



ITEM NO	HYDRO-GEAR PART NO	QTY	DESCRIPTION
1	50074RM	1	HOUSING, LOWER
2	70159	1	ASSEMBLY, UPPER HOUSING
		1	HOUSING, UPPER
		1	BEARING-TRUNNION JOURNAL
3	9008000-0128	1	SEAL-LIP
4	2003016	1	RING-WIRE RETAINING
5	2003052	1	RING-RETAINING
6	2003043	1	BEARING-SHAFT BALL
7	2003023	2	BEARING-GRADLE
8	50551	1	BEARING-THRUST 30X52X13
9	2003087	1	SWASHPLATE-VARIABLE
13	70079	1	BLOCK-CYLINDER ASS'Y.
		1	BLOCK-CYLINDER
		5	PISTON
		5	PISTON SPRING WASHER
14	2003005	1	ARM-TRUNNION
15	9008000-0128	1	SEAL-LIP
17	2000015	1	GUIDE-SLOT
18	50115	1	SHAFT-MOTOR
19	50552	1	BEARING-THRUST 42X68X16
23	70082	1	BLOCK-CYLINDER (MOTOR) ASSY
		1	BLOCK-CYLINDER
		7	PISTON
		7	PISTON SPRING
		7	PISTON SPRING WASHER
24	45074	1	SEAL-LIP 10X25X7
25	2003555	1	ACTUATOR-BYPASS
28	70201	1	CENTERSECTION ASSEMBLY
		1	PLATE-BYPASS
		2	CHECK PLUG ASSEMBLY
		1	CENTER SECTION
		3	BOLT-3/8-24 X 2.5
27	45075	1	SEAL-LIP 26X42X8
28	50007	1	RING-RETAINING
29	44872	2	WASHER-26X35X1
30	2003554	1	BYPASS PLATE
34	44964	1	OIL FILTER ELEMENT
36	50128	1	ARM-BYPASS
38	44870	1	RING-RETAINING
37	50130	1	ARM-ACTUATING
38	44891	2	PIN-ACTUATING
39	50318	1	BDLT-5/16-18 X 1-3/4

ITEM NO	HYDRO-GEAR PART NO	QTY	DESCRIPTION
41	70135	4	BRAKE ROTOR/STATOR KIT
		4	STATOR-BRAKE
		2	ROTOR-BRAKE
43	44130	1	WASHER-7/16 X 7/8 X .080
44	70130	1	DIFFERENTIAL ASSEMBLY
		1	GEAR-DIFF. 50T
		2	DIFF. COVER
		2	GEAR-BEVEL 15T
		2	GEAR-PLANET 15T
		2	JAM NUT
		4	BOLT-1/4-20 X 1.38
		1	AXLE SHAFT, RH
		1	AXLE SHAFT, LH
		2	BEARING, BLOCK
		1	SHAFT
		1	WASHER-3/4 X 1.5 X .03
52	50152	2	SEAL-.75 X 1.25 X .250
53	45076	1	SHAFT-INPUT
58	50005	1	BOLT-1/4-20 X 1.38
59	50002	2	PIN-.500 X .43 ID X .750
58	44876	1	ARM-CONTROL
62	45007	1	PUCK-DAMPENER
63	50281	1	SET SCREW
64	50018	1	5/16-24 STUD
68	50426	1	JACK SHAFT/PINION GEAR ASSEMBLY
83	70132	1	23T GEAR
		1	10T PINION
		1	JACK SHAFT
85	50559	2	CAPSCREW 6M X 20 L6
88	50154	2	WASHER 7/16 X 1 X .5
89	50132	2	SLEEVE BEARING
90	50118	2	SEAL-WIPER
91	50119	1	SPRING, BLOCK
92	2003014	1	WASHER, BLOCK THRUST
93	2003017	1	CAP-VENT ASSEMBLY
113	70109	1	PLASTIC VENT
		1	CAP-POPPET VALVE
		1	PLASTIC HOSE FITTING
		1	FITTING-O RING ASSEMBLY
		1	O-RING
		1	PLASTIC HOSE FITTING
114	70110	1	CASTLE NUT, 5/16-24
		1	COTTER PIN
134	44142	1	EXTENSION SPRING
135	44101	1	DRIVE PIN
136	50384	1	COMPRESSION SPRING
137	50383	1	NUT, HEX 5/16-24
139	50431	1	
140	50289	1	

OBSOLETE

TRANSAXLE MODEL #		
311-D750	1709812	SIMPLICITY

Hydro-Gear
 1709812 SERVICE PARTS SCHEMATIC
 06/30/99
 78104

REVISIONS
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