X.XX = +/- 0.13mm



NORTHSHORE
POWER SYSTEMS

UNLESS OTHERWISE SPECIFIED:
THIRD ANGLE PROJECTION:



INTERPRET GEOMETRIC
TOLERANCING PER
ASME Y14.5M-1994

DO NOT SCALE DRAWING

DRAWN BY	RCO	2008-07-08
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CHECKED BY		
RELEASED BY		

NORTHSHORE POWER SYSTEMS, LLC
NSPSYSTEMS.COM

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ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF NORTSHORE POWER SYSTEMS IS PROHIBITED.

PART NAME	QTY	UNIT PRICE	TOTAL PRICE
1000	100	1000	100000
2000	200	2000	400000
3000	300	3000	900000
4000	400	4000	1600000
5000	500	5000	2500000
6000	600	6000	3600000
7000	700	7000	4900000
8000	800	8000	6400000
9000	900	9000	8100000
10000	1000	10000	10000000
11000	1100	11000	12100000
12000	1200	12000	14400000
13000	1300	13000	16900000
14000	1400	14000	19600000
15000	1500	15000	22500000
16000	1600	16000	25600000
17000	1700	17000	28900000
18000	1800	18000	32400000
19000	1900	19000	36100000
20000	2000	20000	40000000
21000	2100	21000	44100000
22000	2200	22000	48400000
23000	2300	23000	52900000
24000	2400	24000	57600000
25000	2500	25000	62500000
26000	2600	26000	67600000
27000	2700	27000	72900000
28000	2800	28000	78400000
29000	2900	29000	84100000
30000	3000	30000	90000000
31000	3100	31000	96100000
32000	3200	32000	102400000
33000	3300	33000	108900000
34000	3400	34000	115600000
35000	3500	35000	122500000
36000	3600	36000	129600000
37000	3700	37000	136900000
38000	3800	38000	144400000
39000	3900	39000	152100000
40000	4000	40000	160000000
41000	4100	41000	168100000
42000	4200	42000	176400000
43000	4300	43000	184900000
44000	4400	44000	193600000
45000	4500	45000	202500000
46000	4600	46000	211600000
47000	4700	47000	220900000
48000	4800	48000	230400000
49000	4900	49000	240100000
50000	5000	50000	250000000
51000	5100	51000	260100000
52000	5200	52000	270400000
53000	5300	53000	280900000
54000	5400	54000	291600000
55000	5500	55000	302500000
56000	5600	56000	313600000
57000	5700	57000	324900000
58000	5800	58000	336400000
59000	5900	59000	348100000
60000	6000	60000	360000000
61000	6100	61000	372100000
62000	6200	62000	384400000
63000	6300	63000	396900000
64000	6400	64000	409600000
65000	6500	65000	422500000
66000	6600	66000	435600000
67000	6700	67000	448900000
68000	6800	68000	462400000
69000	6900	69000	476100000
70000	7000	70000	490000000
71000	7100	71000	504100000
72000	7200	72000	518400000
73000	7300	73000	532900000
74000	7400	74000	547600000
75000	7500	75000	562500000
76000	7600	76000	577600000
77			

PART NAME
ENGINE PARTS 337cc

SIZE	PART NO.
C	101395A

SCALE: 1:2	METRIC	SHEET 1 OF 1
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