



618-0249A
324-3000

ITEM #	PART #	QTY	DESCRIPTION
1	70297	1	MAIN HOUSING ASSEMBLY
1	70300	1	MAIN HOUSING
2	70300	2	CRADLE BEARING
1		1	LIP SEAL
1		1	TRUNNION BUSHING
1		1	FLANGE BEARING
1		1	R.H. HOUSING ASSEMBLY
1		1	R.H. HOUSING
1		1	FLANGE BEARING
2		2	O RING
1		1	RIB NECK BOLT, 2"
1		1	RIB NECK BOLT, 3"
1		1	NEEDLE BEARING (SCE1412)
1		1	LIP SEAL (.875I.D.x1.30.D.x.25)
3	70683	1	CENTER SECTION ASSEMBLY
1		1	CENTER SECTION
1		1	BUSHING .50X.60X.50
1		1	BUSHING .90X1.02X.75
1		1	PLATE, BYPASS
2		2	CHECK PLUG ASSEMBLY, .027
1		1	SPACER
4	2003018	1	SEAL-LIP
5	9008000-0128	1	WIRE RETAINING RING
6	2003016	1	RETAINING RING
7	2003052	1	BALL BEARING
8	2003043	1	VARIABLE SWASHPLATE
10	2003087	1	THRUST BEARING 30 X 52 X 13
11	50551	1	INPUT SHAFT
12	50795	1	BLOCK THRUST WASHER
13	2003017	1	BLOCK SPRING
14	2003014	1	10cc CYLINDER BLOCK ASSEMBLY
15	70331	1	10cc CYLINDER BLOCK
5		5	10cc PISTON
5		5	10cc PISTON SPRING
5		5	PISTON SEAT WASHER
21	70082	1	21cc CYLINDER BLOCK ASSEMBLY
1		1	21cc CYLINDER BLOCK
7		7	PISTON SEAT WASHER
7		7	21cc PISTON
7		7	21cc PISTON SPRING
24	50662	1	OUTPUT (MOTOR) SHAFT
25	50552	1	THRUST BEARING 42 X 68 X 16
26	50857	1	CONTROL ARM
27	50774	1	SPACER
28	50661	1	16T PINION GEAR
29	50975	2	CAPSCREW, M6 X 1-25
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
32	2003009	1	TRUNNION BUSHING
33	9008000-0126	1	LIP SEAL
34	50831	1	RETURN ARM
35	50832	1	ACTUATING ARM
36	50284	1	STUD - 5/16-24
37	50281	2	FRICITION PUCK
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR

ITEM #	PART #	QTY	DESCRIPTION
40	45074	1	LIP SEAL
41	50770	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
46	50833	1	NEUTRAL SPRING
48	50835	1	ADJUSTING PUCK
50	50752	11	SCREW 1/4-20 X .75
51	50972	1	LOWER COVER
52	50273	1	GEROTOR ASSEMBLY
53	9004101-1340	1	O-RING
54	50260	1	GEROTOR COVER
55	70538	1	KIT, FILTER
56	51156	1	CHARGE MANIFOLD
57	50796	1	RETAINER, MOTOR BEARING
58	50776	4	PIN, CARRIER
59	50763	4	15T PLANET GEAR
60	50646	1	67T SPUR GEAR
61	50645	1	21 TOOTH SUN GEAR
62	50769	1	PLANET THRUST PLATE
63	50764	1	51T RING GEAR
64	50765	1	PLANETARY CARRIER
65	50647	2	MITER GEAR, DIFF. (SPINED)
66	50648	2	MITER GEAR, DIFF.
67	50768	1	SHAFT, DIFFERENTIAL
68	50767	1	DIFF. THRUST PLATE
69	50768	2	FLANGE BEARING
71	50788	3	WASHER 1.0 X 2.25 X .04
73	50791	2	HEX JAM NUT, 5/8-18
74	50771	2	BALL BRG 6205-1
75	50772	2	SEAL 1"ID x 2.0472" x .375"
76	50825	2	SHAFT, AXLE
77	44130	6	WASHER
79	50928	1	SEALANT
80	50868	9	TORX HEAD SCREW, 5/16-18
81	44752	1	NEEDLE BEARING (SCE1412)
82	50777	2	WASHER
83	50775	1	RETAINING RING
84	50773	1	LIP SEAL (.875I.D.x1.30.D.x.25)
85	50775	1	BRAKE DISK
87	50836	1	WASHER
88	50837	1	SCREW, 5/16-24 x 1-3/4
89	44147	1	BEARING
90	50839	1	SPACER, LOCATING
92	50870	1	COUNTERSUNK SCREW
93	50277	1	SPRING
94	50278	1	SPACER
95	50108	3	NUT, HEX LOCK 5/16-24
96	50866	1	SLEEVE BEARING
97		122 02	OIL-20W50
102	50813	1	TORQUE BRACKET
103	50818	1	PULLEY
104	50848	1	FAN
106	50850	1	SPACER, TRUNNION
107	50851	3	SCREW
109	50133	1	VENT BUSHING
110	70302	1	FITTING KIT
111	70109	1	CAP-VENT ASSEMBLY
113	70301	1	HOSE/FITTING ASSEMBLY
115	44133	1	JAM NUT
116	50859	2	RETAINING RING
117	9004800-2506	2	STD HDLS PIN
118	70276	2	HUB ASSEMBLY, 7/16-14
		1	HUB
		4	WHEEL STUD, 7/16-14

ITEM #	PART #	QTY	DESCRIPTION
119	50863	2	NUT, HEX 3/4-16
120	44132	2	PUCK, BRAKE
121	50874	1	RIB NECK BOLT, 2"
122	70633	1	YOKE, BRAKE ASSEMBLY
124	50911	1	ARM, BRAKE
125	44127	2	PINS, BRAKE
126	43177	2	LOCKWASHER, 1/4"
127	43178	2	NUT, 1/4-20
128	44142	1	NUT, CASTLE
129	44101	2	COTTER PIN
130	23711	1	SPACER
131	44134	1	PUCK PLATE
132	50865	1	RIB NECK BOLT, 3"
133	50869	8	WHEEL STUD 7/16-14
134	50915	1	BRAKE SPRING
136	50384	1	EXTENSION SPRING
137	50882	1	SPRING PIN
138	50653	1	SCREW, STAP 10-32 X .5
139	44278	1	WASHER, 7/80D X .265ID X .125 THK
141	50884	1	SPRING, BRAKE ARM BIAS
142	43064	1	HEX LOCK NUT, 5/16-18
143	50896	1	BOLT, 5/16-18 X 2.5
144	50974	1	O-RING, 2.987ID X .103
145	51157	1	SPRING, RELIEF
146	9001214-4400	1	BALL, 7/16
151	50919	1	COMP. SPRING, BRAKE ANTI-DRAW
152	50914	1	BRAKE PULL ROD
153	9005110-5600	1	PLUG, STRAIGHT THREAD
154	50920	1	WIRE RETAINING RING
155	70311	1	FAN/PULLEY ASSY KIT
		1	FAN
		3	SCREW
		4	WIRE RETAINING RING
157	50977	1	O-RING, .070X.239
203	70492	1	KIT, SEAL
		1	SEAL-LIP 15X5X7
		1	SEAL-LIP 12X25X7
		1	SEAL-LIP 10X25X7
		1	O-RING, .103X1.862
		2	SEAL 25X52X10
		1	LIP SEAL (.875 I.D.X1.3 O.D. X.25)
		4	O-RING, .070X.239
		1	KIT, O-RING, MANIFOLD